

SCHEME OF TEACHING AND EXAMINATION  
B.E. MECHANICAL ENGINEERING

**III SEMESTER**

Sl. No	Sub-Code	Title	Teaching Dept.	Teaching hours /week		Examination			
				Theory	Pract. /Drg.	Duration	I.A. Marks	Theory/Pract.	Total Marks
1	10MAT31	Engineering Mathematics - III	Mathematics	04	-	03	25	100	125
2	10ME32A/ 10ME32B	Material Sc. & Metallurgy / Mechanical Measurements & Metrology	Mechanical	04	--	03	25	100	125
3	10ME33	Basic Thermodynamics	Mechanical	04	--	03	25	100	125
4	10ME34	Mechanics of Materials	Mechanical	04	--	03	25	100	125
5	10ME35	Manufacturing Process I (Fundamentals of Foundry and Welding)	Mechanical	04	--	03	25	100	125
6	10ME36A/ 10ME36B	Computer Aided Machine Drawing / Fluid Mechanics	Mechanical	01 04	03 --	03	25	100	125
7	10MEL37A/ 10MEL37B	Metallography & Material Testing Lab / Mech. Measurements & Metrology Lab	Mechanical	--	03	03	25	50	75
8	10MEL38A/ 10MEL38B	Foundry & Forging lab / Machine Shop	Mechanical	--	03	03	25	50	75
<b>TOTAL</b>				<b>21/24</b>	<b>09</b>	<b>24</b>	<b>200</b>	<b>700</b>	<b>900</b>

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**IV SEMESTER**

Sl. No	Sub-Code	Title	Teaching Dept.	Teaching hours /week		Examination			
				Theory	Pract/ Drg.	Dura- tion	I.A. Marks	Theory/ Pract.	Total Marks
1	10MAT41	Engineering Mathematics - IV	Mathematics	04	-	03	25	100	125
2	10ME42A/ 10ME42B	Material Sc. & Metallurgy / Mechanical Measurements & Metrology	Mechanical	04	--	03	25	100	125
3	10ME43	Applied Thermodynamics	Mechanical	04	--	03	25	100	125
4	10ME44	Kinematics of Machines	Mechanical	04	--	03	25	100	125
5	10ME45	Manufacturing Process II	Mechanical	04	--	03	25	100	125
6	10ME46A/1 0ME46B	Computer Aided Machine Drawing / Fluid Mechanics	Mechanical	01 04	03 --	03	25	100	125
7	10MEL47A/ 10MEL47B	Metallography & Material Testing Lab / Mech. Measurements & Metrology Lab	Mechanical	--	03	03	25	50	75
8	10MEL48A/ 10MEL48B	Foundry & Forging lab / Machine Shop	Mechanical	--	03	03	25	50	75
<b>TOTAL</b>				<b>21/24</b>	<b>09</b>	<b>24</b>	<b>200</b>	<b>700</b>	<b>900</b>

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**V SEMESTER**

Sl. No	Sub-Code	Title	Teaching hours /week		Examination			
			Theory	Pract. / Drg.	Duration	I.A. Marks	Theory/ Pract.	Total Marks
1	10AL51	Management and Entrepreneurship	04	--	03	25	100	125
2	10ME52	Design of Machine Elements I	04	--	03	25	100	125
3	10ME53	Energy Engineering	04	--	03	25	100	125
4	10ME54	Dynamics of Machines	04	--	03	25	100	125
5	10ME55	Manufacturing Process III	04	--	03	25	100	125
6	10ME56	Turbo Machines	04	--	03	25	100	125
7	10MEL57	Fluid Mechanics & Machines Lab	--	03	03	25	50	75
8	10MEL58	Energy Conversion Engg. Lab		03	03	25	50	75
<b>TOTAL</b>			<b>24</b>	<b>06</b>	<b>24</b>	<b>200</b>	<b>700</b>	<b>900</b>

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**VI SEMESTER**

Sl. No	Sub-Code	Title	Teaching hours /week		Examination			
			Theory	Pract. / Drg.	Duration	I.A. Marks	Theory/ Pract.	Total Marks
1	10ME61	Computer Integrated Manufacturing	04	--	03	25	100	125
2	10ME62	Design of Machine Elements II	04	--	03	25	100	125
3	10ME63	Heat & Mass Transfer	04	--	03	25	100	125
4	10ME64	Finite Element Methods	04	--	03	25	100	125
5	10ME65	Mechatronics & Microprocessor	04	--	03	25	100	125
6	10ME66X	Elective 'A'	04	--	03	25	100	125
7	10MEL67	Heat & Mass Transfer Lab	--	03	03	25	50	75
8	10MEL68	CAMA Lab	--	03	03	25	50	75
<b>TOTAL</b>			<b>24</b>	<b>06</b>	<b>24</b>	<b>200</b>	<b>700</b>	<b>900</b>

<b>Elective – 1 (Group A)</b>			
10ME661	Theory of Elasticity	10ME662	Mechanics of Composite Materials
10ME663	Refrigeration & Air Conditioning	10ME664	Design of Heat Exchangers
10ME665	Non-Traditional Machining	10ME666	Knowledge Management
10ME667	Project Management	10ME668	Statistical Quality Control

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**VII SEMESTER**

Sl. No	Sub-Code	Title	Teaching hours /week		Examination			
			Theory	Pract/ Drg.	Duration	I.A. Marks	Theory/ Pract.	Total Marks
1	10ME71	Economics	04	--	03	25	100	125
2	10ME72	Mechanical Vibrations	04	--	03	25	100	125
3	10ME73	Hydraulics and Pneumatics	04	--	03	25	100	125
4	10ME74	Operations Research	04	--	03	25	100	125
5	10ME75X	Elective B	04	--	03	25	100	125
6	10ME76X	Elective C	04	--	03	25	100	125
7	10MEL77	Design Lab	--	03	03	25	50	75
8	10MEL78	CIM and Automation Lab	--	03	03	25	50	75
<b>TOTAL</b>			<b>24</b>	<b>06</b>	<b>24</b>	<b>200</b>	<b>700</b>	<b>900</b>

<b>Elective – 2 (Group B)</b>		<b>Elective – 3 (Group C)</b>	
10ME751	Mechanism Design	10ME761	Experimental Stress Analysis
10ME752	Theory of Plasticity	10ME762	Tool Design
10ME753	Engineering Design	10ME763	Cryogenics
10ME754	Non Conventional Energy Sources	10ME764	Smart Materials
10ME755	Gas Dynamics	10ME765	Agile Manufacturing
10ME756	Management Information System	10ME766	Robotics
10ME757	Automation in Manufacturing	10ME767	Finance Management
10ME758	Total Quality Management	10ME768	Micro & Smart System Technology
		10ME769	Product Life Cycle Management

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**VIII SEMESTER**

Sl. No	Sub-Code	Title	Teaching hours /week		Examination			
			Theory	Pract/Drg.	Duration	I.A. Marks	Theory/Pract.	Total Marks
1	10ME81	Operations Management	04	--	03	25	100	125
2	10ME82	Control Engineering	04	--	03	25	100	125
3	10ME83X	Elective D	04	--	03	25	100	125
4	10ME84X	Elective E	04	--	03	25	100	125
5	10ME85L	Project Work	--	06	03	100	100	200
6	10ME86L	Seminar	--	03	--	50	--	50
<b>TOTAL</b>				<b>09</b>	<b>15</b>	<b>250</b>	<b>500</b>	<b>750</b>

<b>Elective – 4 (Group D)</b>		<b>Elective – 5 (Group E)</b>	
10ME831	Tribology	10ME841	Machine Tool Design
10ME832	Fracture Mechanics	10ME842	Industrial Engineering & Ergonomics
10ME833	Power Plant Engineering	10ME843	Bio Mass Energy Systems
10ME834	Nanotechnology	10ME844	Automotive Engineering
10ME835	Organisational Behaviour and Professional Communication	10ME845	Database Management System
10ME836	Computer Graphics	10ME846	Artificial Intelligence
10ME837	Rapid Prototyping	10ME847	Design of Experiments
10ME838	Foundry Technology	10ME848	Design for Manufacture & Assembly



### III SEMESTER

#### ENGINEERING MATHEMATICS – III

<b>Sub Code</b>	<b>:</b>	<b>10MAT31</b>	<b>IA Marks</b>	<b>:</b>	<b>25</b>
<b>Hrs/ Week</b>	<b>:</b>	<b>04</b>	<b>Exam Hours</b>	<b>:</b>	<b>03</b>
<b>Total Hrs.</b>	<b>:</b>	<b>52</b>	<b>Exam Marks</b>	<b>:</b>	<b>100</b>

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#### PART-A

##### UNIT-1

###### Fourier series

Convergence and divergence of infinite series of positive terms, definition and illustrative examples\*

Periodic functions, Dirichlet's conditions, Fourier series of periodic functions of period  $2\pi$  and arbitrary period, half range Fourier series. Complex form of Fourier Series. Practical harmonic analysis.

**7 Hours**

##### UNIT-2

###### Fourier Transforms

Infinite Fourier transform, Fourier Sine and Cosine transforms, properties, Inverse transforms

**6 Hours**

##### UNIT-3

###### Application of PDE

Various possible solutions of one dimensional wave and heat equations, two dimensional Laplace's equation by the method of separation of variables, Solution of all these equations with specified boundary conditions. D'Alembert's solution of one dimensional wave equation.

**6 Hours**

##### UNIT-4

###### Curve Fitting and Optimisation

Curve fitting by the method of least squares- Fitting of curves of the form  $y = ax + b$ ,  $y = ax^2 + bx + c$ ,  $y = ae^{bx}$ ,  $y = ax^b$

Optimization: Linear programming, mathematical formulation of linear programming problem (LPP), Graphical method and simplex method.

**7 Hours**

## **PART-B**

### **UNIT-5**

#### **Numerical Methods - 1**

Numerical Solution of algebraic and transcendental equations: Regula-falsi method, Newton - Raphson method. Iterative methods of solution of a system of equations: Gauss-seidel and Relaxation methods. Largest eigen value and the corresponding eigen vector by Rayleigh's power method.

**6 Hours**

### **UNIT-6**

#### **Numerical Methods – 2**

Finite differences: Forward and backward differences, Newton's forward and backward interpolation formulae. Divided differences - Newton's divided difference formula, Lagrange's interpolation formula and inverse interpolation formula.

Numerical integration: Simpson's one-third, three-eighth and Weddle's rules (All formulae/rules without proof)

**7 Hours**

### **UNIT-7**

#### **Numerical Methods – 3**

Numerical solutions of PDE – finite difference approximation to derivatives, Numerical solution of two dimensional Laplace's equation, one dimensional heat and wave equations

**7 Hours**

### **UNIT-8**

#### **Difference Equations and Z-Transforms**

Difference equations: Basic definition; Z-transforms – definition, standard Z-transforms, damping rule, shifting rule, initial value and final value theorems. Inverse Z-transform. Application of Z-transforms to solve difference equations.

**6 Hours**

**Note: \* In the case of illustrative examples, questions are not to be set.**

**TEXT BOOKS:**

1. B.S. Grewal, Higher Engineering Mathematics, Latest edition, Khanna Publishers.
2. Erwin Kreyszig, Advanced Engineering Mathematics, Latest edition, Wiley Publications.

**REFERENCE BOOKS:**

1. B.V. Ramana, Higher Engineering Mathematics, Latest edition, Tata Mc. Graw Hill Publications.
2. Peter V. O'Neil, Engineering Mathematics, CENGAGE Learning India Pvt Ltd. Publishers.

**MATERIAL SCIENCE AND METALLURGY**

<b>Subject Code</b>	<b>: 10ME32A /42A</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Crystal Structure:** BCC, FCC and HCP Structures, coordination number and atomic packing factors, crystal imperfections -point line and surface imperfections. **Atomic Diffusion:** Phenomenon, Ficks laws of diffusion, factors affecting diffusion.

**06 Hours****UNIT - 2**

**Mechanical Behaviour:** Stress-strain diagram showing ductile and brittle behaviour of materials, linear and non linear elastic behaviour and properties, mechanical properties in plastic range, yield strength offset yield strength, ductility, ultimate tensile strength, toughness. Plastic deformation of single crystal by slip and twinning.

**06 Hours**

### UNIT - 3

**Fracture:** Type I, Type II and Type III.

**Creep:** Description of the phenomenon with examples. three stages of creep, creep properties, stress relaxation.

**Fatigue:** Types of fatigue loading with examples, Mechanism of fatigue, fatigue properties, fatigue testing and S-N diagram.

**07 Hours**

### UNIT - 4

**Solidification:** Mechanism of solidification, Homogenous and Heterogeneous nucleation, crystal growth, cast metal structures.

Phase Diagram I: Solid solutions Hume Rothary rule substitutional, and interstitial solid solutions, intermediate phases, Gibbs phase rule.

**07 Hours**

## PART - B

### UNIT - 5

**Phase Diagram II:** Construction of equilibrium diagrams involving complete and partial solubility, lever rule. Iron carbon equilibrium diagram description of phases, solidification of steels and cast irons, invariant reactions.

**06 Hours**

### UNIT - 6

**Heat treating of metals:** TTT curves, continuous cooling curves, annealing and its types. normalizing, hardening, tempering, martempering, austempering, hardenability, surface hardening methods like carburizing, cyaniding, nitriding, flame hardening and induction hardening, age hardening of aluminium-copper alloys.

**07 Hours**

### UNIT - 7

**Ferrous and non ferrous materials:** Properties, Composition and uses of

- Grey cast iron, malleable iron, SG iron and steel
- Copper alloys-brasses and bronzes.  
Aluminium alloys-Al-Cu,Al-Si,Al-Zn alloys.

**06 Hours**

## UNIT - 8

**Composite Materials:** Definition, classification, types of matrix materials & reinforcements, fundamentals of production of FRP's and MMC's advantages and application of composites.

**07 Hours**

### TEXT BOOKS:

1. **Foundations of Materials Science and Engineering**, Smith, 4<sup>th</sup> Edition McGraw Hill, 2009
2. **Materials Science, Shackelford., & M. K. Muralidhara**, Pearson Publication – 2007.

### REFERENCE BOOKS:

1. **An Introduction to Metallurgy; Alan Cottrell**, Universities Press India Oriental Longman Pvt. Ltd., 1974.
2. **Engineering Materials Science**, W.C.Richards, PHI, 1965
3. **Physical Metallurgy**; Lakhtin, Mir Publications
4. **Materials Science and Engineering**, V.Raghavan , PHI, 2002
5. **Elements of Materials Science and Engineering**, H. VanVlack, Addison-Wesley Edn., 1998
6. **Materials Science and Engineering**, William D. Callister Jr., John Wiley & Sons. Inc, 5<sup>th</sup> Edition, 2001.
7. **The Science and Engineering of Materials**, Donald R. Asklund and Pradeep.P. Phule, Cengage Learning, 4<sup>th</sup> Ed., 2003.

## MECHANICAL MEASUREMENTS AND METROLOGY

<b>Subject Code</b>	<b>: 10ME32B /42B</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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## PART- A

### UNIT-1

**Standards of measurement:** Definition and Objectives of metrology, Standards of length-International prototype meter, Imperial standard yard, Wave length standard, subdivision of standards, line and

end standard, calibration of end bars (Numerical), Slip gauges, Wringing phenomena, Indian Standards (M-81, M-12), Numerical problems on building of slip gauges.

**06 Hours**

#### **UNIT-2**

**System of Limits, Fits, Tolerance and Gauging:** Definition of tolerance, Specification in assembly, Principle of interchangeability and selective assembly limits of size, Indian standards, concept of limits of size and tolerances, compound tolerances, accumulation of tolerances, definition of fits, types of fits and their designation (IS 919-1963), geometrical tolerance, positional-tolerances, hole basis system, shaft basis system, classification of gauges, brief concept of design of gauges (Taylor's principles), Wear allowance on gauges, Types of gauges-plain plug gauge, ring gauge, snap gauge, limit gauge and gauge materials.

**07 Hours**

#### **UNIT-3**

**Comparators and Angular measurement:** Introduction to comparators, characteristics, classification of comparators, mechanical comparators-Johnson Mikrokator, sigma comparators, dial indicator, optical comparators-principles, Zeiss ultra optimeter, electric and electronic comparators-principles, LVDT, pneumatic comparators, back pressure gauges, solex comparators. Angular measurements, bevel protractor, sine principle and use of sine bars, sine centre, use of angle gauges (numericals on building of angles), clinometers.

**07 Hours**

#### **UNIT-4:**

**Interferometer and screw thread, gear measurement:** Interferometer, interferometry, autocollimator. Optical flats. Terminology of screw threads, measurement of major diameter, minor diameter, pitch, angle and effective diameter of screw threads by 2-wire and 3-wire methods, best size wire. Tool maker's microscope, gear tooth terminology, use of gear tooth vernier caliper and micrometer.

**06 Hours**

## PART-B

### UNIT-5:

**Measurements and measurement systems:** Definition, significance of measurement, generalized measurement system, definitions and concept of accuracy, precision, calibration, threshold, sensitivity, hysteresis, repeatability, linearity, loading effect, system response-times delay. Errors in measurement, classification of errors. Transducers, transfer efficiency, primary and secondary transducers, electrical, mechanical, electronic transducers, advantages of each type transducers.

**07 Hours**

### UNIT-6

**Intermediate modifying and terminating devices:** Mechanical systems, inherent problems, electrical intermediate modifying devices, input circuitry, ballast circuit, electronic amplifiers and telemetry. Terminating devices, mechanical, cathode ray oscilloscope, oscillographs, X-Y plotters.

**06 Hours**

### UNIT-7

**Measurement of force, torque and pressure:** Principle, analytical balance, platform balance, proving ring. Torque measurement, Prony brake, hydraulic dynamometer. Pressure measurements, principle, use of elastic members, Bridgeman gauge, McLeod gauge, Pirani gauge.

**06 Hours**

### UNIT-8

**Temperature and strain measurement:** Resistance thermometers, thermocouple, law of thermo couple, materials used for construction, pyrometer, optical pyrometer. Strain measurements, strain gauge, preparation and mounting of strain gauges, gauge factor, methods of strain measurement.

**07 Hours**

### TEXT BOOKS:

1. **Mechanical Measurements**, Beckwith Marangoni and Lienhard, Pearson Education, 6<sup>th</sup> Ed., 2006.
2. **Engineering Metrology**, R.K. Jain, Khanna Publishers, 1994.

**REFERENCE BOOKS:**

1. **Engineering Metrology**, I.C. Gupta, Dhanpat Rai Publications, Delhi.
2. **Mechanical Measurements**, R.K. Jain Khanna Publishers, 1994
3. **Industrial Instrumentation**, Alstutko, Jerry. D. Faulk, Cengage Asia Pvt. Ltd. 2002.
4. **Measurement Systems Applications and Design**, Ernest O. Doebelin, 5<sup>th</sup> Ed., McGraw Hill Book Co.
5. **Metrology & Measurement**, Anand K. Bewoor & Vinay A. Kulkarni, Tata McGraw Hill Pvt. Ltd., New-Delhi

**BASIC THERMODYNAMICS**

(Common to ME/IP/AU/IM/MA)

<b>Subject Code</b>	<b>: 10ME33</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART-A****UNIT - 1**

**Fundamental Concepts & Definitions:** Thermodynamics definition and scope, Microscopic and Macroscopic approaches. Some practical applications of engineering thermodynamic Systems, Characteristics of system boundary and control surface, examples. Thermodynamic properties; definition and units, intensive and extensive properties. Thermodynamic state, state point, state diagram, path and process, quasi-static process, cyclic and non-cyclic ;rocesses; Thermodynamic equilibrium; definition, mechanical equilibrium; diathermic wall, thermal equilibrium, chemical equilibrium, Zeroth law of thermodynamics, Temperature; concepts, scales, fixed points and measurements.

**06 Hours****UNIT - 2**

**Work and Heat:** Mechanics, definition of work and its limitations. Thermodynamic definition of work; examples, sign convention. Displacement work; as a part of a system boundary, as a whole of a system boundary, expressions for displacement work in various processes through p-v diagrams.



Shaft work; Electrical work. Other types of work. Heat; definition, units and sign convention.

**06 Hours**

### **UNIT - 3**

**First Law of Thermodynamics:** Joules experiments, equivalence of heat and work. Statement of the First law of thermodynamics, extension of the First law to non - cyclic processes, energy, energy as a property, modes of energy, pure substance; definition, two-property rule, Specific heat at constant volume, enthalpy, specific heat at constant pressure. Extension of the First law to control volume; steady state-steady flow energy equation, important applications, analysis of unsteady processes such as film and evacuation of vessels with and without heat transfer.

**07 Hours**

### **UNIT - 4**

**Second Law of Thermodynamics:** Devices converting heat to work; (a) in a thermodynamic cycle, (b) in a mechanical cycle. Thermal reservoir. Direct heat engine; schematic representation and efficiency. Devices converting work to heat in a thermodynamic cycle; reversed heat engine, schematic representation, coefficients of performance. Kelvin - Planck statement of the Second law of Thermodynamics; PMM I and PMM II, Clausius statement of Second law of Thermodynamics, Equivalence of the two statements; Reversible and irreversible processes; factors that make a process irreversible, reversible heat engines, Carnot cycle, Carnot principles.

**07 Hours**

## **PART-B**

### **UNIT - 5**

**Entropy:** Clausius inequality; Statement, proof, application to a reversible cycle. Entropy; definition, a property, change of entropy, principle of increase in entropy, entropy as a quantitative test for irreversibility, calculation of entropy using Tds relations, entropy as a coordinate. Available and unavailable energy.

**06 Hours**

#### **UNIT - 6**

**Pure Substances:** P-T and P-V diagrams, triple point and critical points. Sub-cooled liquid, saturated liquid, mixture of saturated liquid and vapour, saturated vapour and superheated vapour states of pure substance with water as example. Enthalpy of change of phase (Latent heat). Dryness fraction (quality), T-S and H-S diagrams, representation of various processes on these diagrams. Steam tables and its use. Throttling calorimeter, separating and throttling calorimeter.

**07 Hours**

#### **UNIT - 7**

**Thermodynamic relations:** Maxwell relation, Clausius Clayperon's equation. Ideal gas; equation of state, internal energy and enthalpy as functions of temperature only, universal and particular gas constants, specific heats, perfect and semi-perfect gases. Evaluation of heat, work, change in internal energy, enthalpy and entropy in various quasi-static processes.

**07 Hours**

#### **UNIT - 8**

**Ideal gas mixture :** Ideal gas mixture; Dalton's laws of partial pressures, Amagat's law of additive volumes, evaluation of properties, Analysis of various processes. Real Gases: Introduction. Van-der Waal's Equation of state, Van-der Waal's constants in terms of critical properties, Law of corresponding states, compressibility factor; compressibility chart

**06 Hours**

#### **Data Handbooks :**

1. **Thermodynamic data hand book**, B.T. Nijaguna.
2. **Properties of Refrigerant & Psychometric** (tables & Charts in SI Units), Dr. S.S. Banwait, Dr. S.C. Laroia, Birla Pub. Pvt. Ltd., Delhi, 2008

#### **TEXT BOOKS:**

1. **Basic Engineering Thermodynamics**, A.Venkatesh, Universities Press, 2008
2. **Basic and Applied Thermodynamics**, P.K.Nag, 2nd Ed., Tata McGraw Hill Pub. 2002

**REFERENCE BOOKS:**

1. **Thermodynamics**, An Engineering Approach, Yunus A.Cenegal and Michael A.Boles, Tata McGraw Hill publications, 2002
2. **Engineering Thermodynamics**, J.B.Jones and G.A.Hawkins, John Wiley and Sons..
3. **Fundamentals of Classical Thermodynamics**, G.J.Van Wylen and R.E.Sonntag, Wiley Eastern.
4. **An Introduction to Thermodynamics**, Y.V.C.Rao, Wiley Eastern, 1993,
5. **B.K Venkanna, Swati B. Wadavadagi “Basic Thermodynamics**, PHI, New Delhi, 2010

**MECHANICS OF MATERIALS**

<b>Subject Code</b>	<b>: 10ME34</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART-A****UNIT 1:**

**Simple Stress and Strain:** Introduction, Stress, strain, mechanical properties of materials, Linear elasticity, Hooke's Law and Poisson's ratio, Stress-Strain relation - behaviour in tension for Mild steel, cast iron and non ferrous metals. Extension / Shortening of a bar, bars with cross sections varying in steps, bars with continuously varying cross sections (circular and rectangular), Elongation due to self weight, Principle of super position.

**07 Hours****UNIT 2:**

**Stress in Composite Section:** Volumetric strain, expression for volumetric strain, elastic constants, simple shear stress, shear strain, temperature stresses (including compound bars).

**06 Hours**

**UNIT 3:**

**Compound Stresses:** Introduction, Plane stress, stresses on inclined sections, principal stresses and maximum shear stresses, Mohr's circle for plane stress.

**07 Hours**

**UNIT 4:**

**Energy Methods:** Work and strain energy, Strain energy in bar/beams, Castigliano's theorem, Energy methods.

**Thick and Thin Cylinder** Stresses in thin cylinders, changes in dimensions of cylinder (diameter, length and volume). Thick cylinders Lamé's equation (compound cylinders not included).

**06 Hours**

**PART-B**

**UNIT 5:**

**Bending Moment and Shear Force in Beams:** Introduction, Types of beams, loads and reactions, shear forces and bending moments, rate of loading, sign conventions, relationship between shear force and bending moments. Shear force and bending moment diagrams for different beams subjected to concentrated loads, uniformly distributed load, (UDL) uniformly varying load (UVL) and couple for different types of beams.

**07 Hours**

**UNIT 6:**

**Bending and Shear Stresses in Beams:** Introduction, Theory of simple bending, assumptions in simple bending. Bending stress equation, relationship between bending stress, radius of curvature, relationship between bending moment and radius of curvature. Moment carrying capacity of a section. Shearing stresses in beams, shear stress across rectangular, circular, symmetrical I and T sections. (composite / notched beams not included).

**07 Hours**

**UNIT 7:**

**Deflection of Beams:** Introduction, Differential equation for deflection. Equations for deflection, slope and bending moment. Double integration

method for cantilever and simply supported beams for point load, UDL, UVL and Couple. Macaulay's method

**06 Hours**

**UNIT 8:**

**Torsion of Circular Shafts and Elastic Stability of Columns:**

Introduction. Pure torsion, assumptions, derivation of torsional equations, polar modulus, torsional rigidity / stiffness of shafts. Power transmitted by solid and hollow circular shafts

**Columns:** Euler's theory for axially loaded elastic long columns. Derivation of Euler's load for various end conditions, limitations of Euler's theory, Rankine's formula.

**06 Hours**

**TEXT BOOKS:**

1. "**Mechanics of Materials**", by R.C.Hibbeler, Prentice Hall. Pearson Edu., 2005
2. "**Mechanics of materials**", James.M.Gere, Thomson, Fifth edition 2004.
3. "**Mechanics of materials**", in SI Units, Ferdinand Beer & Russell Johnston, 5<sup>th</sup> Ed., TATA McGraw Hill- 2003.

**REFERENCE BOOKS:**

1. "**Strength of Materials**", S.S. Rattan, Tata McGraw Hill, 2009
2. "**Strength of Materials**", S.S.Bhavikatti, Vikas publications House -1 Pvt. Ltd., 2nd Ed., 2006.
3. "**Mechanics of Materials**", K.V. Rao, G.C. Raju, First Edition, 2007
4. "**Engineering Mechanics of Solids**", Egor.P. Popov, Pearson Edu. India, 2nd, Edition, 1998.
5. "**Strength of Materials**", W.A. Nash, 5th Ed., Schaum's Outline Series, Fourth Edition-2007.

**MANUFACTURING PROCESS – I  
(FUNDAMENTALS OF FOUNDRY & WELDING)**

<b>Subject Code</b>	<b>: 10ME35</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**CASTING PROCESS**

**UNIT - 1**

**Introduction:** Concept of Manufacturing process, its importance. Classification of Manufacturing processes. Introduction to Casting process & steps involved. Varieties of components produced by casting process. Advantages & Limitations of casting process.

**Patterns:** Definition, functions, Materials used for pattern, various pattern allowances and their importance. Classification of patterns, BIS color coding of Patterns.

**Binder:** Definition, Types of binder used in moulding sand.

**Additives:** Need, Types of additives used and their properties..

**06 Hours**

**UNIT - 2**

**Sand Moulding :** Types of base sand, requirement of base sand. Moulding sand mixture ingredients for different sand mixtures. Method used for sand moulding, such as Green sand, dry sand and skin dried moulds.

**Cores:** Definition, Need, Types. Method of making cores, Binders used, core sand moulding.

**Concept of Gating & Risers.** Principle and types.

**Fettling and cleaning of castings.** Basic steps, Casting defects, Causes, features and remedies.

**Moulding Machines :** Jolt type, Squeeze type, Jolt & Squeeze type and Sand slinger.

**07 Hours**

### UNIT - 3

**Special moulding Process:** Study of important moulding processes, No bake moulds, Flaskless moulds, Sweep mould, CO<sub>2</sub> mould, Shell mould, Investment mould.

**Metal moulds:** Gravity die-casting, Pressure die casting, Centrifugal casting, Squeeze Casting, Slush casting, Thixo-casting and Continuous Casting Processes.

**07 Hours**

### UNIT - 4

**Melting Furnaces:** Classification of furnaces. Constructional features & working principle of coke fired, oil fired and Gas fired pit furnace, Resistance furnace, Coreless Induction furnace, Electric Arc Furnace, Cupola furnace.

**06 Hours**

## PART – B

### WELDING

#### UNIT - 5

**Welding process:** Definition, Principles, Classification, Application, Advantages & limitations of welding.

**Arc Welding:** Principle, Metal Arc welding (**MAW**), Flux Shielded Metal Arc Welding (**FSMAW**), Inert Gas Welding (**TIG & MIG**) Submerged Arc Welding (**SAW**) and Atomic Hydrogen Welding processes. (**AHW**)

**Gas Welding:** Principle, Oxy – Acetylene welding, Chemical Reaction in Gas welding, Flame characteristics. Gas torch construction & working. Forward and backward welding.

**07 Hours**

#### UNIT - 6

**Special types of welding:** Resistance welding - principles, Seam welding, Butt welding, Spot welding and projection welding.

Friction welding, Explosive welding, Thermit welding, Laser welding and Electron beam welding.

**07 Hours**

#### UNIT - 7

**Metallurgical aspect, in welding** : Structure of welds, Formation of different zones during welding. Heat affected zone (**HAZ**). Parameters affecting **HAZ**. Effect of carbon content on structure and properties of steel. Shrinkage in welds & Residual stresses.

Concept of electrodes, Filler rod and fluxes. Welding defects – Detection causes & remedy.

**06 Hours**

#### UNIT - 8

**Principles of soldering & brazing:** Parameters involved & Mechanism. Different Types of Soldering & Brazing Methods.

**Inspection Methods** – Methods used for Inspection of casting and welding. Visual, Magnetic particle, Fluorescent particle, Ultrasonic, Radiography, Eddy current, Holography methods of Inspection.

**06 Hours**

#### TEXT BOOKS:

1. “**Manufacturing Process-I**”, Dr.K.Radhakrishna, Sapna Book House, 5<sup>th</sup> Revised Edition 2009.
2. “**Manufacturing & Technology: Foundry Forming and Welding**”, P.N.Rao, 3<sup>rd</sup> Ed., Tata McGraw Hill, 2003.

#### REFERENCE BOOKS:

1. “**Process and Materials of Manufacturing**”, Roy A Lindberg, 4<sup>th</sup> Ed. Pearson Edu. 2006.
2. “**Manufacturing Technology**”, Serope Kalpakjian, Steuen. R. Sechmid, Pearson Education Asia, 5<sup>th</sup> Ed. 2006.



## COMPUTER AIDED MACHINE DRAWING

<b>Subject Code</b>	<b>:10ME36A/10ME46A</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04(1 Hrs. Theory &amp; 3 Hrs Practical)</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### **Introduction:**

Review of graphic interface of the software. Review of basic sketching commands and navigational commands. Starting a new drawing sheet. Sheet sizes. Naming a drawing, Drawing units, grid and snap.

**02 Hours**

## **PART-A**

### **UNIT - 1**

**Sections of Solids:** Sections of Pyramids, Prisms, Cubes, Tetrahedrons, Cones and Cylinders resting only on their bases (No problems on axis inclinations, spheres and hollow solids). True shape of sections.

**Orthographic Views:** Conversion of pictorial views into orthographic projections. of simple machine parts with or without section. (Bureau of Indian Standards conventions are to be followed for the drawings) Hidden line conventions. Precedence of lines.

**08 Hours**

### **UNIT - 2**

**Thread Forms:** Thread terminology, sectional views of threads. ISO Metric (Internal & External) BSW (Internal & External) square and Acme. Sellers thread, American Standard thread.

**Fasteners:** Hexagonal headed bolt and nut with washer (assembly), square headed bolt and nut with washer (assembly) simple assembly using stud bolts with nut and lock nut. Flanged nut, slotted nut, taper and split pin for locking, counter sunk head screw, grub screw, Allen screw.

**08 Hours**

## **PART-B**

### **UNIT - 3**

#### **Keys & Joints :**

Parallel key, Taper key, Feather key, Gibhead key and Woodruff key

**Riveted Joints:** Single and double riveted lap joints, butt joints with single/double cover straps (Chain and Zigzag, using snap head rivets). cotter joint (socket and spigot), knuckle joint (pin joint) for two rods.

**08 Hours**

### **UNIT - 4**

#### **Couplings:**

Split Muff coupling, Protected type flanged coupling, pin (bush) type flexible coupling, Oldham's coupling and universal coupling (Hooks' Joint)

**08 Hours**

## **PART - C**

### **Assembly Drawings**

**(Part drawings should be given)**

1. Plummer block (Pedestal Bearing)
2. Rams Bottom Safety Valve
3. I.C. Engine connecting rod
4. Screw jack (Bottle type)
5. Tailstock of lathe
6. Machine vice
7. Tool Head of a shaper

**18 Hours**

#### **TEXT BOOKS:**

1. 'A Primer on Computer Aided Machine Drawing-2007', Published by VTU, Belgaum.
2. 'Machine Drawing', N.D.Bhat & V.M.Panchal

#### **REFERENCE BOOKS:**

1. 'A Text Book of Computer Aided Machine Drawing', S. Trymbaka Murthy, CBS Publishers, New Delhi, 2007
2. 'Machine Drawing', K.R. Gopala Krishna, Subhash Publication.

3. '**Machine Drawing with Auto CAD**', Goutam Pohit & Goutham Ghosh, 1st Indian print Pearson Education, 2005
4. '**Auto CAD 2006, for engineers and designers**', Sham Tickoo. Dream tech 2005
5. '**Machine Drawing**', N. Siddeshwar, P. Kanniah, V.V.S. Sastri, published by Tata McGraw Hill,2006

**NOTE:**

**Internal assessment: 25 Marks**

All the sheets should be drawn in the class using software. Sheet sizes should be A3/A4. All sheets must be submitted at the end of the class by taking printouts.

**Scheme of Examination:**

Two questions to be set from each Part-A, Part-B and Part-C

Student has to answer one question each from Part-A and Part-B for 20 marks each. And one question from Part-C for 60 marks.

i.e.	<b>PART-A 1 x 20 = 20 Marks</b>
	<b>PART-B 1 x 20 = 20 Marks</b>
	<b>PART-C 1 x 60 = 60 Marks</b>
	<b>Total = 100 Marks</b>

**FLUID MECHANICS**

<b>Subject Code</b>	<b>: 10ME36B / 46B</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT-1**

**Properties of Fluids:** Introduction, Types of fluid, Properties of fluids, viscosity, thermodynamic properties, surface tension, capillarity, vapour pressure and cavitation

**06 Hours**

## **UNIT-2**

**Fluid Statics:** Fluid pressure at a point, Pascal's law, pressure variation in a static fluid, absolute, gauge, atmospheric and vacuum pressures, simple manometers and differential manometers. Total pressure and center of pressure on submerged plane surfaces; horizontal, vertical and inclined plane surfaces, curved surface submerged in liquid.

**07 Hours**

## **UNIT-3**

### **Buoyancy and Fluid Kinematics:**

Buoyancy, center of buoyancy, metacentre and metacentric height, conditions of equilibrium of floating and submerged bodies, determination of Metacentric height experimentally and theoretically.

Kinematics: Types of fluid flow, continuity equation in 2D and 3D (Cartesian Co-ordinates only), velocity and acceleration, velocity potential function and stream function.

**07 Hours**

## **UNIT-4**

**Fluid Dynamics:** Introduction equation of motion, Euler's equation of motion, Bernoulli's equation from first principles and also from Euler's equation, limitations of Bernoulli's equation.

**06 Hours**

## **PART-B**

## **UNIT-5**

**Fluid Flow Measurements :** Venturimeter, orificemeter, pitot-tube, vertical orifice, V-Notch and rectangular notches.

Dimensional Analysis : Introduction, derived quantities, dimensions of physical quantities, dimensional homogeneity, Rayleigh's method, Buckingham  $\pi$  theorem, dimensionless numbers, similitude, types of similitudes.

**07 Hours**

## **UNIT-6**

**Flow through pipes :** Minor losses through pipes. Darcy's and Chezy's equation for loss of head due to friction in pipes. HGL and TEL.

**06 Hours**

#### **UNIT-7**

**Laminar flow and viscous effects** : Reynold's number, critical Reynold's number, laminar flow through circular pipe-Hagen Poiseille's equation, laminar flow between parallel and stationary plates.

**06 Hours**

#### **UNIT-8**

**Flow past immersed bodies** : Drag, Lift, expression for lift and drag, boundary layer concept, displacement, momentum and energy thickness.

Introduction to compressible flow : Velocity of sound in a fluid, Mach number, Mach cone, propagation of pressure waves in a compressible fluid.

**07 Hours**

#### **TEXT BOOKS:**

1. **Fluid Mechanics**, Oijush.K.Kundu, IRAM COCHEN, ELSEVIER, 3<sup>rd</sup> Ed. 2005.
2. **Fluid Mechanics**, Dr. Bansal, R.K.Lakshmi Publications, 2004.

#### **REFERENCE BOOKS:**

1. **Fluid Mechanics and hydraulics**, Dr.Jagadishlal: Metropolitan Book Co-Ltd., 1997.
2. **Fluid Mechanics (SI Units)**, Yunus A. Cengel John M.Oimbala, 2<sup>nd</sup> Ed., Tata McGraw Hill, 2006.
3. **Fluid Mechanics**, John F.Douglas, Janul and M.Gasiosek and john A.Swaffield, Pearson Education Asia, 5<sup>th</sup> ed., 2006
4. **Fluid Mechanics and Fluid Power Engineering**, Kumar.D.S, Kataria and Sons., 2004
5. **Fluid Mechanics** -. Merle C. Potter, Elaine P.Scott. Cengage learning

## METALLOGRAPHY AND MATERIAL TESTING LABORATORY

<b>Subject Code</b>	<b>: 10MEL37A / 47A</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 48</b>	<b>Exam Marks</b>	<b>: 50</b>

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### PART – A

1. Preparation of specimen for Metallographic examination of different engineering materials. Identification of microstructures of plain carbon steel, tool steel, gray C.I, SG iron, Brass, Bronze & composites.
2. Heat treatment: Annealing, normalizing, hardening and tempering of steel. Hardness studies of heat-treated samples.
3. To study the wear characteristics of ferrous, non-ferrous and composite materials for different parameters.
4. Non-destructive test experiments like,
  - (a). Ultrasonic flaw detection
  - (b). Magnetic crack detection
  - (c). Dye penetration testing. To study the defects of Cast and Welded specimens

### PART – B

1. Tensile, shear and compression tests of metallic and non metallic specimens using Universal Testing Machine
2. Torsion Test
3. Bending Test on metallic and nonmetallic specimens.
4. Izod and Charpy Tests on M.S, C.I Specimen.
5. Brinell, Rockwell and Vickers's Hardness test.
6. Fatigue Test.

#### **Scheme of Examination:**

<b>ONE question from part -A:</b>	<b>20 Marks</b>
<b>ONE question from part -B:</b>	<b>20 Marks</b>
<b>Viva -Voice:</b>	<b>10 Marks</b>

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**Total : 50 Marks**

**MECHANICAL MEASUREMENTS AND METROLOGY  
LABORATORY**

<b>Subject Code</b>	<b>: 10MEL37B / 47B</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 48</b>	<b>Exam Marks</b>	<b>: 50</b>

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**PART-A: MECHANICAL MEASUREMENTS**

1. Calibration of Pressure Gauge
2. Calibration of Thermocouple
3. Calibration of LVDT
4. Calibration of Load cell
5. Determination of modulus of elasticity of a mild steel specimen using strain gauges.

**PART-B: METROLOGY**

1. Measurements using Optical Projector / Toolmaker Microscope.
2. Measurement of angle using Sine Center / Sine bar / bevel protractor
3. Measurement of alignment using Autocollimator / Roller set
4. Measurement of cutting tool forces using
  - a) Lathe tool Dynamometer
  - b) Drill tool Dynamometer.
5. Measurement of Screw thread Parameters using Two wire or Three-wire method.
6. Measurements of Surface roughness, Using Tally Surf/Mechanical Comparator
7. Measurement of gear tooth profile using gear tooth vernier /Gear tooth micrometer
8. Calibration of Micrometer using slip gauges
9. Measurement using Optical Flats

**Scheme of Examination:**

<b>ONE question from part -A:</b>	<b>20 Marks</b>
<b>ONE question from part -B:</b>	<b>20 Marks</b>
<b>Viva -Voice:</b>	<b>10 Marks</b>

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**Total : 50 Marks**

**FOUNDRY AND FORGING LABORATORY**

<b>Subject Code</b>	<b>: 10MEL38A / 48A</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 48</b>	<b>Exam Marks</b>	<b>: 50</b>

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**PART – A**

**1. Testing of Moulding sand and Core sand**

Preparation of sand specimens and conduction of the following tests:

- 1 Compression, Shear and Tensile tests on Universal Sand Testing Machine.
- 2 Permeability test
- 3 Core hardness & Mould hardness tests.
- 4 Sieve Analysis to find Grain Fineness number of Base Sand
- 5 Clay content determination in Base Sand

**PART – B**

**2. Foundry Practice**

Use of foundry tools and other equipments.

Preparation of moulds using two moulding boxes using patterns or without patterns. (Split pattern, Match plate pattern and Core boxes).

Preparation of one casting (Aluminum or cast iron-Demonstration only)



## PART – C

### 3. Forging Operations :

- Calculation of length of the raw material required to do the model.
- Preparing minimum three forged models involving upsetting, drawing and bending operations.
- Out of these three models, at least one model is to be prepared by using Power Hammer.

#### Scheme of Examination:

One question is to be set from Part-A: 10 marks

One question is to be set from either

Part-B or Part-C: 30 marks

Calculation part in case of forging is made compulsory

Calculation (Forging)	+ Foundry Model	= 05 +25 = 30 Marks
Calculation (Forging)	+ Forging Model	= 05 +25 = 30 Marks

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**Viva-Voce** : 10 marks.

**Total** : 50 Marks.

## MACHINE SHOP

<b>Subject Code</b>	<b>: 10MEL38B / 48B</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 48</b>	<b>Exam Marks</b>	<b>: 50</b>

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## PART – A

Preparation of three models on lathe involving Plain turning, Taper turning, Step turning, Thread cutting, Facing, Knurling, Drilling, Boring, Internal Thread cutting and Eccentric turning.

**PART – B**

Cutting of V Groove/ dovetail / Rectangular groove using a shaper.  
Cutting of Gear Teeth using Milling Machine.

**Scheme of Examination:**

<b>ONE question from part -A:</b>	<b>30 Marks</b>
<b>ONE question from part -B:</b>	<b>10 Marks</b>
<b>Viva -Voice:</b>	<b>10 Marks</b>

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**Total : 50 Marks**

## IV SEMESTER

### ENGINEERING MATHEMATICS – IV

<b>Sub Code</b>	<b>:</b>	<b>10MAT41</b>	<b>IA Marks</b>	<b>:</b>	<b>25</b>
<b>Hrs/ Week</b>	<b>:</b>	<b>04</b>	<b>Exam Hours</b>	<b>:</b>	<b>03</b>
<b>Total Hrs.</b>	<b>:</b>	<b>52</b>	<b>Exam Marks</b>	<b>:</b>	<b>100</b>

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### PART-A

#### UNIT-1

##### Numerical Methods- 1

Numerical solution of ordinary differential equations of first order and first degree; Picard's method, Taylor's series method, modified Euler's method, Runge-kutta method of fourth-order. Milne's and Adams - Bashforth predictor and corrector methods (No derivations of formulae).

**6 Hours**

#### UNIT-2

##### Numerical Methods – 2

Numerical solution of simultaneous first order ordinary differential equations: Picard's method, Runge-Kutta method of fourth-order.

Numerical solution of second order ordinary differential equations: Picard's method, Runge-Kutta method and Milne's method.

**6 Hours**

#### UNIT-3

##### Complex variables – 1

Function of a complex variable, Analytic functions-Cauchy-Riemann equations in cartesian and polar forms. Properties of analytic functions.

Application to flow problems- complex potential, velocity potential, equipotential lines, stream functions, stream lines.

**7 Hours**

#### **UNIT-4**

##### **Complex variables – 2**

Conformal Transformations: Bilinear Transformations. Discussion of Transformations:  $w = z^2$ ,  $w = e^z$ ,  $w = z + (a^2 / z)$ . Complex line integrals- Cauchy's theorem and Cauchy's integral formula.

**7 Hours**

#### **PART-B**

#### **UNIT-5**

##### **Special Functions**

Solution of Laplace equation in cylindrical and spherical systems leading Bessel's and Legendre's differential equations, Series solution of Bessel's differential equation leading to Bessel function of first kind. Orthogonal property of Bessel functions. Series solution of Legendre's differential equation leading to Legendre polynomials, Rodrigue's formula.

**7 Hours**

#### **UNIT-6**

##### **Probability Theory - 1**

Probability of an event, empirical and axiomatic definition, probability associated with set theory, addition law, conditional probability, multiplication law, Baye's theorem.

**6 Hours**

#### **UNIT-7**

##### **Probability Theory- 2**

Random variables (discrete and continuous), probability density function, cumulative density function. Probability distributions – Binomial and Poisson distributions; Exponential and normal distributions.

**7 Hours**

#### **UNIT-**

##### **Sampling Theory**

Sampling, Sampling distributions, standard error, test of hypothesis for means, confidence limits for means, student's t-distribution. Chi -Square distribution as a test of goodness of fit

**6 Hours**

**TEXT BOOKS:**

1. B.S. Grewal, Higher Engineering Mathematics, Latest edition, Khanna Publishers
2. Erwin Kreyszig, Advanced Engineering Mathematics, Latest edition, Wiley Publications.

**REFERENCE BOOK:**

1. B.V. Ramana, Higher Engineering Mathematics, Latest edition, Tata Mc. Graw Hill Publications.
2. Peter V. O'Neil, Engineering Mathematics, CENGAGE Learning India Pvt Ltd. Publishers.

**APPLIED THERMODYNAMICS**

<b>Subject Code</b>	<b>: 10ME43</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART-A****UNIT - 1**

**Combustion thermodynamics:** Theoretical (Stoichiometric) air and excess air for combustion of fuels. Mass balance, actual combustion. Exhaust gas analysis. A/ F ratio, Energy balance for a chemical reaction, enthalpy of formation, enthalpy and internal energy of combustion, Combustion efficiency, adiabatic flow temperature.

**07 Hours****UNIT- 2**

**Gas power cycle:** Air Standard cycles: Carnot, Otto, Diesel, Dual and Stirling cycles, P-V and T-S diagrams, description, efficiencies and mean effective pressures, Comparison of Otto, Diesel and dual cycles.

**06 Hours**

### UNIT - 3

**I.C. Engine:** Testing of two stroke and four stroke SI and CI engines for performance Related numerical problems, heat balance, Motoring Method, Willian's line method, swinging field dynamometer, Morse test.

**06 Hours**

### UNIT - 4

**Vapour Power Cycles:** Carnot vapour power cycles, drawbacks as a reference cycle, Simple Rankine cycle, description, T- S diagram, analysis for performance , comparison of Carnot and Rankine cycles. Effects of pressure and temperature on Rankine cycle performance. Actual vapour power cycles. Ideal and practical regenerative Rankine cycle, open and closed feed water heaters, Reheat Rankine cycle.

**07 Hours**

## PART-B

### UNIT - 5

**Reciprocating Compressors:** Operation of a single stage reciprocating compressors, work input through P-V diagram and steady state steady flow analysis. Effect of clearance and volumetric efficiency. Adiabatic, isothermal and mechanical efficiencies. Multistage compressor, saving in work, optimum intermediate pressure, inter- cooling, minimum work for compression.

**06 Hours**

### UNIT - 6

**Gas turbine and Jet propulsion:** Classification of Gas turbines, Analysis of open cycle gas turbine cycle. Advantages and disadvantages of closed cycle. Methods to improve thermal efficiency, Jet propulsion and Rocket propulsion.

**07 Hours**

### UNIT - 7

**Refrigeration:** Vapour compression refrigeration system ; description, analysis, refrigerating effect, capacity , power required, units of refrigeration, COP , Refrigerants and their desirable properties. Air cycle refrigeration;

reversed Carnot cycle, reversed Brayton cycle, Vapour absorption refrigeration system, steam jet refrigeration.

**06 Hours**

#### **UNIT - 8**

**Psychometry:** Atmospheric air and psychometric properties; Dry bulb temperature, wet bulb temperature, dew point temperature; partial pressures, specific and relative humidities and the relation between the two enthalpy and adiabatic saturation temperature. Construction and use of psychometric chart . Analysis of various processes; heating, cooling , dehumidifying and humidifying. Adiabatic mixing of moist air. Summer and winter air conditioning.

**07 Hours**

#### **Data Hand Book :**

1. **Thermodynamic data hand book**, B.T. Nijaguna.
2. **Properties of Refrigerant & Psychometric** (tables & Charts in SI Units), Dr. S.S. Banwait, Dr. S.C. Laroia, Birla Pub. Pvt. Ltd., Delhi, 2008

#### **TEXT BOOKS:**

1. **Basic and applied Thermodynamics**, P.K. Nag, 2<sup>nd</sup> Ed., Tata McGraw Hill Pub.Co,2002
2. **Applied Thermodynamics**, Rajput, Laxmi Publication
3. **Applied Thermodynamics**, B.K. Venkanna, Swati B. Wadavadagi, PHI, New Delhi, 2010

#### **REFERENCE BOOKS:**

1. **Thermodynamics , An engineering approach**, Yunus, A. Cengel and Michael A.Boies, 6<sup>th</sup> Ed., Tata McGraw Hill pub. Co., 2002,
2. **Fundamental of Classical Thermodynamics**, G.J. Van Wylen and R.E. Sontang Wiley eastern.

## KINEMATICS OF MACHINES

<b>Subject Code</b>	<b>: 10ME44</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction:** Definitions Link or element, kinematic pairs, Degrees of freedom, Grubler's criterion (without derivation), Kinematic chain, Mechanism, Structure, Mobility of Mechanism, Inversion, Machine.

**Kinematic Chains and Inversions:** Inversions of Four bar chain; Single slider crank chain and Double slider crank chain.

**07 Hours**

#### UNIT - 2

**Mechanisms:** Quick return motion mechanisms-Drag link mechanism, Whitworth mechanism and Crank and slotted lever Mechanism.

Straight line motion mechanisms Peaucellier's mechanism and Robert's mechanism. Intermittent Motion mechanisms -Geneva wheel mechanism and Ratchet and Pawl mechanism. Toggle mechanism, Pantograph, Ackerman steering gear mechanism.

**06 Hours**

#### UNIT - 3

##### **Velocity and Acceleration Analysis of Mechanisms (Graphical Methods)**

Velocity and acceleration analysis of Four Bar mechanism, slider crank mechanism and Simple Mechanisms by vector polygons: Relative velocity and acceleration of particles .in a common link, relative velocity and accelerations of coincident Particles on separate links- Coriolis component of acceleration. Angular velocity and angular acceleration of links, velocity of rubbing.

**07 Hours**



#### **UNIT - 4**

**Velocity Analysis by Instantaneous Center Method:** Definition, Kennedy's Theorem, Determination of linear and angular velocity using instantaneous center method

**Klein's Construction:** Analysis of velocity and acceleration of single slider crank mechanism.

**06 Hours**

#### **PART – B**

#### **UNIT - 5**

**Velocity and Acceleration Analysis of Mechanisms (Analytical Methods):** Analysis of four bar chain and slider crank chain using analytical expressions. (Use of complex algebra and vector algebra)

**06 Hours**

#### **UNIT - 6**

**Spur Gears:** Gear terminology, law of gearing, Characteristics of involute action, Path of contact. Arc of contact, Contact ratio of spur, helical, bevel and worm gears, Interference in involute gears. Methods of avoiding interference, Back lash. Comparison of involute and cycloidal teeth. Profile Modification.

**07 Hours**

#### **UNIT - 7**

**Gear Trains:** Simple gear trains, Compound gear trains for large speed. reduction, Epicyclic gear trains, Algebraic and tabular methods of finding velocity ratio of epicyclic gear trains. Tooth load and torque calculations in epicyclic gear trains.

**07 Hours**

#### **UNIT - 8**

**Cams:** Types of cams, Types of followers. Displacement, Velocity and, Acceleration time curves for cam profiles. Disc cam with reciprocating follower having knife-edge, roller and flat-face follower, Disc cam with oscillating roller follower. Follower motions including SHM, Uniform velocity, uniform acceleration and retardation and Cycloidal motion.

**06 Hours**

**TEXT BOOKS:**

1. "Theory of Machines", Rattan S.S, Tata McGraw-Hill Publishing Company Ltd., New Delhi, and 3rd edition -2009.
2. "Theory of Machines", Sadhu Singh, Pearson Education (Singapore) Pvt. Ltd, Indian Branch New Delhi, 2nd Edi. 2006

**REFERENCE BOOKS:**

1. "Theory of Machines & Mechanisms", J.J. Uicker, , G.R. Pennock, J.E. Shigley. OXFORD 3rd Ed. 2009.
2. Mechanism and Machine theory, Ambekar, PHI, 2007

Graphical Solutions may be obtained either on the Graph Sheets or on the Answer Book itself.

**MANUFACTURING PROCESS – II  
(Metal Removing Process)**

<b>Subject Code</b>	<b>: 10ME45</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT - 1**

**Theory of Metal Cutting:** Single point cutting tool nomenclature, geometry. Mechanics of Chip Formation, Types of Chips. Merchant's circle diagram and analysis, Ernst Merchant's solution, shear angle relationship, problems of Merchant's analysis. Tool Wear and Tool failure, tool life. Effects of cutting parameters on tool life. Tool Failure Criteria, Taylor's Tool Life equation. Problems on tool life evaluation.

**07 Hours**

**UNIT - 2**

**Cutting Tool Materials:** Desired properties and types of cutting tool materials – HSS, carbides coated carbides, ceramics. Cutting fluids. Desired properties, types and selection. Heat generation in metal cutting, factors

affecting heat generation. Heat distribution in tool and work piece and chip.  
Measurement of tool tip temperature.

**07 Hours**

### **UNIT - 3**

**Turning (Lathe), Shaping and Planing Machines:** Classification, constructional features of Turret and Capstan Lathe. Tool Layout, shaping Machine, Planing Machine, Driving mechanisms of lathe, shaping and planing machines, Different operations on lathe, shaping machine and planing machine. Simple problems on machining time calculations

**07 Hours**

### **UNIT - 4**

**Drilling machines:** Classification, constructional features, drilling & related operations. Types of drill & drill bit nomenclature, drill materials. Introduction to CNC machines- Principles of operation. Axes of NC machine-Coordinate systems. Basics of Manual part programming methods.

**06 Hours**

## **PART – B**

### **UNIT - 5**

**Milling machines:** Classification, constructional features, milling cutters nomenclature, milling operations, up milling and down milling concepts. Various milling operations.

**Indexing:** Simple, compound, differential and angular indexing calculations. Simple problems on simple and compound indexing.

**06 Hours**

### **UNIT - 6**

**Grinding machines:** Types of abrasives, Grain size, bonding process, grade and structure of grinding wheels, grinding wheel types. Classification, constructional features of grinding machines (Centerless, cylindrical and surface grinding ). Selection of grinding wheel. Grinding process parameters. Dressing and truing of grinding wheels.

**07 Hours**

#### **UNIT - 7:**

**Broaching process** - Principle of broaching. Details of a broach. Types of broaching machines-constructural details. Applications. Advantages and Limitations.

**Finishing and other Processes** Lapping and Honing operations – Principles, arrangement of set up and application. Super finishing process, polishing, buffing operation and application.

**06 Hours**

#### **UNIT - 8**

**Non-traditional machining processes:** Need for non traditional machining, Principle, equipment & operation of Laser Beam, Plasma Arc Machining, Electro Chemical Machining, Ultrasonic Machining, Abrasive Jet Machining, Water Jet Machining, Electron Beam Machining, Electron Discharge Machining and Plasma Arc Machining.

**06 Hours**

#### **TEXT BOOKS:**

1. **Workshop Technology**, Hazara Choudhry, Vol-II, Media Promoters & Publishers Pvt. Ltd. 2004
2. **Production Technology**, R.K.Jain, Khanna Publications, 2003.
3. **Production Technology**, HMT, Tata Mc Graw Hill, 2001.

#### **REFERENCE BOOKS:**

1. **Manufacturing Science**, Amitabha Ghosh and Mallik, affiliated East West Press, 2003.
2. **Fundamentals of Metal Machining and Machine Tools**, G. Boothroyd, McGraw Hill, 2000.

## V SEMESTER

### MANAGEMENT AND ENTREPRENEURSHIP

<b>Subject Code</b>	<b>: 10AL51</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART – A

#### MANAGEMENT

##### UNIT - 1

**Management:** Introduction - Meaning - nature and characteristics of Management, Scope and Functional areas of management - Management as a science, art of profession - Management & Administration - Roles of Management, Levels of Management, Development of Management Thought - early management approaches – Modern management approaches.

**7 Hours**

##### UNIT - 2

**Planning:** Nature, importance and purpose of planning process Objectives - Types of plans (Meaning Only) - Decision making Importance of planning - steps in planning & planning premises - Hierarchy of plans.

**6 Hours**

##### UNIT - 3

**Organizing And Staffing:** Nature and purpose of organization Principles of organization - Types of organization - Departmentation Committees- Centralization Vs Decentralization of authority. and responsibility - Span of control - MBO and MBE (Meaning Only) Nature and importance of staffing- -:Process of Selection & Recruitment (in brief).

**6 Hours**

##### UNIT - 4

**Directing & Controlling:** Meaning and nature of directing Leadership styles, Motivation Theories, Communication - Meaning and importance - coordination, meaning and importance and Techniques of Co Ordination.

Meaning and steps in controlling - Essentials of a sound control system - Methods of establishing control (in brief):

**7 Hours**

## **PART-B**

### **ENTREPRENEURSHIP**

#### **UNIT - 5**

**Entrepreneur:** Meaning of Entrepreneur; Evolution of the Concept; Functions of an Entrepreneur, Types of Entrepreneur, Entrepreneur - an emerging. Class. Concept of Entrepreneurship - Evolution of Entrepreneurship, Development of Entrepreneurship; Stages in entrepreneurial process; Role of entrepreneurs in Economic Development; Entrepreneurship in India; Entrepreneurship - its Barriers.

**6 Hours**

#### **UNIT – 6**

**Small Scale Industries:** Definition; Characteristics; Need and rationale; Objectives; Scope; role of SSI in Economic Development. Advantages of SSI Steps to start and SSI - Government policy towards SSI; Different Policies of SSI; Government Support for SSI during 5 year plans. Impact of Liberalization, Privatization, Globalization on SSI Effect of WTO/GATT Supporting Agencies of Government for SSI, Meaning, Nature of support; Objectives; Functions; Types of Help; Ancillary Industry and Tiny Industry (Definition Only)

**7 Hours**

#### **UNIT - 7**

**Institutional Support:** Different Schemes; TECKSOK; KIADB; KSSIDC; KSIMC; DIC Single Window Agency; SISI; NSIC; SIDBI; KSFC.

**6 Hours**

#### **UNIT - 8**

**Preparation Of Project:** Meaning of Project; Project Identification; Project Selection; Project Report; Need and Significance of Report; Contents; Formulation; Guidelines by Planning Commission for Project report; Network Analysis; Errors of Project Report; Project Appraisal. Identification

of business opportunities: Market Feasibility Study; Technical Feasibility Study; Financial Feasibility Study & Social Feasibility Study.

**7 Hours**

**TEXT BOOKS:**

- 1 **Principles of Management** – P. C.Tripathi, P.N. Reddy – Tata McGraw Hill,
- 2 **Dynamics of Entrepreneurial Development & Management** Vasant Desai - Himalaya Publishing House
- 3 **Entrepreneurship Development** – Poornima. M. Charantimath Small Business Enterprises - Pearson Education - 2006 (2 & 4).

**REFERENCE BOOKS:**

- 1 **Management Fundamentals** - Concepts, Application, Skill Development - Robers Lusier - Thomson
- 2 **Entrepreneurship Development** - S.S.Khanka - S.Chand & Co.
- 3 **Management** - Stephen Robbins - Pearson Education/PHI - 17<sup>th</sup> Edition, 2003.

**DESIGN OF MACHINE ELEMENTS-I**

<b>Subject Code</b>	<b>: 10ME52</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT- 1**

**Introduction:** Definitions: normal, shear, biaxial and tri axial stresses, Stress tensor, Principal Stresses. Engineering Materials and their mechanical properties, Stress-Strain diagrams, Stress Analysis, Design considerations: Codes and Standards.

**05 Hours**

## **UNIT- 2**

### **Design For Static & Impact Strength:**

**Static Strength:** Static loads and factor of safety, Theories of failure: Maximum normal stress theory, Maximum shear stress theory, Maximum strain theory, Strain energy theory, Distortion energy theory. Failure of brittle and ductile materials, Stress concentration, Determination of Stress concentration factor.

**Impact Strength:** Introduction, Impact stresses due to axial, bending and torsional loads, effect of inertia.

**07 Hours**

## **UNIT - 3**

**Design For Fatigue Strength:** Introduction- S-N Diagram, Low cycle fatigue, High cycle fatigue, Endurance limit, Modifying factors: size effect, surface effect, Stress concentration effects, Fluctuating stresses, Goodman and Soderberg relationship, stresses due to combined loading, cumulative fatigue damage.

**08 Hours**

## **UNIT - 4**

**Threaded Fasteners:** Stresses in threaded fasteners, Effect of initial tension, Design of threaded fasteners under static, dynamic and impact loads, Design of eccentrically loaded bolted joints.

**06 Hours**

## **PART – B**

## **UNIT - 5**

**Design Of Shafts:** Torsion of shafts, design for strength and rigidity with steady loading, ASME codes for power transmission shafting, shafts under fluctuating loads and combined loads.

**07 Hours**

## **UNIT - 6**

**Cotter And Knuckle Joints, Keys And Couplings:** Design of Cotter and Knuckle joints, Keys: Types of keys, Design of keys, Couplings: Rigid and flexible couplings, Flange coupling, Bush and Pin type coupling and Oldham's coupling.

**07 Hours**



#### **UNIT - 7**

**Riveted and Welded Joints** – Types, rivet materials, failures of riveted joints, Joint Efficiency, Boiler Joints, Lozanze Joints, Riveted Brackets. Welded Joints – Types, Strength of butt and fillet welds, eccentrically loaded welded joints.

**07 Hours**

#### **UNIT - 8**

**Power Screws:** Mechanics of power screw, Stresses in power screws, efficiency and self-locking, Design of Power Screw, Design of Screw Jack: (Complete Design).

**05 Hours**

#### **TEXT BOOKS:**

1. **Mechanical Engineering Design**, Joseph E Shigley and Charles R. Mischke. McGraw Hill International edition, 6<sup>th</sup> Edition 2009.
2. **Design of Machine Elements**, V.B. Bhandari, Tata McGraw Hill Publishing Company Ltd., New Delhi, 2<sup>nd</sup> Edition 2007.

#### **DESIGN DATA HANDBOOK:**

1. **Design Data Hand Book**, K. Lingaiah, McGraw Hill, 2<sup>nd</sup> Ed.
2. **Data Hand Book**, K. Mahadevan and Balaveera Reddy, CBS Publication
3. **Design Data Hand Book**, H.G. Patil, I. K. International Publisher, 2010.

#### **REFERENCE BOOKS:**

1. **Machine Design**, Robert L. Norton, Pearson Education Asia, 2001.
2. **Design of Machine Elements**, M. F. Spotts, T. E. Shoup, L. E. Hornberger, S. R. Jayram and C. V. Venkatesh, Pearson Education, 2006.
3. **Machine Design**, Hall, Holowenko, Laughlin (Schaum's Outlines series) Adapted by S.K. Somani, Tata McGraw Hill Publishing Company Ltd., New Delhi, Special Indian Edition, 2008.
4. **Fundamentals of Machine Component Design**, Robert C. Juvinall and Kurt M Marshek, Wiley India Pvt. Ltd., New Delhi, 3<sup>rd</sup> Edition, 2007.

## ENERGY ENGINEERING

<b>Subject Code</b>	<b>: 10ME53</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Steam Power Plant:** Different Types of Fuels used for steam generation, Equipment for burning coal in lump form, stokers, different types, Oil burners, Advantages and Disadvantages of using pulverized fuel, Equipment for preparation and burning of pulverized coal, unit system and bin system. Pulverized fuel furnaces, cyclone furnace, Coal and ash handling, Generation of steam using forced circulation, high and supercritical pressures.

**07 Hours**

#### UNIT - 2

**A Brief Account Of Benson, Velox Schmidt Steam Generators.** Chimneys: Natural, forced, induced and balanced draft, Calculations and numericals involving height of chimney to produce a given draft. Cooling towers and Ponds. Accessories for the Steam generators such as Superheaters, De-superheater, control of superheaters, Economizers, Air pre-heaters and re-heaters.

**07 Hours**

#### UNIT - 3

**Diesel Engine Power Plant:** Applications of Diesel Engines in Power field. Method of starting Diesel engines. Auxiliaries like cooling and lubrication system, filters, centrifuges, Oil heaters, intake and exhaust system, Layout of diesel power plant.

**06 Hours**

#### UNIT - 4

**Hydro-Electric Plants:** Hydrographs, flow duration and mass curves, unit hydrograph and numericals. Storage and pondage, pumped storage plants,

low, medium and high head plants, Penstock, water hammer, surge tanks, gates and valves. General layout of hydel power plants.

**06 Hours**

## **PART – B**

### **UNIT - 5**

**Nuclear Power Plant:** Principles of release of nuclear energy; Fusion and fission reactions. Nuclear fuels used in the reactors. Multiplication and thermal utilization factors. Elements of the nuclear reactor; moderator, control rod, fuel rods, coolants. Brief description of reactors of the following types-Pressurized water reactor, Boiling water reactor, Sodium graphite reactor, Fast Breeder reactor, Homogeneous graphite reactor and gas cooled reactor, Radiation hazards, Shieldings, Radio active waste disposal.

**06 Hours**

### **UNIT - 6**

**Solar Energy:** Solar Extra terrestrial radiation and radiation at the earth surface, radiation-measuring instruments, working principles of solar flat plate collectors, solar pond and photovoltaic conversion (Numerical Examples).

**Wind Energy:** Properties of wind, availability of wind energy in India, wind velocity and power from wind; major problems associated with wind power, wind machines; Types of wind machines and their characteristics, horizontal and vertical axis wind mills, coefficient of performance of a wind mill rotor (Numerical Examples).

**08 Hours**

### **UNIT - 7**

**Tidal Power:** Tides and waves as energy suppliers and their mechanics; fundamental characteristics of tidal power, harnessing tidal energy, limitations.

**Ocean Thermal Energy Conversion:** Principle of working, Rankine cycle, problems associated with OTEC.

**Geothermal Energy Conversion:** Principle of working, types of geothermal station with schematic diagram, problems associated with geothermal conversion, scope of geothermal energy.

**06 Hours**

## UNIT - 8

**Energy From Bio Mass:** Photosynthesis, photosynthetic oxygen production, energy plantation.

**Bio Chemical Route:** Biogas production from organic wastes by anaerobic fermentation, classification of bio gas plants, factors affecting bio gas generation.

**Thermo Chemical Route:** Thermo chemical conversion on bio mass, types of gasifiers.

**06 Hours**

### TEXT BOOKS:

1. **Power Plant Engineering**, P. K. Nag Tata McGraw Hill 2<sup>nd</sup> edn 2001.
2. **Power Plant Engineering**, Domakundawar, Dhanpath Rai sons. 2003

### REFERENCE BOOKS:

1. **Power Plant Engineering**, R. K. Rajput, Laxmi publication, New Delhi.
2. **Principles of Energy conversion**, A. W. Culp Jr., McGraw Hill. 1996
3. **Non conventional Energy sources**, G D Rai Khanna Publishers.
4. **Non conventional resources**, B H Khan TMH - 2007

## DYNAMICS OF MACHINES

<b>Subject Code</b>	<b>: 10ME54</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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## PART – A

### UNIT - 1

**Static Force Analysis:** Introduction: Static equilibrium. Equilibrium of two and three force members. Members with two forces and torque. Free body diagrams. Principle of virtual work. Static force analysis of four bar mechanism and slider-crank mechanism with and without friction.

**06 Hours**

#### **UNIT – 2**

**Dynamic Force Analysis:** D'Alembert's principle, Inertia force, inertia torque. Dynamic force analysis of four-bar mechanism and slider crank mechanism. Dynamically equivalent systems. Turning moment diagrams and flywheels. Fluctuation of Energy. Determination of size of flywheels.

**08 Hours**

#### **UNIT - 3**

**Friction and Belt Drives:** Definitions: Types of friction: laws of friction, Friction in pivot and collar bearings. Belt drives: Flat belt drives. ratio of belt tensions, centrifugal tension, power transmitted.

**06 Hours**

#### **UNIT – 4**

**Balancing of Rotating Masses:** Static and dynamic balancing. Balancing of single rotating mass by balancing masses in same plane and in different planes. Balancing of several rotating masses by balancing masses in same plane and in different planes.

**06 Hours**

### **PART – B**

#### **UNIT – 5**

**Balancing of Reciprocating Masses:** Inertia effect of crank and connecting rod, single cylinder engine, balancing in multi cylinder-inline engine (primary & secondary forces), V-type engine; Radial engine – Direct and reverse crank method.

**08 Hours**

#### **UNIT – 6**

**Governors:** Types of governors; force analysis of Porter and Hartnell governors. Controlling force. stability, sensitiveness. Isochronism, effort and power.

**06 Hours**

### UNIT – 7

**Gyroscope:** Vectorial representation of angular motion. Gyroscopic couple. Effect of gyroscopic couple on ship, plane disc, aeroplane, stability of two wheelers and four wheelers.

**06 Hours**

### UNIT – 8

**Analysis of Cams:** Analysis of Tangent cam with roller follower and Circular arc cam operating flat faced and roller followers. Undercutting in Cams

**06 Hours**

#### TEXT BOOKS:

1. **Theory of Machines**, Sadhu Singh, Pearson Education. 2<sup>nd</sup> edition. 2007.
2. **Theory of Machines**, Rattan S.S. Tata McGraw Hill Publishing Company Ltd., New Delhi, 3<sup>rd</sup> Edition, 2009.

#### REFERENCE BOOKS:

1. **“Theory of Machines & Mechanisms”**, J.J. Uicker, , G.R. Pennock, J.E. Shigley. OXFORD 3<sup>rd</sup> Ed. 2009
2. **Mechanism and Machine Theory**, A.G.Ambekar PHI, 2007

## MANUFACTURING PROCESS – III

### (METAL FORMING PROCESS)

<b>Subject Code</b>	<b>: 10ME55</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction And Concepts:** Classification of metal working processes, characteristics of wrought products, advantages and limitations of metal working processes. Concepts of true stress, true strain, triaxial & biaxial

stresses. Determination of flow stress. Principal stresses, Tresca & Von-Mises yield criteria, concepts of plane stress & plane strain.

**07 Hours**

#### **UNIT - 2**

**Effects Of Parameters:** Temperature, strain rate, friction and lubrication, hydrostatic pressure in metalworking, Deformation zone geometry, workability of materials, Residual stresses in wrought products.

**06 Hours**

#### **UNIT - 3**

**Forging:** Classification of forging processes. Forging machines & equipment. Expressions for forging pressures & load in open die forging and closed die forging by slab analysis, concepts of friction hill and factors affecting it. Die-design parameters. Material flow lines in forging. Forging defects, Residual stresses in forging. Simple problems.

**07 Hours**

#### **UNIT - 4**

**Rolling:** Classification of Rolling processes. Types of rolling mills, expression for Rolling load. Roll separating force. Frictional losses in bearing, power required in rolling, Effects of front & back tensions, friction, friction hill. Maximum possible reduction. Defects in rolled products. Rolling variables, simple problems.

**06 Hours**

### **PART - B**

#### **UNIT - 5**

**Drawing:** Drawing equipment & dies, expression for drawing load by slab analysis, power requirement. Redundant work and its estimation, optimal cone angle & dead zone formation, drawing variables, Tube drawing, classification of tube drawing, simple problems.

**07 Hours**

#### **UNIT - 6**

**Extrusion:** Types of extrusion processes, extrusion equipment & dies, deformation, lubrication & defects in extrusion. Extrusion dies, Extrusion of seamless tubes. Extrusion variables, simple problem

**06 Hours**

#### UNIT - 7

**Sheet & Metal Forming:** Forming methods, dies & punches, progressive die, compound die, combination die. Rubber forming. Open back inclinable press (OBI press), piercing, blanking, bending, deep drawing, LDR in drawing, Forming limit criterion, defects of drawn products, stretch forming. Roll bending & contouring, Simple problems

**06 Hours**

#### UNIT - 8

**High Energy Rate Forming Methods:** Principles, advantages and applications, explosive forming, electro hydraulic forming, Electromagnetic forming.

**Powder Metallurgy:** Basic steps in Powder metallurgy brief description of methods of production of metal powders, conditioning and blending powders, compaction and sintering application of powder metallurgy components, advantages and limitations.

**07 Hours**

#### TEXT BOOKS:

1. **Mechanical metallurgy (SI units)**, G.E. Dieter, Mc Graw Hill pub.2001
2. **Manufacturing Process – III**, Dr. K.Radhakrishna, Sapna Book House, 2009.

#### REFERENCE BOOKS:

1. **Materials and Processes in Manufacturing**, E.paul, Degramo, J.T. Black, Ronald, A.K. Prentice -hall of India 2002
2. **Principles of Industrial metal working process**, G.W. Rowe, CBSpub. 2002
3. **Manufacturing Science**, Amitabha Ghosh & A.K. Malik - East - Westpress 2001
4. **Technology of Metal Forming Process**, Surendra kumar, PHI – 2008



## TURBO MACHINES

<b>Subject Code</b>	<b>: 10ME56</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART- A

#### UNIT -1

**Introduction:** Definition of turbomachine, parts of turbomachines, Comparison with positive displacement machines, Classification, Dimensionless parameters and their significance, Effect of Reynold's number, Unit and specific quantities, model studies. Application of first and second law's of thermodynamics to turbomachines, Efficiencies of turbomachines. Problems.

**07 Hours**

#### UNIT – 2

**Thermodynamics of fluid flow:** Static and Stagnation states- Incompressible fluids and perfect gases, Overall isentropic efficiency, stage efficiency (their comparison) and polytropic efficiency for both compression and expansion processes. Reheat factor for expansion process.

**07 Hours**

#### UNIT – 3

**Energy exchange in Turbomachines:** Euler's turbine equation, Alternate form of Euler's turbine equation, Velocity triangles for different values of degree of reaction, Components of energy transfer, Degree of Reaction, utilization factor, Relation between degree of reaction and Utilization factor, Problems.

**06 Hours**

#### UNIT – 4

**General Analysis of Turbomachines:** Radial flow compressors and pumps – general analysis, Expression for degree of reaction, velocity triangles, Effect of blade discharge angle on energy transfer and degree of reaction, Effect of blade discharge angle on performance, Theoretical head – capacity

relationship, General analysis of axial flow pumps and compressors, degree of reaction, velocity triangles, Problems.

**06 Hours**

## **PART – B**

### **UNIT – 5**

**Steam Turbines:** Classification, Single stage impulse turbine, condition for maximum blade efficiency, stage efficiency, Need and methods of compounding, Multi-stage impulse turbine, expression for maximum utilization factor, Reaction turbine – Parsons's turbine, condition for maximum utilization factor, reaction staging. Problems.

**07 Hours**

### **UNIT – 6**

**Hydraulic Turbines:** Classification, Different efficiencies, Pelton turbine – velocity triangles, design parameters, Maximum efficiency. Francis turbine - velocity triangles, design parameters, runner shapes for different blade speeds. Draft tubes- Types and functions. Kaplan and Propeller turbines - velocity triangles, design parameters. Problems.

**07 Hours**

### **UNIT – 7**

**Centrifugal Pumps:** Classification and parts of centrifugal pump, different heads and efficiencies of centrifugal pump, Minimum speed for starting the flow, Maximum suction lift, Net positive suction head, Cavitation, Need for priming, Pumps in series and parallel. Problems.

**06 Hours**

### **UNIT – 8**

**Centrifugal Compressors:** Stage velocity triangles, slip factor, power input factor, Stage work, Pressure developed, stage efficiency and surging and problems.

**Axial flow Compressors:** Expression for pressure ratio developed in a stage, work done factor, efficiencies and stalling. Problems.

**06 Hours**

(Note: Since dimensional analysis is covered in Fluid Mechanics subject, questions on dimensional analysis may not be given. However, dimensional parameters and model studies may be given more weightage.)

**TEXT BOOKS:**

1. **An Introduction to Energy Conversion**, Volume III, Turbo machinery, V. Kadambi and Manohar Prasad, New Age International Publishers, reprint 2008.
2. **Turbines, Compressors & Fans**, S. M. Yahya, Tata McGraw Hill Co. Ltd., 2<sup>nd</sup> edition, 2002

**REFERENCE BOOKS:**

1. **Principals of Turbomachines**, D. G. Shepherd, The Macmillan Company (1964).
2. **Fluid Mechanics & Thermodynamics of Turbomachines**, S. L. Dixon, Elsevier (2005).
3. **Turbomachine**, B.K.Venkanna PHI, New Delhi 2009.
4. **Text Book of Turbomachines**, M. S. Govindgouda and A. M. Nagaraj, M. M. Publications, 4<sup>th</sup> Ed, 2008.

**FLUID MECHANICS AND MACHINES LABORATORY**

<b>Subject Code</b>	<b>: 10MEL57</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 42</b>	<b>Exam Marks</b>	<b>: 50</b>

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**PART - A**

1. Determination of coefficient of friction of flow in a pipe.
2. Determination of minor losses in flow through pipes.
3. Determination of force developed by impact of jets on vanes.
4. Calibration of flow measuring devices

- a. Orifice Plate meter
- b. Nozzle
- c. Venturimeter
- d. V-notch

**18 Hours**

**PART - B**

- 5. Performance testing of Turbines
  - a. Pelton wheel
  - b. Francis Turbine
  - c. Kaplan Turbines
- 6. Performance testing of Pumps
  - a. Single stage / Multi stage centrifugal pumps
  - b. Reciprocating pump
- 7. Performance test of a two stage Reciprocating Air Compressor
- 8. Performance test on an Air Blower

**24 Hours**

**Scheme for Examination:**

One Question from Part A	-	15 Marks (05 Writeup + 10)
One Question from Part B	-	25 Marks (05 Writeup + 20)
Viva-Voce	-	10 Marks
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<b>Total</b>		<b>50 Marks</b>

**ENERGY CONVERSION ENGINEERING LABORATORY**

<b>Subject Code</b>	<b>: 10MEL58</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 42</b>	<b>Exam Marks</b>	<b>: 50</b>

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**PART - A**

- 1. Determination of Flash point and Fire point of lubricating oil using Abel Pensky and Marten's (closed) / Cleavland's (Open Cup) Apparatus.

2. Determination of Calorific value of solid, liquid and gaseous fuels.
3. Determination of Viscosity of a lubricating oil using Redwoods, Saybolt and Torsion Viscometers.
4. Valve Timing/port opening diagram of an I.C. engine (4 stroke/2 stroke).
5. Use of planimeter

**21 Hours**

**PART - B**

1. Performance Tests on I.C. Engines, Calculations of IP, BP, Thermal efficiencies, Volumetric efficiency, Mechanical efficiency, SFC, FP, A:F Ratio heat balance sheet for
  - (a) Four stroke Diesel Engine
  - (b) Four stroke Petrol Engine
  - (c) Multi Cylinder Diesel/Petrol Engine, (Morse test)
  - (d) Two stroke Petrol Engine
  - (e) Variable Compression Ratio I.C. Engine.

**21 Hours**

**Scheme for Examination:**

One Question from Part A	-	15 Marks (05 Writeup+10)
One Question from Part B	-	25 Marks (05 Writeup+20)
Viva-Voce	-	10 Marks
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<b>Total</b>		<b>50 Marks</b>

## VI SEMESTER

### COMPUTER INTEGRATED MANUFACTURING

<b>Subject Code</b>	<b>: 10ME61</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART-A

##### UNIT - 1

**Computer Integrated Manufacturing Systems:** Introduction, Automation definition, Types of automation, CIM, processing in manufacturing, Production concepts, Mathematical Models-Manufacturing lead time, production rate, components of operation time, capacity, Utilization and availability, Work-in-process, WIP ratio, TIP ratio, Problems using mathematical model equations.

**8 Hours**

##### UNIT - 2

**High Volume Production System:** Introduction Automated flow line-symbols, objectives, Work part transport-continuous, Intermittent, synchronous, Pallet fixtures, Transfer Mechanism-Linear-Walking beam,. roller chain drive, Rotary-rack and pinion, Ratchet & Pawl, Geneva wheel, Buffer storage, control functions-sequence, safety, Quality, Automation for machining operation.

**6 Hours**

##### UNIT - 3

**Analysis Of Automated Flow Line & Line Balancing:** General terminology and analysis, Analysis of Transfer Line without storage upper bound approach, lower bound approach and problems, Analysis of Transfer lines with storage buffer, Effect of storage, buffer capacity with simple problem, Partial automation-with numerical problems, flow lines with more than two stages, Manual Assembly lines, line balancing problem.

**6 Hours**

#### **UNIT - 4**

**Minimum Rational Work Element:** Work station process time, Cycle time, precedence constraints. Precedence diagram, Balance delay methods of line balancing-largest Candidate rule, Kilbridge and Westers method, Ranked positional weight method, Numerical problems covering all above methods and computerized line balancing.

**6 Hours**

### **PART-B**

#### **UNIT - 5**

**Automated Assembly Systems:** Design for automated assembly systems, types of automated assembly system, Parts feeding devices-elements of parts delivery system-hopper, part feeder, Selectors, feed back, escapement and placement analysis of Multistation Assembly Machine analysis of single station assembly. **Automated Guided Vehicle System:** Introduction, Vehicle guidance and routing, System management, Quantitative analysis of AGV's with numerical problems and application.

**8 Hours**

#### **UNIT - 6**

**Computerized Manufacturing Planning System:** Introduction, Computer Aided Process Planning, Retrieval types of process planning, Generative type of process planning, Material requirement planning, Fundamental concepts of MRP inputs to MRP, Capacity planning.

**6 Hours**

#### **UNIT - 7**

**Cnc Machining Centers:** Introduction to CNC, elements of CNC, CNC machining centers, part programming, fundamental steps involved in development of part programming for milling and turning.

**6 Hours**

#### **UNIT - 8**

**Robotics:** Introduction to Robot configuration, Robot motion, programming of Robots end effectors, Robot sensors and Robot applications.

**6 Hours**

**TEXT BOOKS:**

2. **Automation, Production system & Computer Integrated manufacturing**, M. P. Groover Person India, 2007 2<sup>nd</sup> edition.
3. **Principles of Computer Integrated Manufacturing**, S. Kant Vajpayee, Prentice Hall India.

**REFERENCE BOOKS:**

1. **Computer Integrated Manufacturing**, J. A. Rehg & Henry. W. Kraebber.
2. **CAD/CAM** by Zeid, Tata McGraw Hill.

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**DESIGN OF MACHINE ELEMENTS – II**

<b>Subject Code</b>	<b>: 10ME62</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Curved Beams:** Stresses in curved beams of standard cross sections used in crane hook, punching presses & clamps, closed rings and links  
**Cylinders & Cylinder Heads:** Review of Lame's Equations; compound cylinders, stresses due to different types of fits, cylinder heads, flats.

**08 Hours****UNIT - 2**

**Belts Ropes and Chains:** Flat belts: Length & cross section, Selection of V-belts, ropes and chains for different applications.

**05 Hours****UNIT - 3**

**Springs:** Types of springs - stresses in Helical coil springs of circular and non-circular cross sections. Tension and compression springs, springs under fluctuating loads, Leaf Springs: Stresses in leaf springs.



Equalized stresses, Energy stored in springs, Torsion, Belleville and Rubber springs.

**08 Hours**

**UNIT - 4**

**Spur & Helical Gears:** Spur Gears: Definitions, stresses in gear tooth: Lewis equation and form factor, Design for strength, Dynamic load and wear load. Helical Gears: Definitions, formative number of teeth, Design based on strength, dynamic and wear loads.

**07 Hours**

**PART – B**

**UNIT - 5**

**Bevel and Worm Gears:** Bevel Gears: Definitions, formative number of teeth, Design based on strength, dynamic and wear loads. Worm Gears: Definitions, Design based on strength, dynamic, wear loads and efficiency of worm gear drives.

**07 Hours**

**UNIT - 6**

**Clutches & Brakes:** Design of Clutches: Single plate, multi plate and cone clutches. Design of Brakes: Block and Band brakes: Self locking of brakes: Heat generation in Brakes.

**05 Hours**

**UNIT - 7**

**Lubrication and Bearings:** Lubricants and their properties, Mechanisms of Lubrication bearing modulus, coefficient of friction, minimum oil film thickness, Heat Generated, Heat dissipated, Bearing Materials, Examples of journal bearing and thrust bearing design.

**07 Hours**

**UNIT - 8**

**IC Engine Parts:** Design of piston, connecting rod and crank shaft.

**05 Hours**

**DESIGN DATA HANDBOOK:**

1. **Design Data Hand Book** , K. Lingaiah, McGraw Hill, 2<sup>nd</sup> Ed.
2. **Data Hand Book**, K. Mahadevan and Balaveera Reddy, CBS Publication
3. **Design Data Hand Book**, H.G. Patil, I. K. International Publisher, 2010.

**TEXT BOOKS:**

1. **Mechanical Engineering Design**, Joseph E Shigley and Charles R. Mischke. McGraw Hill International edition, 6<sup>th</sup> Edition 2003.
2. **Design of Machine Elements**, V. B Bhandari, Tata McGraw Hill Publishing Company Ltd., New Delhi, 2<sup>nd</sup> Edition 2007

**REFERNCE BOOKS:**

1. **Machine Design**, Robert L. Norton, Pearson Education Asia, 2001.
2. **Design of Machine Elements**, M. F. Spotts, T. E. Shoup, L. E. Hornberger, S. R. Jayram and C. V. Venkatesh, Pearson Education, 2006.
3. **Machine Design**, Hall, Holowenko, Laughlin (Schaum's Outlines series) Adapted by S.K. Somani, Tata McGraw Hill Publishing Company Ltd., New Delhi, Special Indian Edition, 2008.
4. **Machine Design**, A CAD Approach: Andrew D DIMAROGONAS, John Wiley Sons, Inc, 2001.

**HEAT AND MASS TRANSFER**

<b>Subject Code</b>	<b>: 10ME63</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Introductory Concepts And Definitions:** Modes of heat transfer: Basic laws governing conduction, convection, and radiation heat transfer; Thermal conductivity; convective heat transfer coefficient; radiation heat transfer;

combined heat transfer mechanism. Boundary conditions of 1<sup>st</sup>, 2<sup>nd</sup> and 3<sup>rd</sup> kind

**Conduction:** Derivation of general three dimensional conduction equation in Cartesian coordinate, special cases, discussion on 3-D conduction in cylindrical and spherical coordinate systems (No derivation). One dimensional conduction equations in rectangular, cylindrical and spherical coordinates for plane and composite walls. Overall heat transfer coefficient. Thermal contact resistance.

**07 Hours**

#### **UNIT - 2**

**Variable Thermal Conductivity:** Derivation for heat flow and temperature distribution in plane wall. Critical thickness of insulation without heat generation, Thermal resistance concept & its importance. Heat transfer in extended surfaces of uniform cross-section without heat generation, Long fin, short fin with insulated tip and without insulated tip and fin connected between two heat sources. Fin efficiency and effectiveness. Numerical problems.

**06 Hours**

#### **UNIT - 3**

**One-Dimensional Transient Conduction:** Conduction in solids with negligible internal temperature gradient (Lumped system analysis), Use of Transient temperature charts (Heisler's charts) for transient conduction in slab, long cylinder and sphere; use of transient temperature charts for transient conduction in semi-infinite solids. Numerical Problems.

**06 Hours**

#### **UNIT - 4**

**Concepts And Basic Relations In Boundary Layers:** Flow over a body velocity boundary layer; critical Reynolds number; general expressions for drag coefficient and drag force; thermal boundary layer; general expression for local heat transfer coefficient; Average heat transfer coefficient; Nusselt number. Flow inside a duct- velocity boundary layer, hydrodynamic entrance length and hydro dynamically developed flow; flow through tubes (internal flow discussion only). Numericals based on empirical relation given in data handbook.

**Free Or Natural Convection:** Application of dimensional analysis for free convection- physical significance of Grashoff number; use of correlations of free convection in vertical, horizontal and inclined flat plates, vertical and horizontal cylinders and spheres, Numerical problems.

**07 Hours**

## **PART – B**

### **UNIT - 5**

**Forced Convections:** Applications of dimensional analysis for forced convection. Physical significance of Reynolds, Prandtl, Nusselt and Stanton numbers. Use of various correlations for hydro dynamically and thermally developed flows inside a duct, use of correlations for flow over a flat plate, over a cylinder and sphere. Numerical problems.

**06 Hours**

### **UNIT - 6**

**Heat Exchangers:** Classification of heat exchangers; overall heat transfer coefficient, fouling and fouling factor; LMTD, Effectiveness-NTU methods of analysis of heat exchangers. Numerical problems.

**06 Hours**

### **UNIT - 7**

**Condensation And Boiling:** Types of condensation (discussion only) Nusselt's theory for laminar condensation on a vertical flat surface; use of correlations for condensation on vertical flat surfaces, horizontal tube and horizontal tube banks; Reynolds number for condensate flow; regimes of pool boiling, pool boiling correlations. Numerical problems. Mass transfer definition and terms used in mass transfer analysis, Ficks First law of diffusion (no numericals).

**07 Hours**

### **UNIT - 8**

**Radiation Heat Transfer:** Thermal radiation; definitions of various terms used in radiation heat transfer; Stefan-Boltzman law, Kirchoff's law, Planck's law and Wein's displacement law. Radiation heat exchange between two parallel infinite black surfaces, between two parallel infinite gray surfaces; effect of radiation shield; intensity of radiation and solid angle;

Lambert's law; radiation heat exchange between two finite surfaces-configuration factor or view factor. Numerical problems.

**07 Hours**

**TEXT BOOKS:**

1. **Heat & Mass transfer**, Tirumaleshwar, Pearson education 2006
2. **Heat transfer-A basic approach**, Ozisik, Tata McGraw Hill 2002

**REFERENCE BOOKS:**

1. **Heat transfer, a practical approach**, Yunus A- Cengel Tata Mc Graw Hill
2. **Principles of heat transfer**, Kreith Thomas Learning 2001
3. **Fundamentals of heat and mass transfer**, Frenk P. Incropera and David P. Dewitt, John Wiley and son's.
4. **Heat transfer**, P.K. Nag, Tata McGraw Hill 2002.

**FINITE ELEMENT METHODS**

<b>Subject Code</b>	<b>: 10ME64</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART-A**

**UNIT-1**

**Introduction:** Equilibrium equations in elasticity subjected to body force, traction forces, and stress-strain relations for plane stress and plane strains. General description of Finite Element Method, Application and limitations. Types of elements based on geometry. Node numbering, Half band width.

**07 Hours**

**UNIT-2**

**Basic Procedure:** Euler - Lagrange equation for bar, beam (cantilever / simply supported fixed) Principle of virtual work, principle of minimum potential energy, Raleigh's Ritz method. Direct approach for stiffness matrix formulation of bar element. Galerkin's method.

**07 Hours**

### UNIT-3

**Interpolation Models:** Interpolation polynomials- Linear, quadratic and cubic. Simplex complex and multiplex elements. 2D PASCAL's triangle. CST elements-Shape functions and Nodal load vector, Strain displacement matrix and Jacobian for triangular and rectangular element.

**07 Hours**

### UNIT-4

**Solution of 1-D Bars:** Solutions of bars and stepped bars for displacements, reactions and stresses by using penalty approach and elimination approach. Guass-elimination technique.

**06 Hours**

## PART-B

### UNIT-5

**Higher Order Elements:** Langrange's interpolation, Higher order one dimensional elements-Quadratic and cubic element and their shape functions. Shape function of 2-D quadrilateral element-linear, quadric element Iso-parametric, Sub parametric and Super parametric elements. numerical integration : 1, 2 and 3 gauge point for 1D and 2D cases.

**06 Hours**

### UNIT-6

**Trusses:** Stiffness matrix of Truss element. Numerical problems.

**06 Hours**

### UNIT-7

**Beams:** Hermite shape functions for beam element, Derivation of stiffness matrix. Numerical problems of beams carrying concentrated, UDL and linearly varying loads.

**06 Hours**

### UNIT-8

**Heat Transfer:** Steady state heat transfer, 1D heat conduction governing equations. Functional approach for heat conduction. Galerkin's approach for heat conduction. 1D heat transfer in thin fins.

**07 Hours**

**TEXT BOOKS:**

1. **Finite Elements in Engineering**, T.R.Chandrupatla, A.D Belegunde, 3<sup>rd</sup> Ed PHI.
2. **Finite Element Method in Engineering**, S.S. Rao, 4th Edition, Elsevier, 2006.

**REFERENCE BOOKS:**

1. **“Finite Element Methods for Engineers”** U.S. Dixit, Cengage Learning, 2009
2. **Concepts and applications of Finite Element Analysis**, R.D. Cook D.S Maltus, M.E Plesha, R.J.Witt, Wiley 4<sup>th</sup> Ed, 2009
3. **Finite Element Methods**, Daryl. L. Logon, Thomson Learning 3rd edition, 2001.
4. **Finite Element Method**, J.N.Reddy, McGraw -Hill International Edition.

**MECHATRONICS & MICROPROCESSOR**

<b>Subject Code</b>	<b>: 10ME65</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART - A****UNIT - 1**

**Introduction to Mechatronic Systems:** Measurement and control systems Their elements and functions, Microprocessor based controllers.

**06 Hours**

**UNIT - 2**

**Review of Transducers and Sensors:** Definition and classification of transducers. Definition and classification of sensors. Principle of working and applications of light sensors, proximity sensors and Hall effect sensors.

**07 Hours**

### **UNIT - 3**

**Electrical Actuation Systems:** Electrical systems, Mechanical switches, solid-state switches, solenoids, DC & AC motors, Stepper motors and their merits and demerits.

**06 Hours**

### **UNIT - 4**

**Signal Conditioning:** Introduction to signal conditioning. The operational amplifier, Protection, Filtering, Wheatstone bridge, Digital signals Multiplexers, Data acquisition, Introduction to Digital system. Processing Pulse-modulation.

**07 Hours**

## **PART – B**

### **UNIT - 5**

**Introduction to Microprocessors:** Evolution of Microprocessor, Organization of Microprocessors (Preliminary concepts), basic concepts of programming of microprocessors.

Review of concepts - Boolean algebra, Logic Gates and Gate Networks, Binary & Decimal number systems, memory representation of positive and negative integers, maximum and minimum integers. Conversion of real, numbers, floating point notation, representation of floating point numbers, accuracy and range in floating point representation, overflow and underflow, addition of floating point numbers, character representation.

**07 Hours**

### **UNIT - 6**

**Logic Function:** Data word representation. Basic elements of control systems 8085A processor architecture terminology such as CPU, memory and address, ALU, assembler data registers, Fetch cycle, write cycle, state, bus, interrupts. Micro Controllers. Difference between microprocessor and micro controllers. Requirements for control and their implementation in microcontrollers. Classification of micro controllers.

**07 Hours**

### **UNIT - 7**

**Organization & Programming of Microprocessors:** Introduction to organization of INTEL 8085-Data and Address buses, Instruction set of 8085, programming the 8085, assembly language programming.

**06 Hours**



## UNIT - 8

**Central Processing Unit of Microprocessors:** Introduction, timing and control unit basic concepts, Instruction and data flow, system timing, examples of INTEL 8085 and INTEL 4004 register organization.

**06 Hours**

### TEXT BOOKS:

1. **Mechatronics**, W.Bolton, Longman, 2Ed, Pearson Publications, 2007.
2. **Microprocessor Architecture, Programming And Applications With 8085/8085A**, R.S. Ganokar, Wiley Eastern.

### REFERENCE BOOKS:

1. **Mechatronics and Microprocessors**, K.P.Ramchandran, G.K.Vijayraghavan, M.S.Balasundran, Wiley, 1<sup>st</sup> Ed, 2009
2. **Mechatronics - Principles, Concepts and applications** – Nitaigour and Premchand Mahilik - Tata McGraw Hill- 2003.
3. **Mechatronics Principles & applications**, Godfrey C. Onwubolu, Elsevier..
4. **Introduction Mechatronics & Measurement systems**, David.G. Aliciatore & Michael. B. Bihistaned, Tata McGraw Hill, 2000.

## HEAT & MASS TRANSFER LABORATORY

<b>Subject Code</b>	<b>: 10MEL67</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 42</b>	<b>Exam Marks</b>	<b>: 50</b>

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### PART - A

1. Determination of Thermal Conductivity of a Metal Rod.
2. Determination of Overall Heat Transfer Coefficient of a Composite wall.
3. Determination of Effectiveness on a Metallic fin.
4. Determination of Heat Transfer Coefficient in a free Convection on a vertical tube.

5. Determination of Heat Transfer Coefficient in a Forced Convection Flow through a Pipe.
6. Determination of Emissivity of a Surface.

**21 Hours**

**PART – B**

1. Determination of Steffan Boltzman Constant.
2. Determination of LMDT and Effectiveness in a Parallel Flow and Counter Flow Heat Exchangers
3. Experiments on Boiling of Liquid and Condensation of Vapour
4. Performance Test on a Vapour Compression Refrigeration.
5. Performance Test on a Vapour Compression Air - Conditioner
6. Experiment on Transient Conduction Heat Transfer

**21 Hours**

**Scheme for Examination:**

One Question from Part A	-	20 Marks (05 Write up +15)	
One Question from Part B	-	20 Marks (05 Write up +15)	
Viva-Voce	-	10 Marks	
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<b>Total</b>			<b>50 Marks</b>

**COMPUTER AIDED MODELING AND ANALYSIS LABORATORY**

<b>Subject Code</b>	<b>: 10MEL68</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 03</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 42</b>	<b>Exam Marks</b>	<b>: 50</b>

**PART - A**

**Study of a FEA package and modeling stress analysis of**

- a. Bars of constant cross section area, tapered cross section area and stepped bar
 

**6 Hours**
- b. Trusses – (Minimum 2 exercises)
 

**3 Hours**
- c. Beams – Simply supported, cantilever, beams with UDL, beams with varying load etc (Minimum 6 exercises)
 

**12 Hours**

**PART - B**

- a) Stress analysis of a rectangular plate with a circular hole **3 Hours**
- b) Thermal Analysis – 1D & 2D problem with conduction and convection boundary conditions(Minimum 4 exercises) **9 Hours**
- c) Dynamic Analysis **9 Hours**
  - 1) Fixed – fixed beam for natural frequency determination
  - 2) Bar subjected to forcing function
  - 3) Fixed – fixed beam subjected to forcing function

**REFERENCE BOOKS:**

- 1. **A first course in the Finite element method**, Daryl L Logan, Thomason, Third Edition
- 2. **Fundamentals of FEM**, Hutton – McGraw Hill, 2004
- 3. **Finite Element Analysis**, George R. Buchanan, Schaum Series

**Scheme for Examination:**

One Question from Part A	-	20 Marks (05 Write up +15)
One Question from Part B	-	20 Marks (05 Write up +15)
Viva-Voce	-	10 Marks
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<b>Total</b>		<b>50 Marks</b>

**ELECTIVE-I (GROUP - A)**

**THEORY OF ELASTICITY**

<b>Subject Code</b>	<b>: 10ME661</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT - 1**

**Definition And Notation:** Stress, Stress at a Point, Equilibrium Equations, Principal Stresses, Mohr's Diagram, Maximum Shear Stress, Boundary Conditions.

**6 Hours**

**UNIT - 2**

**Strain At A Point:** Compatibility Equations, Principal Strains, Generalised Hooke's law, Methods of Solution of Elasticity Problems – Plane Stress-Plane Strain Problems.

**7 Hours**

**UNIT - 3**

**Two Dimensional Problems:** Cartesian co-ordinates – Airy's stress functions – Investigation of Airy's Stress function for simple beam problems – Bending of a narrow cantilever beam of rectangular cross section under edge load – method of Fourier analysis – pin ended beam under uniform pressure.

**7 Hours**

**UNIT - 4**

**General Equations In Cylindrical Co-Ordinates:** Thick cylinder under uniform internal and / or external pressure, shrink and force fit, stress concentration.

**6 Hours**

## PART – B

### UNIT - 5

**Stresses In An Infinite Plate** (with a circular hole) subjected to uniaxial and biaxial loads, stress concentration, stresses in rotating discs and cylinders.

**7 Hours**

### UNIT - 6

**Torsion Of Circular, Elliptical And Triangular Bars:** membrane analogy, torsion of thin open sections and thin tubes.

**6 Hours**

### UNIT - 7

**Thermal Stresses:** Thermo elastic stress strain relationship, Equations of equilibrium Thermal stresses in thin circular discs and in long circular cylinder, sphere.

**7 Hours**

### UNIT - 8

**Uniqueness Theorem:** Principle of super position, reciprocal theorem, saint venant principle.

**6 Hours**

### TEXT BOOKS:

1. **Advanced Mechanics of solids**, L. S. Srinath, Tata Mc. Graw Hill, 2003
2. **Theory of Elasticity**, S. P. Timoshenko and J. N Gordier, Mc.Graw Hill International, 3rd edition, 1972

### REFERENCES BOOKS:

1. **Theory of Elasticity**, Dr. Sadhu Singh, Khanna Publications, 1988
2. **Elasticity, Theory, Applications & Numericals**, Martin H Sadd, Elsevier. 2005
3. **Applied Elasticity**, Seetharamu & Govindaraju, Interline Publishing
4. **Applied Elasticity**, C.T. WANG Sc. D. McGraw Hill Book Co.1953

## MECHANICS OF COMPOSITE MATERIALS

Subject Code	: 10ME662	IA Marks	: 25
Hours/Week	: 04	Exam Hours	: 03
Total Hours	: 52	Exam Marks	: 100

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### PART – A

#### UNIT - 1

**Introduction To Composite Materials:** Definition, classification and characteristics of composite Materials – fibrous composites, laminated composites, particulate composites.

**Applications:** Automobile, Aircrafts. missiles. Space hardware, Electrical and electronics, Marine, recreational and sports equipment, future potential of composites.

**06 Hours**

#### UNIT - 2

**Fiber Reinforced Plastic Processing:** Lay up and curing, fabricating process, open and closed mould process, hand lay up techniques; structural laminate bag molding, production procedures for bag molding; filament winding, pultrusion, pulforming, thermo-forming, injection molding, blow molding.

**07 Hours**

#### UNIT - 3

**Micro Mechanical Analysis of a Lamina:** Introduction, Evaluation of the four elastic moduli by Rule of mixture, Numerical problems. **Macro Mechanics of a Lamina:** Hooke's law for different types of materials, Number of elastic constants, Two - dimensional relationship of compliance and stiffness matrix.

**07 Hours**

#### UNIT – 4.

**Macro Mechanics of a Lamina** Hooke's law for two-dimensional angle lamina, engineering constants - Numerical problems. Stress-Strain relations for lamina of arbitrary orientation, Numerical problems.

**06 Hours**

## PART – B

### UNIT – 5

**Biaxial Strength Theories:** Maximum stress theory, Maximum strain theory, Tsai-Hill theory, Tsai, Wu tensor theory, Numerical problems.

**06 Hours**

### UNIT – 6

**Macro Mechanical Analysis of Laminate:** Introduction, code, Kirchoff hypothesis, CL T, A, B, and D matrices (Detailed derivation) , Special cases of laminates, Numerical problems.

**06 Hours**

### UNIT - 7

**Metal Matrix Composites:** Reinforcement materials, types, characteristics and selection base metals selection. Need for production MMC's and its application.

**Fabrication Process For MMC's:** Powder metallurgy technique, liquid metallurgy technique and secondary processing, special fabrication techniques.

**07 Hours**

### UNIT - 8

**STUDY PROPERTIES OF MMC'S:** Physical Mechanical, Wear, machinability and Other Properties. Effect of size, shape and distribution of particulate on properties.

**07 Hours**

### TEXT BOOKS:

1. **Composite Science and Engineering**, K. K. Chawla Springer Verlag 1998.
2. **Mechanics of composite materials**, Autar K. Kaw CRC Press New York.

### REFERENCE BOOKS:

1. **Fiber Reinforced Composites**, P. K. Mallick, Marcel Dekker, Inc
2. **Mechanics of Composite Materials**, Robert M. Jones, McGraw Hill Kogakusha Ltd. 1998

3. **Composite materials hand book**, Meing Schwaitz,” McGraw Hill book company.1984
4. **Principles of composite Material mechanics**, Ronald F. Gibron. McGraw Hill international, 1994.
5. **Mechanics of Composite Materials and Structures**, Madhujit Mukhopadhyay , Universities Press 2009

### REFRIGERATION AND AIR CONDITIONING

<b>Subject Code</b>	<b>: 10ME663</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Methods Of Refrigeration:** Ice refrigeration, evaporative refrigeration, air refrigeration, vapour refrigeration, dry ice refrigeration, thermo electric refrigeration, pulse tube refrigeration, thermoacoustic refrigeration.

**06 Hours**

#### UNIT – 2

**Gas Cycle Refrigeration:** Introduction , reverse Carnot cycle, Bell Coleman cycle, advantages & dis-advantages of gas refrigeration system. Applications to aircraft refrigeration, Analysis of gas refrigeration and Numericals.

**06 Hours**

#### UNIT – 3

**Multi Pressure Vapour Compression Systems:** Multi stage compression, Multi evaporator systems, Cascade systems, calculation, production of solid carbon dioxide, System practices for multistage system.

**07 Hours**

#### UNIT - 4

**Refrigerants:** Types of Refrigerants, Comparative study of Ethane and Methane derivatives, selection of Refrigerants, Requirements of Refrigerants,



Effects of lubricants in Refrigerants, substitutes of CFC Refrigerants, Mixture Refrigerants-azeotropic mixtures

**07 Hours**

## **PART – B**

### **UNIT – 5**

**Equipments Used In Vapour Compression Refrigeration System:**

Compressors: Principle, types of compressors, capacity control. Condensers: Types and construction, Expansion devices: Types- Automatic expansion valve, Thermostatic expansion valves, capillary tube. Sizing Evaporator: Types & construction.

**06 Hours**

### **UNIT - 6**

**Vapour Absorption System:** Common refrigerant absorbent combinations, Binary mixtures, Ammonia Water Absorption system, Actual vapour absorption cycle and its representation on enthalpy. composition diagram, calculations. Triple fluid vapour absorption refrigeration system. Water - Lithium Bromide absorption chiller.

**07 Hours**

### **UNIT - 7**

**Design Conditions:** Outside design conditions, choice of inside conditions, comfort chart. Choice of supply design condition.

**Load Calculations And Applied Psychometrics:** Internal heat gains, system heat gains, break up of ventilation load and effective sensible heat factor, Bypass factor, cooling load estimate. Psychometric calculations for cooling. Selection of Air conditioning apparatus for cooling and dehumidification, evaporative cooling.

**07 Hours**

### **UNIT - 8**

**Transmission And Distribution Of Air:** Room Air Distribution, Friction loss in ducts, dynamic losses in ducts, Air flow through simple Duct system, Duct design.

**Controls In Refrigeration And Air Conditioning Equipments:** High pressure and low pressure cut out, thermostats, pilot operated solenoid valve, motor controls, bypass control-Damper motor. VAV controls.

**06 Hours**

**TEXT BOOKS:**

1. **'Refrigeration and Air-Conditioning'** C. P. Arora, Tata McGraw Hill Publication, 2<sup>nd</sup> edition, 2001.
2. **'Refrigeration and Air-Conditioning'** W. F. Stoecker, Tata McGraw Hill Publication, 2<sup>nd</sup> edition, 1982.
3. **ASHRAE**, Hand Book, 2009

**REFERENCE BOOKS:**

1. **'Principles of Refrigeration'** Dossat, Pearson-2006.
2. **'Heating, Ventilation and Air Conditioning'**, McQuiston, Wiley Students edition, 5<sup>th</sup> edition 2000.
3. **'Air conditioning'** PITA, 4<sup>th</sup> edition, pearson-2005
4. **'Refrigeration and Air-Conditioning'** Manohar prasad
5. **'Refrigeration and Air-Conditioning'** S C Arora & S Domkundwar, Dhanpat Rai Publication

**DESIGN OF HEAT EXCHANGER**

<b>Subject Code</b>	<b>: 10ME664</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART - A**

**UNIT - 1**

**Introduction To Heat Exchanger Design:** Types of heat exchangers and their applications. Flow arrangements and temperature distributions in transfer type of heat exchangers. Overall heat transfer coefficient;- Clean overall heat transfer coefficient, dirt factor dirt overall heat transfer coefficient, dirt factors for various process services. Basic design equation. Mean temperature difference Concept: - LMTD for parallel flow and counter

flow arrangement, correction factor for LMTD for cross flow and multi – pass heat exchangers.

**06 Hours**

#### **UNIT - 2**

**Shell And Tube Heat Exchangers:** Constructional features. Applications. Effectiveness-NTU method for heat exchanger design/ analysis. Rating and sizing problem. Correlations for tube side pressure drop and heat transfer coefficients. Pressure drop and heat transfer coefficient correlations for shell side flow.

**06 Hours**

#### **UNIT - 3**

**Effect Of By – Pass And Leakage Calculation Procedure For Shell And Tube Heat Exchanger:** Heat balance equations: LMTD: reference temperature calculations: evaluation of fluid properties: flow assignments: tube side flow area calculations; viscosity correction factor, shell side equivalent diameter, calculation of shell side heat transfer coefficient, evaluation for wall temperature, evaluation of overall heat transfer coefficient, Calculation of surface area. Calculations of tube side and shell side pressure drops.

**08 Hours**

#### **UNIT - 4**

**Steam Condensers:** Specifications of other details as per TEMA standards. Flow arrangement for increased heat recovery: - lack of heat recovery in 1-2 exchangers true temperature difference in a 2-4 exchanger. Calculation procedure for steam condensers.

**06 Hours**

### **PART - B**

#### **UNIT - 5**

**Double Pipe Heat Exchangers:** Constructional features. Applications. Design parameters :- tube side and shell side film coefficients cut and twist factor, fin efficiency, overall heat transfer coefficient, mean temperature difference, available surface area, fin geometry fin height, number of fins, tube side and shell side pressure drop. Calculation procedure for the design/ analysis of double pipe heat exchanger.

**06 Hours**

#### **UNIT - 6**

**Compact Heat Exchangers:** Introduction; definition of Geometric Terms: plate fin surface geometries and surface performance data; correlation of heat transfer and friction data; Goodness factor comparisons; specification of rating and sizing problems; calculation procedure for a rating problem.

**06 Hours**

#### **UNIT - 7**

**Air-Cooled Heat Exchangers:** Air as coolant for industrial processes; custom-built units; fin-tube systems for air coolers; fin-tube bundles; thermal rating; tube side flow arrangements; cooling air supply by fans; cooling air supply in natural draft towers.

**06 Hours**

#### **UNIT - 8**

**Furnaces And Combustion Chambers:** Introduction; process heaters and boiler; heat transfer in furnaces: - Heat source; Heat sink; refractory surfaces; heat transfer to the sink; Design methods: - Method of Lobo and Evans; Method of Wilson, Lobo and Hottel; The Orrok-Hudson equation; Wallenberg simplified method.

**08 Hours**

#### **TEXT BOOKS:**

1. **Process Heat Transfer:** Donald Q. Kern, Tata McGraw –Hill Edition (1997)
2. **Compact Heat Exchangers:** W. M. Kays & A. L. London, McGraw –Hill co. (1997)

#### **REFERENCE BOOKS:**

1. **Heat Transfer – A Basic Approach:** Necati Ozsisik, McGraw – Hill International edition (1985).
2. **Heat Exchanger Design Hand Book:** Volumes 2 and 3, edited by Ernst U schlunder. et. al Hemisphere Publishing Co. (1983)
3. **Heat exchanger-** Kokac Thermal- hydraulic and design analysis.

## NON-TRADITIONAL MACHINING

<b>Subject Code</b>	<b>: 10ME665</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction:** History, Classification, comparison between conventional and Non-conventional machining process selection.

**05 Hours**

#### UNIT - 2

**Ultrasonic Machining (Usm):** Introduction, equipment, tool materials & tool size, abrasive slurry, cutting tool system design:- Effect of parameter: Effect of amplitude and frequency and vibration, Effect of abrasive grain diameter, effect of applied static load, effect of slurry, tool & work material, USM process characteristics: Material removal rate, tool wear, Accuracy, surface finish, applications, advantages & Disadvantages of USM.

**08 Hours**

#### UNIT - 3

**Abrasive Jet Machining (AJM):** Introduction, Equipment, Variables in AJM: Carrier Gas, Type of abrasive, size of abrasive grain, velocity of the abrasive jet, mean number. abrasive particles per unit volume of the carrier gas, work material, stand off distance (SOD), nozzle design, shape of cut. Process characteristics-Material removal rate, Nozzle wear, Accuracy & surface finish. Applications, advantages & Disadvantages of AJM. Water Jet Machining: Principal, Equipment, Operation, Application, Advantages and limitations of water Jet machinery

**07 Hours**

#### UNIT - 4

**Electrochemical Machining (ECM):** Introduction, study of ECM machine, elements of ECM process : Cathode tool, Anode work piece, source of DC power, Electrolyte, chemistry of the process, ECM Process characteristics – Material removal rate, Accuracy, surface finish, ECM Tooling: ECM tooling

technique & example, Tool & insulation materials, Tool size Electrolyte flow arrangement, Handling of slug, Economics of ECM, Applications such as Electrochemical turning, Electrochemical Grinding, Electrochemical Honing, deburring, Advantages, Limitations.

**06 Hours**

## **PART – B**

### **UNIT - 5**

**Chemical Machining (Chm):** Introduction, elements of process, chemical blanking process : Preparation of work piece, preparation of masters, masking with photo resists, etching for blanking, accuracy of chemical blanking, applications of chemical blanking, chemical milling (contour machining): process steps –masking, Etching, process characteristics of CHM: material removal rate, accuracy, surface finish, Hydrogen embrittlement, advantages & application of CHM.

**06 Hours**

### **UNIT - 6**

**Electrical Discharge Machining (Edm):** Introduction, mechanism of metal removal, dielectric fluid, spark generator, EDM tools (electrodes) Electrode feed control, Electrode manufacture, Electrode wear, EDM tool design, choice of machining operation, electrode material selection, under sizing and length of electrode, machining time. Flushing; pressure flushing, suction flushing, side flushing, pulsed flushing synchronized with electrode movement, EDM process characteristics: metal removal rate, accuracy, surface finish, Heat Affected Zone. Machine tool selection, Application, EDM accessories / applications, electrical discharge grinding, Traveling wire EDM.

**08 Hours**

### **UNIT - 7**

**Plasma Arc Machining (Pam):** Introduction, equipment, non-thermal generation of plasma, selection of gas, Mechanism of metal removal, PAM parameters, process characteristics. Safety precautions, Applications, Advantages and limitations.

**05 Hours**

## UNIT - 8

**Laser Beam Machining (Lbm):** Introduction, equipment of LBM mechanism of metal removal, LBM parameters, Process characteristics, Applications, Advantages & limitations.

**Electron Beam Machining (Ebm):** Principles, equipment, operations, applications, advantages and limitation of EBM.

**07 Hours**

### TEXT BOOKS:

1. **Modern machining process**, Pandey and Shan, Tata McGraw Hill 2000
2. **New Technology**, Bhattacharya 2000

### REFERENCE BOOKS:

1. **Production Technology**, HMT Tata McGraw Hill. 2001
2. **Modern Machining Process**, Aditya. 2002
3. **Non-Conventional Machining**, P.K.Mishra, The Institution of Engineers (India) Test book series, Narosa Publishing House – 2005.
4. **Metals Handbook: Machining Volume 16**, [Joseph R. Davis](#) (Editor), [American Society of Metals](#) (ASM)

## KNOWLEDGE MANAGEMENT

<b>Subject Code</b>	<b>: 10ME666</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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## PART - A

### UNIT - 1

**Knowledge Influences : Introduction**, External influences on organizations, Changing nature of management, Types of organizations, Strategic management in organizations, Knowledge management, Knowledge management an emerging concept, Model of strategic knowledge management.

**07 Hours**

**UNIT - 2**

**Introduction to Key Concepts** : What is Management? Knowledge Management and business strategies, Knowledge intensive firms and Knowledge workers, Learning and Knowledge Management

**06 Hours**

**UNIT - 3**

**Knowledge Creation and Loss** : Innovation dynamics and knowledge processes, characterizing innovation processes, innovation as an interactive process, knowledge creation and Nonaka, the social dynamics of innovation networking processes, forgetting and unlearning knowledge

**07 Hours**

**UNIT - 4**

**Developing and Managing Knowledge Repositories** : Effective knowledge repositories, mapping the content structure, repository quality control, case studies (not for examination)

**06 Hours**

**PART B**

**UNIT - 5**

**Design Knowledge Management System** : Introduction, Structure-preserving design, Step 1: design system architecture, Step 2: identify target implementation platform, Step 3: specify architectural components, Step 4: specify application within architecture, design of prototypes, distributed architecture.

**07 Hours**

**UNIT - 6**

**Socio-Cultural Issues** : Introduction, significance of cross community knowledge processes, characterizing cross community knowledge processes, identity, knowledge, trust and social relations, classification of boundary types, facilitating/managing knowledge between communities

**06 Hours**

**UNIT - 7**

**Knowledge Leadership** : Introduction, contributions of disciplines to Knowledge Leadership, the generic attributes of knowledge leader, specific



knowledge leadership roles, leading knowledge teams, leading a knowledge network, recruiting and selecting knowledge leaders

**06 Hours**

#### **UNIT - 8**

**Information and Communication Technologies and Knowledge Management** : Introduction, linking knowledge management and ICTs, objectivist perspectives on ICT – enabled knowledge management, practice based perspectives on ICT enabled KM, the importance of accounting for socio cultural factors in ICT enabled KM, debates regarding the role of ICTs in KM processes.

**07 Hours**

#### **TEXT BOOKS:**

1. **Knowledge Management**, Shelda Debowski, Wiley India, 2007.
2. **Knowledge Management in Organizations**, Donald Hislop, 2<sup>nd</sup> Ed., Oxford Universities Press, 2009

#### **REFERENCE BOOKS:**

1. **Knowledge Engineering and Management**, Guus Schreiber, et al, Universities Press India Pvt. Ltd., 2003
2. **Knowledge Management - Classic and contemporary works**, Daryl Morey, et. al., 2007

### **PROJECT MANAGEMENT**

<b>Subject Code</b>	<b>: 10ME667</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### **PART - A**

#### **UNIT - 1**

**Introduction:** Definition of project, characteristics of projects, understand projects, types of projects, scalability of project tools, project roles,

**04 Hours**

## **UNIT - 2**

**Project Selection And Prioritization** – Strategic planning process, Strategic analysis, strategic objectives, portfolio alignment – identifying potential projects, methods of selecting projects, financial mode / scoring models to select projects, prioritizing projects, securing and negotiating projects.

**05 Hours**

## **UNIT - 3**

**Planning Projects:** Introduction, developing the project management plan, understanding stake holders, communication planning, project meeting management, communication needs of global and virtual project teams, communication technologies, Constructing Work Breakdown Structures – scope planning, scope definition, work breakdown structures (WBS), Using Microsoft project for work breakdown structures.

**08 Hours**

## **UNIT - 4**

**Scheduling Projects:** purpose of a project schedule, historical development, how project schedules are limited and created, develop project schedules, uncertainty in project schedules, Gantt Chart, Using Microsoft Project for critical path schedules.

**08 Hours**

## **PART – B**

## **UNIT - 5**

**Resourcing Projects:** Abilities needed when resourcing projects, estimate resource needs, creating staffing management plan, project team composition issues, assign resource to each activity, resource overloads, critical chain project management (CCPM), compress the project schedule, Using Microsoft Project for resource allocation.

**Budgeting Projects:** Cost planning, cost estimating, cost budgeting, establishing cost control, using Microsoft Project for Project Budgets,

**08 hours**

## **UNIT - 6**

**Project Risk Planning:** Risk Management Planning, risk identification, risk analysis, risk response planning, Project Quality Planning and Project Kickoff: Development of quality concepts, project quality management plan,

project quality tools, kickoff project, baseline and communicate project management plan, using Microsoft Project for project baselines.

**06 Hours**

#### **UNIT - 7**

**Performing Projects:** Project supply chain management: - Plan purchasing and acquisitions, plan contracting, contract types, project partnering and collaborations, project supply chain management, Leading and Managing Project Teams – Acquiring, developing, managing and leading the project team, managing stakeholders, managing project conflicts.

**07 Hours**

#### **UNIT - 8**

Determining Project Progress and Results: Project Balanced Scorecard Approach, Internal project, customer, financial issues, Using Microsoft Project to monitor and control projects. Finishing the project: Terminate project early, finish projects on time, secure customer feedback and approval, knowledge management, perform administrative and contract closure, celebrate success and reward participant, provide ongoing support.

**06 Hours**

#### **TEXT BOOKS:**

1. **Project Management**, Timothy J Kloppenborg, Cengage Learning, Edition 2009.
2. **Project Management**, A systems approach to planning scheduling and controlling by Harold Kerzner, CBS publication.

#### **REFERENCE BOOKS:**

1. **Project Management Refer**, Pennington Lawrence, Mc Graw hill
2. **Project Management**, A Moder Joseph and Phillips New York Van Nostrand, Reinhold.
3. **Project Management**, Bhavesh M. Patal, Vikas publishing House,

## STATISTICAL QUALITY CONTROL

<b>Subject Code</b>	<b>: 10ME668</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction:** The Meaning of Quality and Quality Improvement; Brief History of Quality Methodology; Statistical Methods for Quality Control and Improvement; Total Quality Management (quality philosophy, links between quality and productivity, quality costs, legal aspects of quality implementing, quality improvement).

**06 Hours**

#### UNIT - 2

**Modeling Process Quality:** Mean, Median, Mode, Standard deviation, Calculating area, The Deming funnel experiment, Normal distribution tables, Finding the Z score, Central limit theorem.

**06 Hours**

#### UNIT - 3

**Methods And Philosophy Of Statistical Process Control:** Chance and assignable causes, Statistical Basis of the Control Charts (basic principles, choices of control limits, significance of control limits, sample size and sampling frequency, rational subgroups, analysis of pattern on control charts, warning limits, Average Run Length-ARL)

**06 Hours**

#### UNIT - 4

**Control Charts For Variables:** Control Charts for X-Bar and R- Charts, Type I and Type II errors, the probability of Type II error. Simple Numerical Problems

**08 Hours**

## PART – B

### UNIT - 5

**Process Capability:** The foundation of process capability, Natural Tolerance limits,  $c_p$  – process capability index,  $c_{pk}$ ,  $p_p$  – process performance index, summary of process measures. Numerical problems

**06 Hours**

**UNIT 6: Control Charts For Attributes:** Binomial distribution, Poisson distribution (from the point of view of Quality control) Control Chart for Fraction Nonconforming, Control Chart for number Nonconforming, Control Charts for Nonconformities or Defects, Control Chart for Number of non conformities per unit. Numerical problems

**07 Hours**

### UNIT - 7

**Lot-By-Lot Acceptance Sampling For Attributes:** The acceptance sampling problem, single sampling plan for attributes, Double, Multiple, and Sequential sampling, AOQL, LTPD, OC curves, Military Standard 105E, the Dodge-Romig sampling plans. Numerical problems

**07 Hours**

### UNIT - 8

**Cumulative-Sum (Cusum) & Exponentially Weighted Moving Average (Ewma) Control Charts:** CUSUM Control Chart (basic principles of the chart for monitoring the process mean); EWMA control chart (EWMA control chart for monitoring process mean), design of an EWMA control chart.

**06 Hours**

### TEXT BOOKS:

1. **Statistical Quality Control**, E.L. Grant and R.S. Leavenworth, 7th edition, McGraw- Hill publisher.
2. **Statistical Quality Control**, RC Gupta, Khanna Publishers, New Delhi, 2005

**REFERENCE BOOKS:**

1. **Statistical Process Control and Quality Improvement**, Gerald M. Smith, Pearson Prentice Hall. ISBN 0 – 13-049036-9.
2. **Statistical Quality Control for Manufacturing Managers**, W S Messina, Wiley & Sons, Inc. New York, 1987
3. **Statistical Quality Control**, Montgomery, Douglas, 5<sup>th</sup> Edition, John Wiley & Sons, Inc. 2005, Hoboken, NJ (ISBN 0-471-65631-3).
4. **Principles of Quality Control**, Jerry Banks, Wiley & Sons, Inc. New York.

## VII SEMESTER

### ENGINEERING ECONOMY

<b>Subject Code</b>	<b>: 10ME71</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART – A

##### UNIT - 1

**Introduction:** Engineering Decision-Makers, Engineering and Economics, Problem solving and Decision making, Intuition and Analysis, Tactics and Strategy. Engineering Economic Decision, Maze. Law of demand and supply, Law of returns, Interest and Interest factors: Interest rate, Simple interest, Compound interest, Cash - flow diagrams, Personal loans and EMI Payment, Exercises and Discussion.

**08 Hours**

##### UNIT - 2

**Present-Worth Comparisons:** Conditions for present worth comparisons, Basic Present worth comparisons, Present-worth equivalence, Net Present-worth, Assets with unequal lives, infinite lives, Future-worth comparison, Pay-back comparison, Exercises, Discussions and problems.

**06 Hours**

##### UNIT - 3

**Equivalent Annual-Worth Comparisons:** Equivalent Annual-Worth Comparison methods, Situations for Equivalent Annual-Worth Comparisons, Consideration of asset life, Comparison of assets with equal and unequal lives, Use of shrinking fund method, Annuity contract for guaranteed income, Exercises, Problems.

**06 Hours**

##### UNIT - 4

**Rate-Of-Return Calculations And Depreciation:** Rate of return, Minimum acceptable rate of return, IRR, IRR misconceptions, Cost of capital concepts.

Causes of Depreciation, Basic methods of computing depreciation charges, Tax concepts, corporate income tax.

**06 Hours**

**PART – B**

**UNIT - 5**

**Estimating and Costing:** Components of costs such as Direct Material Costs, Direct Labor Costs, Fixed Over-Heads, Factory cost, Administrative Over-Heads, First cost, Marginal cost, Selling price, Estimation for simple components.

**05 Hours**

**UNIT - 6**

**Introduction, Scope Of Finance, Finance Functions:** Statements of Financial Information: Introduction, Source of financial information, Financial statements, Balance sheet, Profit and Loss account, relation between Balance sheet and Profit and Loss account. Simple Numericals

**08 Hours**

**UNIT - 7**

**Financial Ratio Analysis:** Introduction, Nature of ratio analysis, Liquidity ratios, Leverage ratios, Activity ratios, Profitability ratios, Evaluation of a firm's earning power. Comparative statements analysis. Simple numericals

**06 Hours**

**UNIT - 8**

**Financial And Profit Planning:** Introduction, Financial planning, Profit planning, Objectives of profit planning, Essentials of profit planning, Budget administration, type of budgets, preparation of budgets, advantages, problems and dangers of budgeting. Introduction to Bench Marking of Manufacturing Operation.

**07 Hours**

**TEXT BOOKS:**

1. **Engineering Economy**, Riggs J.L., 4<sup>TH</sup> ed. , McGraw Hill, 2002
2. **Engineering Economy**, Thuesen H.G. PHI , 2002



**REFERENCE BOOKS:**

1. **Engineering Economy**, Tarachand, 2000.
2. **Industrial Engineering and Management**, OP Khanna, Dhanpat Rai & Sons. 2000
3. **Financial Mangement**, Prasanna Chandra, 7th Ed., TMH, 2004
4. **Finacial Management**, IM PANDEY, Vikas Pub. House, 2002

**MECHANICAL VIBRATIONS**

<b>Subject Code</b>	<b>: 10ME72</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART- A****UNIT - 1**

**Introduction:** Types of vibrations, Definitions, Simple Harmonic Motion (S.H.M.), Work done by harmonic force, Principle of super position applied to SHM, Beats, Fourier theorem and problems.

**06 Hours****UNIT -2**

**Undamped (Single Degree of Freedom) Free Vibrations:** Derivations for spring mass systems, Methods of Analysis, Natural frequencies of simple systems, Springs in series and parallel, Torsional and transverse vibrations, Effect of mass of spring and Problems.

**07 Hours****UNIT - 3**

**Damped free vibrations (1DOF):** Types of damping, Analysis with viscous damping - Derivations for over, critical and under damped systems, Logarithmic decrement and Problems.

**06 Hours****UNIT - 4**

**Forced Vibrations (1DOF):** Introduction, Analysis of forced vibration with constant harmonic excitation - magnification factor, rotating and

reciprocating unbalances, excitation of support (relative and absolute amplitudes), force and motion transmissibility, Energy dissipated due to damping and Problems.

**07 Hours**

**PART – B**

**UNIT – 5**

**Vibration Measuring Instruments and Whirling of shafts: Seismic Instruments** – Vibrometers, Accelerometer, Frequency measuring instruments and Problems. Whirling of shafts with and without damping, discussion of speeds above and below critical speeds and Problems.

**06 Hours**

**UNIT – 6**

**Systems with two degrees of Freedom:** Principle modes of vibrations, Normal mode and natural frequencies of systems (without damping) – Simple spring mass systems, masses on tightly stretched strings, double pendulum, torsional systems, combined rectilinear and angular systems, geared systems and Problems. Undamped dynamic vibration absorber and Problems.

**06 Hours**

**UNIT - 7**

**Numerical Methods for multi degree freedom of systems:** Introduction, Maxwell's reciprocal theorem, Influence coefficients, Rayleigh's method, Dunkerley's method, Stodola method, Holzer's method, Orthogonality of principal modes, method of matrix iteration and Problems.

**09 Hours**

**UNIT – 8**

**Modal analysis and Condition Monitoring:** Signal analysis, dynamic testing of machines and structures, Experimental modal analysis, Machine condition monitoring and diagnosis.

**05 Hours**

**TEXT BOOKS:**

1. **Mechanical Vibrations**, S. S. Rao, Pearson Education Inc, 4<sup>th</sup> edition, 2003.
2. **Mechanical Vibrations**, V. P. Singh, Dhanpat Rai & Company, 3<sup>rd</sup> edition, 2006.

#### REFERENCE BOOKS:

1. **Theory of Vibration with Applications**, W. T. Thomson, M. D. Dahleh and C. Padmanabhan, Pearson Education Inc, 5<sup>th</sup> edition, 2008.
2. **Mechanical Vibrations**: S. Graham Kelly, Schaum's outline Series, Tata McGraw Hill, Special Indian Edition, 2007.
3. **Theory and Practice of Mechanical Vibrations**: J. S. Rao & K. Gupta, New Age International Publications, New Delhi, 2001.
4. **Mechanical Vibrations**, G. K.Grover, Nem Chand and Bros, 6<sup>th</sup> edition, 1996.

#### HYDRAULICS AND PNEUMATICS

<b>Subject Code</b>	<b>: 10ME73</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART – A

##### UNIT -1

**Introduction to Hydraulic Power:** Definition of hydraulic system, advantages, limitations, applications, Pascal's law, structure of hydraulic control system, problems on Pascal's law.

**The source of Hydraulic Power: Pumps** Classification of pumps, Pumping theory of positive displacement pumps, construction and working of Gear pumps, Vane pumps, Piston pumps, fixed and variable displacement pumps, Pump performance characteristics, pump Selection factors, problems on pumps.

**07 Hours**

##### UNIT -2

**Hydraulic Actuators and Motors:** Classification cylinder and hydraulic motors, Linear Hydraulic Actuators [cylinders], single and double acting cylinder, Mechanics of Hydraulic Cylinder Loading, mounting arrangements, cushioning, special types of cylinders, problems on cylinders, construction and working of rotary actuators such as gear, vane, piston motors, Hydraulic Motor Theoretical Torque, Power and Flow Rate, Hydraulic Motor

Performance, problems, symbolic representation of hydraulic actuators (cylinders and motors).

**06 Hours**

**UNIT - 3**

**Control Components in Hydraulic Systems:** Classification of control valves, Directional Control Valves- Symbolic representation, constructional features of poppet, sliding spool, rotary type valves solenoid and pilot operated DCV, shuttle valve, check valves, Pressure control valves - types, direct operated types and pilot operated types. Flow Control Valves - compensated and non-compensated FCV, needle valve, temperature compensated, pressure compensated, pressure and temperature compensated FCV, symbolic representation.

**07 Hours**

**UNIT - 4**

**Hydraulic Circuit Design And Analysis:** Control of Single and Double - Acting Hydraulic Cylinder, Regenerative circuit, Pump Unloading Circuit, Double Pump Hydraulic System, Counter balance Valve Application, Hydraulic Cylinder Sequencing Circuits, Automatic cylinder reciprocating system, Locked Cylinder using Pilot check Valve, Cylinder synchronizing circuit using different methods, factors affecting synchronization, Hydraulic circuit for force multiplication, Speed Control of Hydraulic Cylinder, Speed Control of Hydraulic Motors, Safety circuit, Accumulators, types, construction and applications with circuits.

**06 Hours**

**PART – B**

**UNIT - 5**

**Maintenance of Hydraulic System:** Hydraulic Oils - Desirable properties, general type of Fluids, Sealing Devices, Reservoir System, Filters and Strainers, wear of Moving Parts due to solid -particle Contamination, temperature control (heat exchangers), Pressure switches, trouble shooting.

**06 Hours**

## **UNIT - 6**

**Introduction to Pneumatic Control:** Definition of pneumatic system, advantages, limitations, applications, Choice of working medium. Characteristic of compressed air. Structure of Pneumatic control System, fluid conditioners and FRL unit.

**Pneumatic Actuators:** Linear cylinder - Types, Conventional type of cylinder- working, End position cushioning, seals, mounting arrangements- Applications. Rod - Less cylinders types, working, advantages, Rotary cylinders- types construction and application, symbols.

**07 Hours**

## **UNIT-7**

**Pneumatic Control Valves:** DCV such as poppet, spool, suspended seat type slide valve, pressure control valves, flow control valves, types and construction, use of memory valve, Quick exhaust valve, time delay valve, shuttle valve, twin pressure valve, symbols. Simple Pneumatic Control: Direct and indirect actuation pneumatic cylinders, speed control of cylinders - supply air throttling and Exhaust air throttling and Exhaust air throttling.

**Signal Processing Elements:** Use of Logic gates - OR and AND gates in pneumatic applications. Practical Examples involving the use of logic gates, Pressure dependant controls- types - construction - practical applications, Time dependent controls principle. Construction, practical applications.

**07 Hours**

## **UNIT-8**

**Multi- Cylinder Application:** Coordinated and sequential motion control, Motion and control diagrams. Signal elimination methods, Cascading method- principle, Practical application examples (up to two cylinders) using cascading method (using reversing valves).

**Electro- Pneumatic Control:** Principles - signal input and out put, pilot assisted solenoid control of directional control valves, Use of relay and contactors. Control circuitry for simple signal cylinder application.

**Compressed Air:** Production of compressed air- Compressors Preparation of compressed air-Driers, Filters, Regulators, Lubricators, Distribution of compressed air Piping layout.

**06 Hours**

**TEXT BOOKS:**

1. **“Fluid Power with Applications”**, Anthony Esposito, Sixth edition, Pearson Education, Inc, 2000.
2. **'Pneumatics and Hydraulics'**, Andrew Parr, Jaico Publishing Co

**REFERENCE BOOKS:**

1. **'Oil Hydraulic systems', Principles and Maintenance** S. R. Majurr, Tata McGraw Hill Publishing Company Ltd. - 2001
2. **'Industrial Hydraulics', Pippenger, Hicks"** McGraw Hill, New York
3. **'Hydraulic & Pneumatic Power for Production'**, Harry L. Stewart
4. **'Pneumatic Systems'**, S. R. Majumdar, Tata McGraw Hill Publish 1995
5. **Power Hydraulics'** Michael J Pinches & John G Ashby, Prentice Hall

**OPERATION RESEARCH**

<b>Subject Code</b>	<b>: 10ME74</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART- A****UNIT -1**

**Introduction:** Evolution of OR, definition of OR, scope of OR, application areas of OR, steps (phases) in OR study, characteristics and limitations of OR, models used in OR, linear programming (LP) problem-formulation and solution by graphical method.

**04 Hours****UNIT -2**

**Solution Of Linear Programming Problems:** The simplex method-canonical and standard form of an LP problem, slack, surplus and artificial variables, big M method and concept of duality, dual simplex method.

**08 Hours**

### **UNIT -3**

**Transportation Problem:** Formulation of transportation problem, types, initial basic feasible solution using different methods, optimal solution by MODI method, degeneracy in transportation problems, application of transportation problem concept for maximization cases. Assignment Problem-formulation, types, application to maximization cases and travelling salesman problem.

**08 Hours**

### **UNIT -4**

**Integer Programming:** Pure and mixed integer programming problems, solution of Integer programming problems-Gomory's all integer cutting plane method and mixed integer method, branch and bound method, Zero-One programming.

**06 Hours**

## **PART- B**

### **UNIT -5**

**Pert-CPM Techniques:** Introduction, network construction - rules, Fulkerson's rule for numbering the events, AON and AOA diagrams; Critical path method to find the expected completion time of a project, floats; PERT for finding expected duration of an activity and project, determining the probability of completing a project, predicting the completion time of project; crashing of simple projects.

**08 Hours**

### **UNIT -6**

**Queuing Theory:** Queuing systems and their characteristics, Pure-birth and Pure-death models (only equations), empirical queuing models – M/M/1 and M/M/C models and their steady state performance analysis.

**06 Hours**

### **UNIT -7**

**Game Theory:** Formulation of games, types, solution of games with saddle point, graphical method of solving mixed strategy games, dominance rule for solving mixed strategy games.

**06 Hours**

## UNIT -8

**Sequencing:** Basic assumptions, sequencing 'n' jobs on single machine using priority rules, sequencing using Johnson's rule-'n' jobs on 2 machines, 'n' jobs on 3 machines, 'n' jobs on 'm' machines. Sequencing 2 jobs on 'm' machines using graphical method.

**06 Hours**

### TEXT BOOKS:

1. **Operations Research**, P K Gupta and D S Hira, Chand Publications, New Delhi - 2007
2. **Operations Research**, Taha H A, Pearson Education

### REFERNCE BOOKS:

1. **Operations Research**, A P Verma, S K Kataria & Sons, 2008
2. **Operations Research**, Paneerselvan, PHI
3. **Operations Research**, A M Natarajan, P Balasubramani, Pearson Education, 2005
4. **Introduction to Operations Research**, Hillier and Liberman, 8<sup>th</sup> Ed., McGraw Hill
5. **Operations Research** S.D. Sharma, Ledarnath Ramanath & Co, 2002

### DESIGN LABORATORY

<b>Subject Code</b>	<b>: 10MEL77</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 42</b>	<b>Exam Marks</b>	<b>: 50</b>

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### PART – A

1. Determination of natural frequency, logarithmic decrement, damping ratio and damping coefficient in a single degree of freedom vibrating systems (longitudinal and torsional)
2. Balancing of rotating masses.
3. Determination of critical speed of a rotating shaft.
4. Determination of Fringe constant of Photoelastic material using.



- a) Circular disc subjected to diametral compression.
  - b) Pure bending specimen (four point bending )
5. Determination of stress concentration using Photoelasticity for simple components like plate with a hole under tension or bending, circular disk with circular hole under compression, 2D Crane hook.

**PART - B**

- 6. Determination of equilibrium speed, sensitiveness, power and effort of Porter/Prowel /Hartnel Governor. (only one or more)
- 7. Determination of Pressure distribution in Journal bearing.
- 8. Determination of Principal Stresses and strains in a member subjected to combined loading using Strain rosettes.
- 9. Determination of stresses in Curved beam using strain gauge.
- 10. Experiments on Gyroscope (Demonstration only)

**Scheme of Examination:**

One question from Part A -	20 Marks (05 Write up +15)
One question from Part B -	20 Marks (05 Write up +15)
Viva - Voce -	10 Marks
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<b>Total:</b>	<b>50 Marks</b>

**CIM & AUTOMATION LAB**

<b>Subject Code</b>	<b>: 10MEL78</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 42</b>	<b>Exam Marks</b>	<b>: 50</b>

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**PART – A**

CNC part programming using CAM packages. Simulation of Turning, Drilling, Milling operations. 3 typical simulations to be carried out using simulation packages like Master- CAM, or any equivalent software.

## PART – B

### (Only for Demo/Viva voce)

1. FMS (Flexible Manufacturing System): Programming of Automatic storage and Retrieval system (ASRS) and linear shuttle conveyor Interfacing CNC lathe, milling with loading unloading arm and ASRS to be carried out on simple components.
2. Robot programming: Using Teach Pendant & Offline programming to perform pick and place, stacking of objects, 2 programs.

## PART – C

### (Only for Demo/Viva voce)

Pneumatics and Hydraulics, Electro-Pneumatics: 3 typical experiments on Basics of these topics to be conducted.

### Scheme of Examination:

Two questions from Part A	- 40 Marks (20 Write up +20)
Viva - Voce	- 10 Marks
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<b>Total:</b>	<b>50 Marks</b>

## ELECTIVE-II (GROUP B)

### MECHANISM DESIGN

<b>Subject Code</b>	<b>: 10ME751</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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## PART - A

### UNIT-1

**Planar Mechanisms and Geometry of Motion:** Definitions and basic concepts, Classification of links, Classification of pairs, Mechanism and machine, Inversions, Grashoff's law, Transmission of torque and force in

mechanisms, Mobility, Degree of freedom permitted by joints other than turning and sliding, Equivalent mechanisms, Unique mechanisms.

**07 Hours**

#### **UNIT-2**

**Number Synthesis:** Effect of even or odd number of links on degree of freedom, Minimum number of binary links in a mechanism, Minimum possible number of turning pairs, Enumeration of kinematic chain, Degree of freedom of special mechanisms.

**06 Hours**

#### **UNIT-3**

**Synthesis of Linkages:** Type, Number and dimensional synthesis, Function generation, Path generation and body guidance, Precision positions, Structural error, Chebychev spacing, Two position synthesis of slider crank mechanisms, Crank-rocker mechanisms with optimum transmission angle.

**07 Hours**

#### **UNIT-4**

**Motion Generation:** Poles and relative poles, Relative poles of 4-bar mechanism, Relative poles of slider crank mechanism.

**06 Hours**

### **PART – B**

#### **UNIT-5**

**Graphical Methods of Dimensional Synthesis:** Two position synthesis of crank and rocker mechanisms, Three position synthesis, Four position synthesis (point position reduction), Overlay method.

**06 Hours**

#### **UNIT-6**

**Coupler Curves:** Equation of coupler curves, Synthesis for path generation, Graphical synthesis for path generation, Robert-Chebyshev theorem (cognate linkages), Coupler curves from 5-bar mechanisms, Examples.

**07 Hours**

#### UNIT-7

**Analytical Methods of Dimensional Synthesis:** Freudenstein's equation for 4-bar mechanism and slider crank mechanism, Examples, Bloch's method of synthesis.

**06 Hours**

#### UNIT-8

**Cams:** Introduction, Pressure angle, Parameters affecting pressure angle, Effect of offset follower motion, Radius of curvature and undercutting, Cams with specified contours.

**07 Hours**

#### TEXT BOOKS:

1. "Theory of Machines & Mechanisms", J.J. Uicker, , G.R. Pennock, J.E. Shigley. OXFORD 3<sup>rd</sup> Ed.
2. 'Mechanism & Machine Theory', A.G. Ambekar, PHI, 2007

#### REFERENCE BOOKS:

1. 'Kinematics, Dynamics & Design of Machinery', K. J. Waldron, G. L. Kinzel, Wiley India, 2007.
2. 'Advanced Mechanism Design', Erdman Sandoor, Vol-I PHI, 2006,
3. "Kinematics & Dynamics of Machinery" H.H. Mabie, F.W. Ocvirk, John Wiley & Sons, New York, 3<sup>rd</sup> Ed.

### THEORY OF PLASTICITY

<b>Subject Code</b>	<b>: 10ME752</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Fundamental Of Elasticity:** Concept of stress, stress transformation laws, spherical and deviator stress tensors, equilibrium equations, octahedral stresses, concept of strain, deviator and spherical strain tensors, strain

transformation laws, octahedral strains, generalized Hooke's law, elastic strain energy, compatibility equations, theories of strength. problems.

**07 Hours**

**UNIT - 2**

**Plastic Deformation Of Metals:** Crystalline structure in metals, mechanism of plastic deformation, factors affecting plastic deformation, strain hardening, recovery, recrystallization and grain growth, flow figures or luder's cubes.

**06 Hours**

**UNIT - 3**

**Cubical Dilation, True Stress And Strain:** Strain tensor, principal strain, plane strain, spherical and deviator strain, octahedral strain and representative strain, problems.

**07 Hours**

**UNIT - 4**

**Stress Strain Relations:** Introduction, types of materials, empirical equations, theories of plastic flow, experimental verification of St.Venant's theory of plastic flow, the concept of plastic potential, the maximum work hypothesis, mechanical work for deforming a plastic substance.

**06 Hours**

**PART – B**

**UNIT - 5**

**Yield Criteria:** Introduction, yield or plasticity conditions, Von Mises and Tresca criteria, Geometrical representation, yield surface, yield locus (two dimensional stress space), experimental evidence for yield criteria, energy required to change the shape with basic principle problems

**07 Hours**

**UNIT - 6**

**Slip Line Field Theory:** Introduction, basic equations for incompressible two dimensional flow, continuity equations, stresses in conditions of plain strain, convention for slip lines, solutions of plastic deformation problem, Geometry of slip line field, Properties of the slip lines, construction of slip line nets

**07 Hours**

### UNIT - 7

**Bending Of Beams:** Analysis for stresses, Non linear stress strain curve, shear stress distribution, residual stresses in plastic bending, problems.

**06 Hours**

### UNIT - 8

**Torsion Of Bars:** Introduction, plastic torsion of a circular bar, elastic perfectly plastic material, elastic work hardening of material, residual stresses and problems

**06 Hours**

#### TEXT BOOKS:

1. 'Theory of Plasticity', Chakraborty 3<sup>rd</sup> Edition Elsevier.
2. 'Engineering Plasticity', W. Johnson and P. B. Mellor D Van N.O Strand Co. Ltd 2000

#### REFERENCE BOOKS:

1. **Basic Engineering Plasticity**, DWA Rees 1<sup>st</sup> Edition Elsevier.
2. **Theory of Plasticity**, L. S. Srinath TMH,
3. **Theory of Plasticity**, Sadhu Singh, Kanna publisher

## ENGINEERING DESIGN

<b>Subject Code</b>	<b>: 10ME753</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT-1

**Identifying Customer Needs**, Gather raw data from customers, Interpret raw data in terms of customer needs, Organize the needs into a hierarchy, Establish the relative importance of the needs, Reflect on the results and the process.

**06 Hours**

#### UNIT -2

**The Design Process:** Introduction, The design process, The design process steps, A detailed morphology of design, Further considerations in design, Spectrum of engineering activities, Organization of the engineering function,

The product life cycle, Technological forecasting and innovation, Market identification, Competitive benchmarking ,Human factors in design

**07 Hours**

### **UNIT-3**

**Design Methods:** Introduction, Creativity and problem solving, Creativity methods, The problem statement, Product design specifications, Concept selection technique, Methods of conceptual design, Design principles, Decision theory, Evaluating alternatives, Decision trees.

**07 Hours**

### **UNIT-4**

**Modeling and Simulation:** Role of models in design, Mathematical modeling, Similitude and scale models, Simulation, Geometric modeling.

**06 Hours**

## **PART – B**

### **UNIT-5**

**Human Engineering Consideration:** Introduction, Human being as applicator of forces, Anthropometry, The design of controls, Design of displays, Man/Machine information exchange.

**07 Hours**

### **UNIT-6**

**Risk and Reliability:** Probabilistic approach to design, Reliability theory, Design for reliability, Hazard analysis, Bath tub curve, Mean life, MTTF and MTBF, Exponential and Weibull distribution, series and parallel configuration, Combination of series and parallel configuration Fault tree analysis.

**07 Hours**

### **UNIT-7**

**Material Selection:** Performance characteristics of materials, Material selection process, Sources of information on materials, Economics of materials, Methods of material selection, cost verses performance relations, weighted property index, Value analysis.

**06 Hours**

## UNIT-8

**Robust Design:** What is robust design, Identify control factors, Noise factors, Formulate an objective function, Develop the experimental plan, Run the experimental plan, Conduct the analysis, Select and confirm factor set points, Reflect and repeat.

**06 Hours**

### TEXT BOOKS:

1. **Engineering Design** : *A Materials and Processing Approach*, George E. Dieter, 4<sup>th</sup> Ed., Mc. Graw Hill Company, Newyork
2. **Product Design and Development**. T. Ulrich. and S. D. Eppinger, Tata Mc Graw Hill -2003

### REFERENCE BOOKS:

1. **The Mechanical Design Process**, D,. G. Ullman. 4<sup>th</sup> Ed., International Edition, 1992.
2. **Product Design and Manufacturing**, A. K. Chitale, R. C. Gupta, PHI, 2<sup>nd</sup> Ed – 2002.

## NON-CONVENTIONAL ENERGY SOURCES

<b>Subject Code</b>	<b>: 10ME754</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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## PART A

### UNIT – 1

**Introduction** : Energy source, India's production and reserves of commercial energy sources, need for non-conventional energy sources, energy alternatives, solar, thermal, photovoltaic. Water power, wind biomass, ocean temperature difference, tidal and waves, geothermal, tarsands and oil shale, nuclear (Brief descriptions); advantages and disadvantages, comparison (Qualitative and Quantitative).

**6 Hours**



## **UNIT – 2**

**Solar Radiation** : Extra-Terrestrial radiation, spectral distribution of extra terrestrial radiation, solar constant, solar radiation at the earth's surface, beam, diffuse and global radiation, solar radiation data.

**Measurement of Solar Radiation** : Pyrometer, shading ring pyr heliometer, sunshine recorder, schematic diagrams and principle of working.

**Solar Radiation Geometry** : Flux on a plane surface, latitude, declination angle, surface azimuth angle, hour angle, zenith angle, solar altitude angle expression for the angle between the incident beam and the normal to a plane surface (No derivation) local apparent time. Apparent motion of sun, day length, numerical examples.

**9 Hours**

## **UNIT – 3**

**Radiation Flux on a Tilted Surface** : Beam, diffuse and reflected radiation, expression for flux on a tilted surface (no derivations) numerical examples.

**Solar Thermal Conversion** : Collection and storage, thermal collection devices, liquid flat plate collectors, solar air heaters concentrating collectors (cylindrical, parabolic, paraboloid) (Quantitative analysis); sensible heat storage, latent heat storage, application of solar energy water heating. Space heating and cooling, active and passive systems, power generation, refrigeration. Distillation (Qualitative analysis) solar pond, principle of working, operational problems.

**9 Hours**

## **UNIT – 4**

**Performance Analysis of Liquid Flat Plate Collectors** : General description, collector geometry, selective surface (qualitative discussion) basic energy-balance equation, stagnation temperature, transmissivity of the cover system, transmissivity – absorptivity product, numerical examples. The overall loss coefficient, correlation for the top loss coefficient, bottom and side loss coefficient, problems (all correlations to be provided). Temperature distribution between the collector tubes, collector heat removal factor, collector efficiency factor and collector flow factor, mean plate temperature, instantaneous efficiency (all expressions to be provided). Effect of various parameters on the collector performance; collector orientation, selective surface, fluid inlet temperature, number covers, dust.

**4 Hours**

## PART B

### UNIT – 5

**Photovoltaic Conversion** : Description, principle of working and characteristics, applications.

**Wind Energy** : Properties of wind, availability of wind energy in India, wind velocity and power from wind; major problems associated with wind power, wind machines; Types of wind machines and their characteristics, horizontal and vertical axis wind mills, elementary design principles; coefficient of performance of a wind mill rotor, aerodynamic considerations of wind mill design, numerical examples.

**8 Hours**

### UNIT – 6

**Tidal Power** : Tides and waves as energy suppliers and their mechanics; fundamental characteristics of tidal power, harnessing tidal energy, limitations.

**Ocean Thermal Energy Conversion** : Principle of working, Rankine cycle, OTEC power stations in the world, problems associated with OTEC.

**Geothermal Energy Conversion** : Principle of working, types of geothermal station with schematic diagram, geothermal plants in the world, problems associated with geothermal conversion, scope of geothermal energy.

**7 Hours**

### UNIT – 7

**Energy from Bio Mass** : Photosynthesis, photosynthetic oxygen production, energy plantation, bio gas production from organic wastes by anaerobic fermentation, description of bio-gas plants, transportation of bio-gas, problems involved with bio-gas production, application of bio-gas, application of bio-gas in engines, advantages.

**4 Hours**

### UNIT – 8

**Hydrogen Energy** : Properties of Hydrogen with respected to its utilization as a renewable form of energy, sources of hydrogen, production of hydrogen, electrolysis of water, thermal decomposition of water, thermo chemical production bio-chemical production.

**Storage & Transportation Methods** : Gaseous, cryogenic and metal hydrides, application of hydrogen, domestic and industrial safe burning of hydrogen.

**5 Hours**

**TEXT BOOKS:**

1. Non-Conventional Energy Sources by *G.D Rai K*, Khanna Publishers, 2003.
2. Solar energy, by *Subhas P Sukhatme* – Tata McGraw Hill, 2<sup>nd</sup> Edition, 1996.

**REFERENCE BOOKS:**

1. Renewable Energy Sources and Conversion Technology by *N.K.Bansal, Manfred Kleeman & Mechael Meliss*, Tata McGraw Hill, 2001.
2. Renewable Energy Resources, *John W.Twidell Anthony D. Weir El*, BG 2001.
3. Solar Power Engineering, *P.K.Nag*, Tata McGraw Hill, 2003.

**GAS DYNAMICS**

<b>Subject Code</b>	<b>: 10ME755</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT - 1**

**Fundamental Equations Of Steady Flow:** Continuity and momentum equations, The thrust function, The dynamic equation and Euler's Equation. Bernoulli's Equation. Steady flow energy equation.

**08 Hours**

**UNIT - 2**

**Isentropic Flow:** Acoustic velocity, Mach number, Mach cone and Mach angle. Flow parameters, stagnation temperature, pressure, and density.

**06 Hours**

**UNIT - 3**

**Adiabatic Flow:** Stagnation temperature change. Rayleigh line, Pressure ratio and temperature ratio, Entropy considerations, maximum heat transfer.

**06 Hours**

**UNIT - 4**

**Flow With Friction:** The fanning equation, Friction factor and friction parameter, Fanno line, Fanno equations.

**06 Hours**

**PART – B**

**UNIT - 5**

**Wave Phenomena:** Classification of wave phenomena, analysis of shock phenomena, Hugoniot equation. Weak waves, compression waves, Normal shock waves, oblique shock waves, Entropy considerations, Rayleigh Pilot equations, detonation and deflagration.

**06 Hours**

**UNIT - 6**

**Variable Area Flow:** Velocity variation with Isentropic flow, Criteria for acceleration and deceleration. Effect of pressure ratio on Nozzle operation. Convergent nozzle and convergent divergent nozzle. Effect of back pressure on nozzle flow. Isothermal flow functions. Comparison of flow in nozzle. Generalized one dimensional flow.

**07 Hours**

**UNIT - 7**

**Applications of dimensional analysis** and similitude to gas dynamic problems.

**06 Hours**

**UNIT - 8**

**Introduction To Flames And Combustion:** Flame propagation, diffusion flames, premixed flames, flame velocity, theories of flame propagation, ignition for combustible mixture, flame stabilization.

**07 Hours**

**TEXT BOOKS:**

1. **Fundamentals of Compressible flow:** Yahya, 2<sup>nd</sup> Edn. 1991; Wiley Eastern.
2. **Gas Dynamics,** E Radhakrishnan PHI-2006

**REFERENCE BOOKS:**

1. **Introduction to Gas Dynamics:** Roly, Wiley 1998
2. **Elements of Gas Dynamics:** Liepmann and Roshko, Wiley 1994.
3. **The dynamics and thermodynamics of compressible fluid flow:** Shapiro Ronold press. 1994.
4. **Compressible Fluid Flow,** J. F. Anderson

**MANAGEMENT INFORMATION SYSTEM**

<b>Subject Code</b>	<b>: 10ME756</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**The Information Age:** An Overview: The purpose, data, information, and information systems and their types, ethical and societal issues, information systems in business functions, web empowered enterprises.

**05 Hours****UNIT - 2**

**Strategic Uses of Information Systems:** Strategies and Strategic moves, Achieving a competitive advantage, creating and maintaining strategic information systems, Business Functions and Supply Chains – effectiveness and efficiency, accounting, finance, engineering, supply chain management, Human resource management, Enterprise resource planning.

**05 Hours**

### **UNIT - 3**

**Information Technology:** Business Hardware – components, classification of computers, output devices, storage media, and purchasing,, Business Software – programming languages and software development tools, language translation, compilers and interpreters, system software, open source software, software licensing, ethical issues,

**08 Hours**

### **UNIT - 4**

**Business Networks and Telecommunication:** Telecommunication in Business and Daily Use, Bandwidths and Media, networks, protocols, internet networking services, Telecommuting – pros and cons, Future of Networking Technologies.

**08 Hours**

## **PART – B**

### **UNIT - 5**

**Web Enabled Commerce:** Web enabled enterprises – web business and technologies, web enabled business, Challenges of Global Information Systems – Multinational organizations, international commerce, ethical issues.

**07 hours**

### **UNIT - 6**

**Decision Support and Business intelligence:** Decision support and expert systems – decision support and decision making process, structured and unstructured problems, decision support systems, expert systems, geographical systems, Business Intelligence and Knowledge Management – Data Mining and online analysis, knowledge management,

**06 Hours**

### **UNIT - 7**

**Planning, Acquisition, and Control:** Systems Planning and Development – Planning Information systems, systems development life cycle, agile methods, systems integration, ethical issues – IS professionals certification.

**07 Hours**

## UNIT - 8

**Choices in Systems Acquisition:** Options and Priorities, outsourcing, licensing applications, software as a service, user application development, ethical issues- computer use policies for employees.

**06 Hours**

### TEXT BOOKS:

1. **Management Information Systems**, Effy Oz, Cengage Learning, INDIA EDITION, 2009.
2. **Management Information Systems**, James A O'Brien, Irwin, 9<sup>th</sup> Ed., McGraw Hill.

### REFERENCE BOOKS:

1. **Management Information Systems**, Laudon & Laudon, PHI 1998 Ed. ISBN 81-203-1282-1
2. **Management Information systems**, S.Sadagopan, Prentice Hall of India, 1998 Ed. ISBN 81-203-1180-9
3. **Information systems for Modern management** G.R.Murdick PHI 2002.

## AUTOMATION IN MANUFACTURING

<b>Subject Code</b>	<b>: 10ME757</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction:** Production System Facilities, Manufacturing Support systems, Automation in Production systems, Automation principles & Strategies

**05 Hours**

#### UNIT - 2

**Manufacturing Operations:** Manufacturing Operations, Product/Production Relationship, Production concepts and Mathematical Models & Costs of Manufacturing Operations

**07 Hours**

**UNIT - 3**

**Industrial Control System:** Basic Elements of an Automated System, Advanced Automation Functions & Levels of Automation, Continuous versus Discrete control, Computer Process control, Forms of Computer Process Control.

**07 Hours**

**UNIT - 4**

**Automated Manufacturing Systems:** Components of a Manufacturing systems, Classification of Manufacturing Systems, overview of Classification Scheme, Single Station Manned Workstations and Single Station Automated Cells.

**07 Hours**

**PART – B****UNIT - 5**

**Group Technology & Flexible Manufacturing Systems:** Part Families, Parts Classification and coding, Production Flow Analysis, Cellular Manufacturing, Flexible Manufacturing Systems: What is an FMS, FMS Components, FMS Applications & Benefits, and FMS Planning & Implementation Issues.

**08 Hours**

**UNIT - 6**

**Quality Control Systems:** Traditional and Modern Quality Control Methods, Taguchi Methods in Quality Engineering. Introduction to SQC Tools.

**04 Hours**

**UNIT - 7**

**Inspection Technologies:** Automated Inspection, Coordinate Measuring Machines Construction, operation & Programming, Software, Application & Benefits, Flexible Inspection System, Inspection Probes on Machine Tools, Machine Vision, Optical Inspection Techniques & Non-contact Non-optical Inspection Technologies

**06 Hours**



#### UNIT - 8

**Manufacturing Support System:** Process Planning, Computer Aided Process Planning, Concurrent Engineering & Design for Manufacturing, Advanced Manufacturing Planning, Just-in Time Production System, Basic concepts of lean and Agile manufacturing.

**08 Hours**

#### TEXT BOOKS:

1. **Automation, Production Systems and Computer Integrated Manufacturing**, M. P. Groover, Pearson education. Third Edition, 2008
2. **Principles of CIM**, Vajpayee, PHI.

#### REFERENCE BOOKS:

1. **Anatomy of Automation**, Amber G.H & P. S. Amber, Prentice Hall.
2. **Performance Modeling of Automated Manufacturing Systems**, Viswanandham, PHI
3. **Computer Based Industrial Control**, Krishna Kant, EEE-PHI

### TOTAL QUALITY MANAGEMENT

<b>Subject Code</b>	<b>: 10ME758</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART – A

#### UNIT - 1

**Principles and Practice:** Definition, basic approach, gurus of TQM, TQM Framework, awareness, defining quality, historical review, obstacles, benefits of TQM.

**06 Hours**

#### **UNIT - 2**

**Leadership:** Definition, characteristics of quality leaders, leadership concept, characteristics of effective people, ethics, the Deming philosophy, role of TQM leaders, implementation, core values, concepts and framework, strategic planning communication, decision making,

**06 Hours**

#### **UNIT - 3**

##### **Customer Satisfaction and Customer Involvement:**

**Customer Satisfaction :** customer and customer perception of quality, feedback, using customer complaints, service quality, translating needs into requirements, customer retention, Case studies.

**Employee Involvement –** Motivation, employee surveys, empowerment, teams, suggestion system, recognition and reward, gain sharing, performance appraisal, unions and employee involvement, case studies.

**07 Hours**

#### **UNIT - 4**

**Continuous Process Improvement:** process, the Juran trilogy, improvement strategies, types of problems, the PDCA Cycle, problem-solving methods, Kaizen, reengineering, six sigma, case studies.

**Tools and Techniques:** Benchmarking, information technology, quality management systems, environmental management system, quality function deployment, quality by design, failure mode and effect analysis, product liability, total productive maintenance.

**07 Hours**

### **PART – B**

#### **UNIT - 5**

**Quality Management Tools :** Why-Why, forced field analysis, nominal group technique, affinity diagram, interrelationship digraph, tree diagram, matrix diagram, prioritization matrices, process decision program chart, activity network diagram.

**07 hours**

#### **UNIT - 6**

**Statistical Process Control :** Pareto diagram, process flow diagram, cause-and-effect diagram, check sheets, histograms, statistical fundamentals, Control charts, state of control, out of control process, control charts for variables, control charts for attributes, scatter diagrams, case studies.

**06 Hours**

#### **UNIT - 7**

**Building and Sustaining Performance Excellence in Organizations :** Making the commitment to total quality, organizational culture and total quality, change management, sustaining the quality organization, self-assessment processes, implementing ISO 9000, Bald ridge, and six sigma, a view toward the future.

**07 Hours**

#### **UNIT - 8**

**Design for Six Sigma:** Tools for concept development, tools for design development, tools for design optimization, tools for design verification, problems.

**06 Hours**

#### **TEXT BOOKS:**

1. **Total Quality Management:** Dale H. Bester field, Publisher - Pearson Education India, ISBN: 8129702606, Edition 03/e Paperback (Special Indian Edition)
2. **Total Quality Management for Engineers:** M. Zairi, ISBN: 1855730243, Publisher: Wood head Publishing

#### **REFERENCE BOOKS:**

1. **A New American TQM, four revolutions in management,** Shoji Shiba, Alan Graham, David Walden, Productivity press, Oregon, 1990
2. **100 Methods for Total Quality Management:** Gopal K. Kanji and Mike Asher, ISBN: 0803977476, Publisher: Sage Publications, Inc.; Edition – 1
3. **Organisational Excellence through TQM,** H. Lal, New age pub, 2008

## ELECTIVE-III (GROUP C)

### EXPERIMENTAL STRESS ANALYSIS

<b>Subject Code</b>	<b>: 10ME761</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART – A

##### UNIT-1

**Electrical Resistance Strain Gages:** Strain sensitivity in metallic alloys, Gage construction, Adhesives and mounting techniques, Gage sensitivity and gage factor, Performance Characteristics, Environmental effects, Strain Gage circuits. Potentiometer, Wheatstone's bridges, Constant current circuits.

**06 Hours**

##### UNIT-2

**Strain Analysis Methods:** Two element, three element rectangular and delta rosettes, Correction for transverse strain effects, Stress gage, Plane shear gage, Stress intensity factor gage.

**06 Hours**

##### UNIT-3

**Photo-elasticity:** Nature of light, Wave theory of light - optical interference , Stress optic law – effect of stressed model in plane and circular polariscopes, Isoclinics & Isochromatics, Fringe order determination Fringe multiplication techniques, Calibration photoelastic model materials

**08 Hours**

##### UNIT-4

**Two Dimensional Photo-elasticity:** Separation methods: Shear difference method, Analytical separation methods, Model to prototype scaling, Properties of 2D photo-elastic model materials, Materials for 2D photo-elasticity

**06 Hours**

## PART –B

### UNIT-5

**Three Dimensional Photo elasticity:** Stress freezing method, Scattered light photo-elasticity, Scattered light as an interior analyzer and polarizer, Scattered light polariscope and stress data Analyses.

**06 Hours**

### UNIT-6

**Photoelastic (Birefringent) Coatings :** Birefringence coating stresses, Effects of coating thickness: Reinforcing effects, Poisson's, Stress separation techniques: Oblique incidence, Strip coatings.

**08 Hours**

### UNIT-7

**Brittle Coatings:** Coatings stresses, Crack patterns, Refrigeration techniques, Load relaxation techniques, Crack detection methods, Types of brittle coatings, Calibration of coating. Advantages and brittle coating applications.

**06 Hours**

### UNIT-8

**Moire Methods:** Moire fringes produced by mechanical interference .Geometrical approach, Displacement field approach to Moire fringe analysis ,Out of plane displacement measurements, Out of plane slope measurements .Applications and advantages

**06 Hours**

### TEXT BOOKS:

1. **"Experimental Stress Analysis"**, Dally and Riley, McGraw Hill.
2. **"Experimental Stress Analysis"**. Sadhu Singh, Khanna publisher.
3. **Experimental stress Analysis**, Srinath L.S tata McGraw Hill.

### REFERENCES BOOKS :

1. **"Photoelasticity Vol I and Vol II**, M.M.Frocht, John Wiley & sons.
2. **"Strain Gauge Primer"**, Perry and Lissner,
3. **"Photo Elastic Stress Analysis"**, Kuske, Albrecht & Robertson John Wiley & Sons.
4. **"Motion Measurement and Stress Analysis"**, Dave and Adams,

## TOOL DESIGN

<b>Subject Code</b>	<b>: 10ME762</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction to tool design:** Tooling, requirements of a tool designer, general tool design procedure.

**Design of Single point Cutting Tools:** Design of single point lathe tool: Design of shank dimension using strength and rigidity considerations for rectangular, square and round cross section and selection of tool geometry. Solid type tool, brazed tip tool, long index able insert, throwaway index able insert types and chip breakers.

**06 Hours**

#### UNIT - 2

**Design of Multi Point Cutting Tool:** Drill bit design of elements like back taper, web thickness, land width, margin, flute length and cross section and selection of tool geometry. Design of milling cutter: Design of elements like number of teeth and height circular pitch, body thickness, chamfer width, fillet radius and selection of tool geometry.

**04 Hours**

#### UNIT - 3

**Design of Jigs :** Functions and differences between jigs and fixtures, advantages in mass production, design principles, economics of jigs and fixtures. Principles of location -3-2-1 and 4-1-1 types of locations, different types of locating elements. Clamping – Principles of clamping, types of clamping including power clamping devices. Drill jigs- Types, Drill bushes, simple exercises of designing jigs for given components.

**05 Hours**

#### **UNIT - 4**

**Design of Fixtures:** Fixture Design Turning fixtures, milling fixtures, grinding and broaching fixtures, indexing fixtures. Design of fixtures for simple components.

**05 Hours**

### **PART – B**

#### **UNIT - 5**

**Design of Sheet Metal:** Working of a power press and classification of presses. Components of a simple die, press tool operation, die accessories, shearing action in punch & die, clearance, shear on punch and die, Centre of pressure and problems, scrap strip layout. Simple, progressive, compound, combination and inverted dies. Design problems on blanking and piercing dies for simple components.

**05 Hours**

#### **UNIT - 6**

**Bending & Drawing:** Bending dies – Introduction, bend allowance, spring back, edge bending die design. Drawing dies – Single action, double action and triple action dies, factors affecting drawing, drawing die design.

**05 Hours**

#### **UNIT - 7**

**Die Casting Dies :** Terminology: Core, cavity, sprue, slug, fixed and movable cores, finger cams, draft, ejector pins ejector plates, gate, goose-nozzle, over-flow, platten, plunger, runner, vent, water-line etc. Types of Dies: Single cavity, multicavity dies, combination dies, unit dies, advantages and disadvantages of types of dies. Die casting dies, unit dies. advantages and disadvantages of types of dies. Die casting alloys, defects in die casting, finishing trimming and inspection of die casting components, safety, modern trends in die casting dies.

**05 Hours**

#### **UNIT - 8**

**Injection Molding:** Injection moulding machine and its elements, general configuration of a mould. 2 plate and 3 plate mould. Introduction, to gate, runner, parting surface, ejection system. Core and cooling system.

Introduction to compression, transfer, blow moulding, extrusion, forming and calendaring.

**05 Hours**

**TEXT BOOKS:**

1. **Tool Design**, C. Donaldson, G.H.Le Cain V.C. Goold, Tata McGraw Hill pub.1976.
2. **Metal cutting theory & cutting tool design**, V. Arshinow and G. Alfseev Mir pub. Mascow Edu 1976:

**REFERENCE BOOKS:**

1. **Introduction to jigs and fixture design**, M H A Kempster, Elbs, Edn. 1974.
2. **Tool engineering and design**, Nagpal Khanna pub.Edn. 1998.
3. **Fundamentals of tool design**, ASTME Prentice Hall India.2000
4. **Metal cutting and tool design**, DR,B,J, Ranga, Vikas Pub. Edn. 1993.
5. **Manufacturing technology (foundry forming and welding)** P.N. Rao, Tata McGraw Hill Pub, Edn.1996
6. **Die Casting Die Design**, Burton 2000
7. **Injection Moulding Design**, RGW Pye, john.1998
8. **Injection Moulding Handbook**, Dominick V. Rosato & Donald V. Rosato, 1996, CBS Publishers

**Scheme of Examination:**

1. Eight questions to be set selecting FOUR questions from each Part
2. Each question carries 20 marks.
3. Five questions to be solved selecting at least two question from each Part



## CRYOGENICS

<b>Subject Code</b>	<b>: 10ME763</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction To Cryogenic Systems:** Applications Areas of Cryogenic Engineering

Low temperature properties of engineering materials – Mechanical properties, Thermal properties, Electrical properties.

Introduction The Thermodynamically Ideal system Production of low temperatures – Joule Thompson Effect, Adiabatic expansion.

**06 Hours**

#### UNIT - 2

**Gas Liquefaction Systems:** Liquefaction systems for Air Simple Linde – Hampson System, Claude System, Heylndt System, Dual pressure, Claude. Liquefaction cycle Kapitza System. Comparison of Liquefaction Cycles Liquefaction cycle for hydrogen, helium and Neon, Critical components of liquefaction systems.

**07 Hours**

#### UNIT - 3

**Gas Cycle Cryogenic Refrigeration Systems:** Classification of Cryo coolers Stirling cycle Cryo – refrigerators, Ideal cycle – working principle. Schmidt’s analysis of Stirling cycle Various configurations of Stirling cycle refrigerators Integral piston Stirling cryo-cooler, Free displacer split type Stirling Cryo coolers, Gifford McMahan Cryo- refrigerator, Pulse tube refrigerator, Solvay cycle refrigerator, Vuillimier refrigerator, Cryogenic regenerators.

**06 Hours**

#### **UNIT - 4**

**Gas Separation And Gas Purification Systems:** Thermodynamic ideal separation system, Properties of mixtures, Principles of gas separation, Linde single column air separation. Linde double column air separation, Argon and Neon separation systems. Adsorption Process, PSA systems.

**07 Hours**

### **PART – B**

#### **UNIT - 5**

**Ultra Low Temperature Cryo – Refrigerators:** Magneto Caloric Refrigerator  $^3\text{He}$ - $^4\text{He}$  Dilution refrigerator. Pomeranchuk cooling.

Measurement systems for low temperatures, Temperature measurement at low temperatures, Resistance thermometers, Thermocouples, Thermistors, Gas Thermometry. Liquid level sensors.

**06 Hours**

#### **UNIT - 6**

**Vacuum Technology:** Fundamental principles. Production of high vacuum, Mechanical vacuum pumps, Diffusion pumps, Cryo-pumping, Measurement of high vacuum level.

Cryogenic Insulation: Heat transfer due to conduction, Evacuated porous insulation Powder & Fibers Opacified powder insulation, Gas filled powders & Fibrous materials Multilayer super-insulation, Composite insulation.

**07 Hours**

#### **UNIT - 7**

**Cryogenic Fluid Storage And Transfer Systems:** Design of cryogenic fluid storage vessels, Inner vessel, Outer Insulation, Suspension system, Fill and drain lines. Cryogenic fluid transfer, External pressurization, Self pressurization, Transfer pump.

**07 Hours**

#### **UNIT - 8**

**Application Of Cryogenic Systems:** Cryogenic application for food preservation – Instant Quick Freezing techniques 11.2 Super conductive devices, Cryogenic applications for space technology.

**06 Hours**

**TEXT BOOKS:**

1. **Cryogenic Systems**, Randall Barron – Oxford Press, 1985
2. **Cryogenic Engineering**, Thomas M. Flynn, Marcel Dekker, Inc N.Y. Basal 1997

**REFERENCE BOOK:**

1. **Cryogenic Process Engineering**, Klaus D. Timmerhaus & Thomas M. Flynn, Plenum Press, New York & London 1989.

**SMART MATERIALS**

<b>Subject Code</b>	<b>: 10ME764</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART - A**

**UNIT - 1**

**Introduction:** Characteristics of composites and ceramics materials, Dynamics and controls, concepts, Electro-magnetic materials and shape memory alloys-processing and characteristics

**06 Hours**

**UNIT - 2**

**Sensing And Actuation:** Principles of electromagnetic, acoustics, chemical and mechanical sensing and actuation, Types of sensors and their applications, their compatibility with conventional and advanced materials, signal processing, principles and characterization.

**07 Hours**

**UNIT - 3**

**Control Design:** Design of shape memory alloys, Types of MR fluids, Characteristics and application, principles of MR fluid valve designs, Magnetic circuit design, MR Dampers, Design issues.

**06 Hours**

**UNIT - 4**

**Optics And Electromagnetic:** Principles of optical fiber technology, characteristics of active and adaptive optical system and components, design and manufacturing principles.

**07 Hours**

**PART – B****UNIT - 5**

**Structures:** Principles of drag and turbulence control through smart skins, applications in environment such as aerospace and transportation vehicles, manufacturing, repair and maintainability aspects.

**07 Hours**

**UNIT - 6**

**Controls:** Principles of structural acoustic control, distributed, analog and digital feed back controls, Dimensional implications for structural control.

**06 Hours**

**UNIT - 7**

**Principles Of Vibration And Modal Analysis:** PZT Actuators, MEMS, Magnetic shape Memory Alloys, Characteristics and Applications.

**07 Hours**

**UNIT - 8**

**Information Processing:** Neural Network, Data Processing, Data Visualisation and Reliability – Principles and Application domains.

**06 Hours**

**TEXT BOOKS:**

1. **Analysis and Design**, A. V. Srinivasan, 'Smart Structures – Cambridge Universities Press, New York, 2001, (ISBN : 0521650267)
2. **'Smart Materials and Structures'**, M V Gandhi and B S Thompson Chapman & Hall, London, 1992 (ISBN : 0412370107)

**REFERENCE BOOKS:**

1. **'Smart Materials and Structures'**, Banks HT, RC Smith, Y Wang, Massow S A, Paris 1996
2. **G P Gibss' Adaptive Structres'**, Clark R L, W R Saunolers, Jhon Wiles and Sons, New York, 1998
3. **An introduction for scientists and Engineers'**, Esic Udd, Optic Sensors : Jhon Wiley & Sons, New York, 1991 (ISBN : 0471830070)

**AGILE MANUFACTURING**

<b>Subject Code</b>	<b>: 10ME765</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Agile Manufacturing:** Definition, business need, conceptual frame work, characteristics, generic features.

**06 Hours**

**UNIT - 2**

**Developing Agile Manufacturing:** Enterprise, Strategies, integration of organization, workforce and technology, reference models, examples.

**07 Hours**

**UNIT - 3**

**Integration Of Product /Process Development:** Principles, Robust design approach, Approaches to enhance ability in manufacturing, Role of QFD, Managing people in Agile organization, Approaches.

**06 Hours**

**UNIT - 4**

**Application Of It/Is Concepts In Agile Manufacturing:** Strategies, Management of complexities and information. flow, approaches,

applications of multimedia to improve agility in manufacturing, system concepts.

**07 Hours**

## **PART – B**

### **UNIT - 5**

**Agile Supply Chain Management:** Principles, IT/IS concepts in supply chain management, enterprise integration and management in agile manufacturing, concepts, Agility, Adaptability and learners – comparison of concepts.

**07 Hours**

### **UNIT - 6**

**Computer Control Of Agile Manufacturing:** CAPP for Agile Manufacturing, Aggregate capacity planning and production line design / redesign in Agile manufacturing, Cellular manufacturing, concepts, examples.

**07 Hours**

### **UNIT - 7**

**Corporate Knowledge Management In Agile Manufacturing:** Strategies, strategic options in Agile manufacturing, Role of standards.

**06 Hours**

### **UNIT - 8**

**Design Of Skill & Knowledge:** Enhancing technology for Machine tool system, Resumption of design requirement geometry, definition, methods, decision support for selection of cutting parameters, design enhancements, parametric approach only.

**06 Hours**

### **TEXT BOOKS:**

1. **‘Agile Manufacturing-** Forging Mew Frontiers’, **Poul T Kidd**, Amagow Co. UK, ISBN-0-201-63163-6, 1994
2. **“Agile Manufacturing”**, A Gunasekharan, the 21<sup>st</sup> Century Competitive strategy, ISBN -13 978-0-08-04 3567-1, Elsevier Press, India

**REFERENCE BOOKS:**

1. **O Levine Transitions to Agile Manufacturing**, Joseph C Moutigomery and Lawrurence – Staying Flexible for competitive advantage, ASQC quality press, Milwaukee. Wisconsin, USA 1996
2. **Agile Development for Mass Customization**, David M Andeson and B Joseph Pine, Irwin Professional Publishing, Chicago USA 1997

**ROBOTICS**

<b>Subject Code</b>	<b>: 10ME766</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Introduction and Mathematical Representation of Robots:** History of Robots, Types of Robots, Notation, Position and Orientation of a Rigid Body, Some Properties of Rotation Matrices, Successive Rotations, Euler Angles For fixed frames X- Y -Z and moving frame ZYZ. Transformation between coordinate system, Homogeneous coordinates, Properties of A/BT, Types of Joints: Rotary, Prismatic joint, Cylindrical joint, Spherical joint, Representation of Links using Denvit - Hartenberg Parameters: Link parameters for intermediate, first and last links, Link transformation matrices, Transformation matrices of 3R manipulator, PUMA560 manipulator, SCARA manipulator

**07 Hours****UNIT - 2**

**Kinematics of Serial Manipulators:** Direct kinematics of 2R, 3R, RRP, RPR manipulator, puma560 manipulator, SCARA manipulator, Stanford arm, Inverse kinematics of 2R, 3R manipulator, puma560 manipulator.

**06 Hours**

### **UNIT – 3**

**Velocity and Static's of Manipulators:** Differential relationships, Jacobian, Differential motions of a frame (translation and rotation), Linear and angular velocity of a rigid body, Linear and angular velocities of links in serial manipulators, 2R, 3R manipulators, Jacobian of serial manipulator, Velocity ellipse of 2R manipulator, Singularities of 2R manipulators, Statics of serial manipulators, Static force and torque analysis of 3R manipulator, Singularity in force domain.

**07 Hours**

### **UNIT - 4**

**Dynamics of Manipulators:** Kinetic energy, Potential energy, Equation of motion using Lagrangian, Equation of motions of one and two degree freedom spring mass damper systems using Lagrangian formulation, Inertia of a link, Recursive formulation of Dynamics using Newton Euler equation, Equation of motion of 2R manipulator using Lagrangian Newton-Euler formulation.

**06 Hours**

## **PART-B**

### **UNIT - 5**

**Trajectory Planning:** Joint space schemes, cubic trajectory, Joint space schemes with via points, Cubic trajectory with a via point, Third order polynomial trajectory planning, Linear segments with parabolic blends, Cartesian space schemes, Cartesian straight line and circular motion planning

**07 Hours**

### **UNIT - 6**

**Control:** Feedback control of a single link manipulator- first order, second order system, PID control, PID control of multi link manipulator, Force control of manipulator, force control of single mass, Partitioning a task for force and position control- lever, peg in hole Hybrid force and position controller.

**08 Hours**



#### **UNIT - 7**

**Actuators:** Types, Characteristics of actuating system: weight, power-to-weight ratio, operating pressure, stiffness vs. compliance, Use of reduction gears, comparison of hydraulic, electric, pneumatic actuators, Hydraulic actuators, proportional feedback control, Electric motors: DC motors, Reversible AC motors, Brushless DC motors, Stepper motors- structure and principle of operation, stepper motor speed-torque characteristics

**06 Hours**

#### **UNIT - 8**

**Sensors:** Sensor characteristics, Position sensors- potentiometers, Encoders, LVDT, Resolvers, Displacement sensor, Velocity sensor-encoders, tachometers, Acceleration sensors, Force and Pressure sensors piezoelectric, force sensing resistor, Torque sensors, Touch and tactile sensor, Proximity sensors-magnetic, optical, ultrasonic, inductive, capacitive, eddy-current proximity sensors.

**05 Hours**

#### **TEXT BOOKS:**

1. **Fundamental Concepts and Analysis**, Ghosal A., Robotics, Oxford, 2006
2. **Introduction to Robotics Analysis, Systems, Applications**, Niku, S. B., Pearson Education, 2008

#### **REFERENCE BOOKS:**

1. **Introduction to Robotics: Mechanics and Control**, Craig, J. J., 2nd Edition, Addison-Wesley, 1989.
2. **Fundamentals of Robotics, Analysis and Control**, Schilling R. J., PHI, 2006

## FINANCE MANAGEMENT

<b>Subject Code</b>	<b>: 10ME767</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction To Financial Management:** Forms of organization, direct and indirect taxes. Statutory Registration- excise Duty, central sales tax, VAT, service tax, international fund availability.

**06 Hours**

#### UNIT - 2

**Risk And Required Return:** Risk and return relationship, methods of measuring the risk, Business risk, financial risk, calculation of expected rate of return to the portfolio, numerical problems.

**06 Hours**

#### UNIT - 3

**Working Capital Management:** Definition, need and factors influencing the working capital requirement. Determination of operating cycle, cash cycle and operating cycle analysis. Calculation of gross working capital and net working capital requirement.

**07 Hours**

#### UNIT - 4

**Long Term Financing:** Raising of finance from primary and secondary markets. Valuation of securities, features of convertible securities and warrants. Features of debt, types of debt instruments, return on investment(ROI) and credit rating of units. Shares, debentures.

**07 Hours**

## PART – B

### UNIT - 5

**Introduction:** Book keeping – systems of book keeping, journal and ledger posting. Financial Statement, Preparation of Trial balance, profit and Loss Account, Balance Sheet with adjustments.

**07 Hours**

### UNIT - 6

**Ratio Analysis / Accounting Ratio:** Liquidity ratio – Current ratio, quick ratio, turnover ratio, capital structure ratio- Debt – equity ratio, Coverage ratio, Profitability ratio, Profit margin, Return on assets, Activity ratios – Inventory turnover ratio, Debtors Turnover ratio. Preparation of the balance sheet from various ratios. Analysis of any one published balanced sheet.

**07 Hours**

### UNIT - 7

**Costing:** Classification of cost, preparation of cost sheet, absorption and variable costing, job costing, process costing. Classification of the variances analysis – material, labour and overhead variances.

**06 Hours**

### UNIT - 8

**Budgeting:** Types of budgets – Flexible budgets, preparation of cash budgets, purchase and production budgets and master budget, Budgetary control, advantages & limitations of budgeting.

**06 Hours**

### TEXT BOOKS:

1. **Financial Management**, Khan & Jain, text & problems, 5<sup>th</sup> Ed., TMH ISBN 0-07-460208-A. 20001
2. **Financial Accounting, Costing and Management Accounting**, S. M. Maheshwari, 2000

**REFERENCE BOOKS:**

1. **Financial Management**, I. M. Pandey, Vikas Publication House ISBN 0-7069-5435-1. 2002
2. **Financial Management**, Abrish Gupta, Pearson.
3. **Financial Decision Making**, Humpton. 2000
4. **Financial Management**, Theory and Practice, Prasanna Chandra TMH ISGN -07-462047-9, 3<sup>rd</sup> edition 2002

**MICRO AND SMART SYSTEMS TECHNOLOGY**

<b>Subject Code</b>	<b>: 10ME768</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1****Introduction To Micro And Smart Systems:**

- a) What are smart-material systems? Evolution of smart materials, structures and systems. Components of a smart system. Application areas. Commercial products.
- b) What are microsystems? Feynman's vision. Micromachined transducers. Evolution of micro-manufacturing. Multi-disciplinary aspects. Applications areas. Commercial products.

**05 Hours****UNIT - 2****Micro And Smart Devices And Systems: Principles And Materials:**

- a) Definitions and salient features of sensors, actuators, and systems.
- b) Sensors: silicon capacitive accelerometer, piezo-resistive pressure sensor, blood analyzer, conductometric gas sensor, fiber-optic gyroscope and surface-acoustic-wave based wireless strain sensor.
- c) Actuators: silicon micro-mirror arrays, piezo-electric based inkjet print-head, electrostatic comb-drive and micromotor, magnetic micro relay, shape-memory-alloy based actuator, electro-thermal actuator
- d) Systems: micro gas turbine, portable clinical analyzer, active noise control in a helicopter cabin

**08 Hours**

### **UNIT - 3**

#### **Micro-Manufacturing And Material Processing:**

- a) Silicon wafer processing, lithography, thin-film deposition, etching (wet and dry), wafer-bonding, and metallization.
- b) Silicon micromachining: surface, bulk, moulding, bonding based process flows.
- c) Thick-film processing:
- d) Smart material processing:
- e) Processing of other materials: ceramics, polymers and metals
- f) Emerging trends

**07 Hours**

### **UNIT - 4**

#### **Modeling:**

- a) Scaling issues.
- b) Elastic deformation and stress analysis of beams and plates. Residual stresses and stress gradients. Thermal loading. Heat transfer issues. Basic fluids issues.
- c) Electrostatics. Coupled electromechanics. Electromagnetic actuation. Capillary electro-phoresis. Piezoresistive modeling. Piezoelectric modeling. Magnetostrictive actuators.

**06 Hours**

## **PART – B**

### **UNIT - 5**

#### **Computer-Aided Simulation And Design:**

Background to the finite element method. Coupled-domain simulations using Matlab. Commercial software.

**08 Hours**

### **UNIT - 6**

#### **Electronics, Circuits And Control:**

Carrier concentrations, semiconductor diodes, transistors, MOSFET amplifiers, operational amplifiers. Basic Op-Amp circuits. Charge-measuring circuits. Examples from microsystems. Transfer function, state-space modeling, stability, PID controllers, and model order reduction. Examples from smart systems and micromachined accelerometer or a thermal cyclers.

**08 Hours**

## UNIT - 7

### **Integration And Packaging Of Microelectro Mechanical Systems:**

Integration of microelectronics and micro devices at wafer and chip levels. Microelectronic packaging: wire and ball bonding, flip-chip. Low-temperature-cofired-ceramic (LTCC) multi-chip-module technology. Microsystem packaging examples.

**06 Hours**

## UNIT - 8

### **Case Studies:**

BEL pressure sensor, thermal cyler for DNA amplification, and active vibration control of a beam.

**04 Hours**

## PART – C

## UNIT - 9

### **Mini-projects and class-demonstrations (not for Examination)**

**09 Hours**

- a) CAD lab (coupled field simulation of electrostatic-elastic actuation with fluid effect)
- b) BEL pressure sensor
- c) Thermal-cycler for PCR
- d) Active control of a cantilever beam

### **TEXT BOOKS AND A CD-SUPPLEMENT:**

1. “Micro and Smart Systems” by Dr. A.K.Aatre, Prof. Ananth Suresh, Prof.K.J.Vinoy, Prof. S. Gopalakrishna,, Prof. K.N.Bhat.,John Wiley Publications
2. **MEMS & Microsystems: Design and Manufacture**, Tai-Ran Tsu, Tata Mc-Graw-Hill.

### **REFERENCE BOOKS:**

1. Animations of working principles, process flows and processing techniques, A CD-supplement with Matlab codes, photographs and movie clips of processing machinery and working devices.
2. **Laboratory hardware kits for** (i) BEL pressure sensor, (ii) thermal-cycler and (iii) active control of a cantilever beam.

3. **Microsystems Design**, S. D. Senturia, 2001, Kluwer Academic Publishers, Boston, USA. ISBN 0-7923-7246-8.
4. **Analysis and Design Principles of MEMS Devices**, Minhang Bao, Elsevier, Amsterdam, The Netherlands, ISBN 0-444-51616-6.
5. **Design and Development Methodologies**, Smart Material Systems and MEMS: V. Varadan, K. J. Vinoy, S. Gopalakrishnan, Wiley.
6. **MEMS-** Nitaigour Premchand Mahalik, TMH 2007

### PRODUCT LIFE CYCLE MANAGEMENT

<b>Subject Code</b>	<b>: 10ME769</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT – 1

**Introduction to Product Life Cycle Management(PLM)** : Definition, PLM Lifecycle model, Threads of PLM, Need for PLM, Opportunities and benefits of PLM, Views, Components and Phases of PLM, PLM feasibility study, PLM visioning.

**4 Hours**

#### UNIT – 2

**PLM Concepts, Processes and Workflow:**

Characteristics of PLM, Environment driving PLM, PLM Elements, Drivers of PLM, Conceptualization, Design, Development, Validation, Production, Support of PLM.

**6 Hours**

#### UNIT – 3

**Product Data Management (PDM) Process and Workflow:** PDM systems and importance, reason for implementing a PDM system, financial justification of PDM implementation. Versioning, check-in and checkout, views, Metadata, Lifecycle, and workflow. Applied problems and solution on PDM processes and workflow.

**10 Hours**

#### **UNIT – 4**

**Collaborative Product Development:** Engineering vaulting, product reuse, smart parts, engineering change management, Bill of materials and process consistency, Digital mock-up and prototype development, design for environment, virtual testing and validation, marketing collateral.

**6 Hours**

### **PART – B**

#### **UNIT – 5**

**Tools of Communication for collaborative work:** Creation of 3DXML and CAD drawing using CAD software. Creation of an animation for assembly instructions on 3D via composer, creation of an acrobat 3D document. Applied problems and solutions on tools of communication for collaborative work.

**05 Hours**

#### **UNIT – 6**

**Knowledge and optimization of design products:** Know how, best practices, parameterization of design, Applied problems and Solution on optimization of products using power copy, publication, parameters, formula, rule, check, design table, configuration, reaction.

**10 Hours**

#### **UNIT – 7**

**Digital Manufacturing – PLM:** Digital manufacturing, benefits manufacturing, manufacturing the first-one, Ramp up, virtual learning curve, manufacturing the rest, production planning.

**06 Hours**

#### **UNIT – 8**

**Developing a PLM strategy and conducting a PLM assessment:** Strategy, Impact of strategy, implementing a PLM strategy, PLM initiatives to support corporate objectives. Infrastructure assessment, assessment of current systems and applications.

**05 Hours**

#### **TEXT BOOKS:**

1. Product Lifecycle Management : Grieves, Michael, McGraw-Hil, Edition 2006.ISBN 0071452303



2. PDM : Product Data Management : Burden, Rodger, Resource Pub, 2003. ISBN 0970035225.

**Suggested Software Packages :**

Catia V5R19, Delmia V5R19, 3D via Composer, 3DXML player, Smarteam V5R19

**REFERENCE BOOKS :**

1. Fabio Guidice, Guido La Rosa, Product Design for the environment- A life cycle approach , Taylor and Francis 2006.
2. Robert J. Thomas, “ NDP : Managing and forecasting for strategic processes”.
3. Hartman, “ Product life cycle management with SAP”, 2006
4. Stark, John,”Product Life cycle Management : Paradigm for 21<sup>st</sup> Century Product Realization “, Springer-Verlag, 2004. ISBN 1852338105
5. Saaksvuori, Antti and Immpnen, Anselmi. “ Product Lifecycle Management”, Springer-Verlag, 2004. ISBN 3540403736

## VIII SEMESTER

### OPERATION MANAGEMENT

<b>Subject Code</b>	<b>: 10ME81</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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#### PART – A

##### UNIT - 1

**Production and Operations Management:** Introduction, Functions within business organizations, the operation management function, Classification of production systems, Productivity, factors affecting productivity, contemporary issues and development

**06 Hours**

##### UNIT - 2

**Decision Making:** The decision process, characteristics of operations decisions, use of models, decision making environments, graphical linear programming, analysis and trade-offs.

**06 Hours**

##### UNIT - 3

**Forecasting:** Steps in forecasting process, approaches to forecasting, forecasts based on judgment and opinion, analysis of time series data, accuracy and control of forecasts, choosing a forecasting technique, elements of a good forecast,

**07 Hours**

##### UNIT - 4

**Capacity & Location Planning:** Importance of capacity decisions, defining and measuring capacity, determinants of effective capacity, determining capacity requirement, developing capacity alternatives, evaluating alternatives, Need for location decisions, nature of locations decisions, general procedure for making locations decisions, evaluating locations decisions, facilities layout – need for layout decisions, types of processing.

**07 Hours**

## PART – B

### UNIT - 5

**Aggregate Planning & Master Scheduling:** Aggregate planning – Nature and scope of aggregate planning, strategies of aggregate planning, techniques for aggregate planning – graphical and charting techniques, mathematical techniques. The master production schedule, Master scheduling process, Master scheduling methods.

**08 hours**

### UNIT - 6

**Inventory Management:** Types of Inventories, independent and dependent demand, reasons for holding inventory, objectives of inventory control, requirements for effective inventory management – information, cost, priority system. Inventory control and economic-order-quantity models.

**06 Hours**

### UNIT - 7

**Material Requirement Planning (MRP):** Dependent versus independent demand, an overview of MRP – MRP inputs and outputs, MRP processing, An overview of MRP-II and ERP capacity requirement planning, benefits and limitations of MRP.

**07 Hours**

### UNIT - 8

**Purchasing and Supply Chain Management (SCM):** Introduction, Importance of purchasing and SCM, The procurement process, Concept of tenders, Approaches to SCM, Vendor development, Measures of purchasing and SCM, Make or buy decision, Types of buying, E-procurement.

**06 Hours**

### TEXT BOOKS:

1. **Production and Operations Management**, William J Stevenson, 9<sup>th</sup> Ed., Tata McGraw Hill.
2. **Operations Management-Theory and Practice**, B Mahadevan, Pearson Education, 2007.

**REFERENCE BOOKS:**

1. **Production and Operations Management**, Norman Gaither & Greg Frazier,
2. **Operations Management for Competitive Advantage**, R.B.Chase, N.J.Aquilino, F. Roberts Jacob; McGraw Hill Companies Inc., Ninth Edition.
3. **Production & Operations Management**, Everett E.Adams, Ronald J.Ebert, Prentice Hall of India Publications, Fourth Edition.
4. **Production / Operations Management**, Joseph G Monks, McGraw Hill Books

**CONTROL ENGINEERING**

<b>Subject Code</b>	<b>: 10ME82</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Introduction:** Concept of automatic controls, Open loop and closed loop systems, Concepts of feedback, requirements of an ideal control system, Types of controllers- Proportional, Integral Proportional Integral, Proportional Integral Differential controllers.

**07 Hours****UNIT- 2**

**Mathematical Models:** Transfer function models, models of mechanical systems, models of electrical circuits, DC and AC motors in control systems, models of thermal systems, models of hydraulic systems, pneumatic system, Analogous systems: Force voltage, Force current.

**06 Hours****UNIT - 3**

**Block Diagrams and Signal Flow Graphs:** Transfer Functions definition, function, block representation of systems elements, reduction of block diagrams, Signal flow graphs: Mason's gain formula.

**07 Hours**

#### **UNIT- 4**

**Transient and Steady State Response Analysis:** Introduction, first order and second order system response to step, ramp and impulse inputs, concepts of time constant and its importance in speed of response. System stability: Routh's-Hurwitz Criterion.

**06 Hours**

### **PART - B**

#### **UNIT - 5**

**Frequency Response Analysis:** Polar plots, Nyquist stability criterion, Stability analysis, Relative stability concepts, Gain margin and phase margin, M&N circles.

**06 Hours**

#### **UNIT - 6**

**Frequency Response Analysis Using Bode Plots:** Bode attenuation diagrams, Stability analysis using Bode plots, Simplified Bode Diagrams.

**07 Hours**

#### **UNIT - 7**

**Root Locus Plots:** Definition of root loci, General rules for constructing root loci, Analysis using root locus plots.

**06 Hours**

#### **UNIT 8**

**System Compensation and State Variable Characteristics of Linear Systems:** Series and feedback compensation, Introduction to state concepts, state equation of linear continuous data system. Matrix representation of state equations, controllability and observability, Kalman and Gilberts test.

**07 Hours**

#### **TEXT BOOKS :**

1. **Modern Control Engineering,** Katsuhiko Ogatta, Pearson Education,2004.
2. **Control Systems Principles and Design,** M.Gopal, 3<sup>rd</sup> Ed., TMH,2000.

**REFERENCE BOOKS :**

1. **Modern Control Systems**, Richard.C.Dorf and Robert.H.Bishop, Addison Wesley,1999
2. **System dynamics & control**, Eronini-Umez, Thomson Asia pte Ltd. singapore, 2002.
3. **Feedback Control System**, Schaum's series. 2001.

**ELECTIVE-IV (GROUP - D)****TRIBOLOGY**

<b>Subject Code</b>	<b>: 10ME831</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Introduction To Tribology:** Properties of oils and equation of flow: Viscosity, Newton's Law of viscosity, Hagen-Poiseuille Law, Flow between parallel stationary planes, viscosity measuring apparatus. Lubrication principles, classification of lubricants.

**06 Hours****UNIT - 2**

**Hydrodynamic Lubrication:** Friction forces and power loss in lightly loaded bearing, Petroff's law, Tower's experiments, mechanism of pressure development in an oil film, Reynold's investigation and Reynold's equation in 2D.

**06 Hours****UNIT - 3**

**Idealized Journal Bearing:** Introduction to idealized journal bearing, load carrying capacity, condition for equilibrium, Sommerfeld's numbers and significance of it; Partial bearings, end leakages in journal bearing, numerical problems.

**07 Hours**

**UNIT - 4**

**Slider / Pad Bearing With A Fixed And Pivoted Shoe:** Pressure distribution, Load carrying capacity, coefficient of friction, frictional resistance in a pivoted shoe bearing, numerical examples.

**07 Hours**

**PART – B****UNIT - 5**

**Oil Flow And Thermal Equilibrium Of Journal Bearing:** Oil flow through bearings, self-contained journal bearings, bearings lubricated under pressure, thermal equilibrium of journal bearings.

**06 Hours**

**UNIT - 6**

**Hydrostatic Lubrication:** Introduction to hydrostatic lubrication, hydrostatic step bearings, load carrying capacity and oil flow through the hydrostatic step bearing.

**06 Hours**

**UNIT - 7**

**Bearing Materials:** Commonly used bearings materials, properties of typical bearing materials. Advantages and disadvantages of bearing materials.

**07 Hours**

**UNIT - 8**

**Behavior Of Tribological Components:** Selection, friction, Wear of ceramic materials, wear measurements, effects of speed, temperature and pressure. Tribological measures, Material selection, improved design, surface engineering

**07 Hours**

**TEXT BOOKS:**

1. **Fundamentals of Tribology** , Basu S K., Sengupta A N., Ahuja B. B., , PHI 2006
2. **Introduction to Tribology Bearings**, Mujumdar B. C., S. Chand company pvt. Ltd 2008.

**REFERENC BOOKS:**

1. **Theory and Practice of Lubrication for Engineers**, Fuller, D., New York company 1998
2. **Principles and Applications of Tribology**, Moore, Pergamon press 1998
3. **Tribology in Industries**, Srivastava S., S Chand and Company limited, Delhi 2002
4. **Lubrication of bearings – Theoretical Principles and Design**, Redzimoskay E I., Oxford press company 2000

**FRACTURE MECHANICS**

<b>Subject Code</b>	<b>: 10ME832</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Fracture Mechanics Principles:** Introduction, Mechanisms of Fracture, a crack in structure, the Griffith's criterion, modern design – strengths, stiffness and toughness. Stress intensity approach

**06 Hours****UNIT - 2**

**Stress Analysis For Members With Cracks:** Linear elastic fracture mechanics, Crack tip stress and deformations, Relation between stress intensity factor and fracture toughness, Stress intensity based solutions. Crack tip plastic zone estimation, Plane stress and plane strain concepts. The Dugdale approach, the thickness effect.

**07 Hours****UNIT - 3**

**Elastic – Plastic Fracture Mechanics:** Introduction, Elasto–plastic factor criteria, crack resistance curve, J-integral, Crack opening displacement, crack tip opening displacement. Importance of R-curve in fracture mechanics, experimental determination of J-integral, COD and CTOD.

**07 Hours**



#### **UNIT - 4**

**Dynamic And Crack Arrest:** Introduction, the dynamic stress intensity and elastic energy release rate, crack branching, the principles of crack arrest, the dynamic fracture toughness.

**06 Hours**

### **PART – B**

#### **UNIT - 5**

**Fatigue And Fatigue Crack Growth Rate:** Fatigue loading, various stages of crack propagation, the load spectrum, approximation of the stress spectrum, the crack growth integration, fatigue crack growth laws.

**07 Hours**

#### **UNIT - 6**

**Fracture Resistance Of Materials:** Fracture criteria, fatigue cracking criteria, effect of alloying and second phase particles, effect of processing and anisotropy, effect of temperature, closure.

**06 Hours**

#### **UNIT - 7**

**Computational Fracture Mechanics:** Overview of numerical methods, traditional methods in computational fracture mechanics – stress and displacement marching, elemental crack advance, virtual crack extension, the energy domain integral, finite element implementation. Limitations of numerical fracture analysis.

**07 Hours**

#### **UNIT - 8**

**Fracture Toughness Testing Of Metals:** Specimen size requirements, various test procedures, effects of temperature, loading rate and plate thickness on fracture toughness. Fracture testing in shear modes, fatigue testing, NDT methods.

**06 Hours**

#### **TEXT BOOKS:**

1. **Introduction to Fracture Mechanics**, Karen Hellan McGraw Hill Pub.2000
2. **Fracture of Engineering Brittle Materials**, Jayatilake, Applied Science, London. 2001.

**REFERENCE BOOKS:**

1. **Fracture Mechanics – Fundamentals and Application**, T.L. Anderson, CRC press 1998
2. **Elementary Engineering Fracture Mechanics**, David Broek, Artinus Nijhoff, London 1999.
3. **Fracture and Fatigue Control in Structures**, Rolfe and Barsom, Printice Hall 2000.
4. **Fundamentals of Fracture Mechanics**, Knott, Bureworth 2000.

**POWER PLANT ENGINEERING**

<b>Subject Code</b>	<b>: 10ME833</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1****Steam Power Plant:**

Different types of fuels used for steam generation, Equipment for burning coal in lump form, stokers, different types, Oil burners, Advantages and Disadvantages of using pulverised fuel, Equipment for preparation and burning of pulverised coal, unit system and bin system. Pulverised fuel furnaces, cyclone furnace.

**7 Hours****UNIT - 2****Coal, Ash Handling and Different Types of Boilers :**

Coal and Ash handling, Generation of steam using forced circulation, high and supercritical pressures, A brief account of LaMount, Benson, Velox, Schmidt, Loeffler and Ramson steam generators.

**6 Hours****UNIT - 3****Chimneys, Accessories for the Steam Generator Cooling Towers And Ponds:**

Natural, forced, induced and balanced draft, Calculations involving height of chimney to produce a given draft. Accessories For The Steam Generator such

as super-heaters, desuperheater, control of super heaters, Economisers, Air Pre-heaters Study of different types of cooling towers and ponds.

**6 Hours**

**UNIT - 4**

**Diesel Engine and Gas Turbine Power Plant:**

Method of starting diesel engines, Cooling and lubrication system for the diesel engine. Filters, centrifuges, Oil heaters, Intake and exhaust system, Layout of a diesel power plant. Advantages and disadvantages of the gas turbine plant, Open and closed cycle turbine plants with the accessories.

**7 Hours**

**PART – B**

**UNIT - 5**

**Hydro-Electric Plants:** Storage and pondage, flow duration and mass curves, hydrographs, Low, medium and high head plants, pumped storage plants, Penstock, water hammer, surge tanks, gates and valves, power house, general layout. A brief description of some of the important Hydel Installations in India.

**7 Hours**

**UNIT - 6**

**Nuclear Power Plant:** Principles of release of nuclear energy Fusion and fission reactions. Nuclear fuels used in the reactors. Multiplication and thermal utilization factors. Elements of the Nuclear reactor, Moderator, control rod, fuel rods, coolants. Brief description of reactors of the following types - Pressurized water reactor, Boiling water reactor, Sodium graphite reactor, Homogeneous graphite reactor and gas cooled reactor, Radiation hazards, Radio active waste disposal.

**7 Hours**

**UNIT - 7**

**Choice of site** for power station, load estimation, load duration curve, load factor, capacity factor, use factor, diversity factor, demand factor, Effect of variable load on power plant, selection of the number and size of units.

**6 Hours**

## UNIT - 8

**Economic Analysis of power plant:** Cost of energy production, selection of plant and generating equipment, performance and operating characteristics of power plants, tariffs for electrical energy.

**6 Hours**

### TEXT BOOKS:

1. **Power Plant Engineering**, P.K Nag, 3<sup>rd</sup> Ed. Tata McGraw Hill 2<sup>nd</sup> ed 2001,
2. **Power Plant Engineering**. Morse F.T., Van Nstrand.1998

### REFERENCE BOOKS:

1. **Water Power Engg.**, Edition 3, Barrows, TMH, New Delhi. 1998
2. **Plant Engg. Hand Book**, Stanier, McGraw Hill. 1998
3. **Hydraulic Machines**, Jagadish Lal, Metropollitan Co 1996.
4. **Principles of Energy Conversion**, A.W. Culp Jr., McGraw Hill. 1996
5. **Power Plant Technology**, M.M. EL-Wakil, McGraw Hill, International. 1994
6. **Power Station Engg. Economics**, Skrotizke and V opat. 1994
7. **Power Plant Engineering**, Domakundawar, Dhanpath Rai sons.2003

## NANOTECHNOLOGY

<b>Subject Code</b>	<b>: 10ME834</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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## PART – A

### UNIT - 1

**An Overview Of Nano-Science & Nanotechnology** – historical background – nature, scope and content of the subject – multidisciplinary aspects – industrial, economic and societal implications.

**05 Hours**

### UNIT - 2

**Experimental Techniques And Methods** for investigating and manipulating materials in the nano scale – electron microscope – scanning probe

microscope – optical and other microscopes – light scattering – x-ray diffraction.

**07 Hours**

### **UNIT - 3**

**Fullerenes** – discovery, synthesis and purification – chemistry of fullerenes in the condensed phase – orientational ordering – pressure effects – conductivity and superconductivity – ferromagnetism – optical properties.

**Carbon Nanotubes** – synthesis and purification – filling of nanotubes – mechanism of growth – electronic structure – transport properties – mechanical and physical properties – applications.

**07 Hours**

### **UNIT - 4**

**Self-Assembled Monolayers** – monolayers on gold – growth process – phase transitions – patterning monolayers – mixed monolayers – applications.

**GAS PHASE CLUSTERS** – history of cluster science – formation and growth – detection and analysis – type and properties of clusters – bonding in clusters.

**07 Hours**

## **PART – B**

### **UNIT - 5**

**Semiconductor Quantum Dots** – synthesis – electronic structure of nanocrystals – how quantum dots are studied – correlation of properties with size – uses.

**05 Hours**

### **UNIT - 6**

**Monolayer-Protected Metal Nanoparticles** – method of preparation – characterization – functionalized metal nanoparticles – applications – superlattices.

**Core-Shell Nanoparticles** – types – characterization – properties – applications.

**Nanoshells** – types – characterization – properties – applications.

**08 Hours**

#### **UNIT - 7**

**Nanobiology** – interaction between biomolecules and nanoparticle surfaces – materials used for synthesis of hybrid nano-bio assemblies – biological applications – nanoprobe for analytical applications – nanobiotechnology – future perspectives.

**Nanosensors** – what make them possible – nanoscale organization for sensors – characterization – nanosensors based on optical properties – nanosensors based on quantum size effects – electrochemical sensors – sensors based on physical properties – nanobiosensors – sensors of the future.

**Nanomedicines** – approach to development – nanotechnology in diagnostic and therapeutic applications.

**08 Hours**

#### **UNIT - 8**

**Molecular Nanomachines** – covalent and non-covalent approaches – molecular motors and machines – other molecular devices – single molecular devices – practical problems involved.

**Nanotribology** – studying tribology on the nanoscale – applications.

**05 Hours**

#### **TEXT BOOKS:**

1. **NANO: The Essentials – Understanding Nanoscience and Nanotechnology**; T Pradeep (Professor, IIT Madras); Tata McGraw-Hill India (2007)
2. **Nanotechnology**; Richard Booker & Earl Boysen; Wiley (2005).

#### **REFERENCE BOOKS:**

1. **Introduction to Nanoscale Science and Technology [Series: Nanostructure Science and Technology]**, Di Ventra, et al (Ed); Springer (2004)
2. **Nanotechnology Demystified**, Linda Williams & Wade Adams; McGraw-Hill (2007)
3. **Introduction to Nanotechnology**, Charles P Poole Jr, Frank J Owens, Wiley India Pvt. Ltd., New Delhi, 2007.

**ORGANIZATIONAL BEHAVIOUR & PROFESSIONAL  
COMMUNICATION**

<b>Subject Code</b>	<b>: 10ME835</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT - 1**

**Introduction:** Definition of Organization Behaviour and Historical development, Environmental context (Information Technology and Globalization, Diversity and Ethics, Design and Cultural, Reward Systems).

**06 Hours**

**UNIT - 2**

**The Individual:** Foundations of individual behaviour, individual differences. Ability. Attitude, Aptitude, interests. Values.

**07 Hours**

**UNIT - 3**

**Learning:** Definition, Theories of Learning, Individual Decision Making, classical conditioning, operant conditioning, social learning theory, continuous and intermittent reinforcement.

**07 Hours**

**UNIT - 4**

**Perception:** Definition, Factors influencing perception, attribution theory, selective perception, projection, stereotyping, Halo effect.

**06 Hours**

**PART – B**

**UNIT - 5**

**Motivation:** Maslow's Hierarchy of Needs theory, Mc-Gregor's theory X and Y, Hertzberg's motivation Hygiene theory, David Mc-Clelland's three needs theory, Victor Vroom's expectancy theory of motivation.

**06 Hours**

#### **UNIT - 6**

**The Groups:** Definition and classification of groups, Factors affecting group formation, stages of group development, Norms, Hawthorne studies, group processes, group tasks, group decision making.

**06 Hours**

#### **UNIT - 7**

**Conflict & Stress Management:** Definition of conflict, functional and dysfunctional conflict, stages of conflict process. Sources of stress, fatigue and its impact on productivity. Job satisfaction, job rotation, enrichment, job enlargement and reengineering work process.

**08 Hours**

#### **UNIT - 8**

**Principles Of Communication:** Useful definitions, communication principles, communication system, role of communication in management, barriers in communication, how to overcome the barriers, rule of effective communication.

**06 Hours**

#### **TEXT BOOKS:**

1. **Organizational Behaviour**, Stephen P Robbins, 9<sup>th</sup> Edition, Pearson Education Publications, ISBN-81-7808-561-5 2002
2. **Organizational Behaviour**, Fred Luthans, 11<sup>th</sup> Edition, Mc Graw Hill International Edition, ISBN-0-07-120412-12002

#### **REFERENCE BOOKS:**

1. **Organizational Behaviour**, Hellriegel, Srocum and Woodman, Thompson Learning, 9<sup>th</sup> Edition, Prentice Hall India, 2001
2. **Organizational Behaviour**, Aswathappa - Himalaya Publishers. 2001
3. **Organizational Behaviour**, VSP Rao and others, Konark Publishers.2002
4. **Organizational Behaviour**, (Human behaviour at work) 9<sup>th</sup> Edition, John Newstron/ Keith Davis. 2002



## COMPUTER GRAPHICS

<b>Subject Code</b>	<b>: 10ME836</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Scan Conversion and Clipping Representation** of points, lines, Line Drawing Algorithms: DDA algorithm, Bresenham's integer line algorithm, Bresenham's circle algorithm, mid point line and circle, Polygon filling algorithms: scan conversion, seed filling, scan line algorithm. Viewing transformation, Clipping –points, lines, text, polygon, Cohen-Sutherland line clipping, Sutherland-Hodgmen algorithm.

**07 Hours**

#### UNIT - 2

**Two Dimensional Transformations** Representation of points, Transformations: Rotation, Reflection, Scaling, Combined Transformations, Translations and Homogeneous Coordinates, A geometric interpretation of homogeneous coordinates, Over all scaling, Points at infinity, rotation about an arbitrary point, Reflection through an arbitrary line.

**06 Hours**

#### UNIT - 3

**Three Dimensional Transformations** and Projections 3D Transformation matrix: general matrix, Translation, scaling, Shearing, Rotation, Reflection, Multiple transformations, Rotation about an axis parallel to coordinate axis, Rotation about an arbitrary axis in space, Reflection through an arbitrary plane, Orthographic, Parallel projection Transformations, one, Perspective projections- one point, two point and three point.

**06 Hours**

#### UNIT - 4

**Plane and Space Curves** Curve representation, Nonparametric curves, parametric curves, parametric representation and generation of line, circle, ellipse, parabola, hyperbola, generation of circle, ellipse, parabola, hyperbola, Cubic spline, normalized cubic splines, Bezier curves: blending function, properties, generation, B-spline curves- Cox-deBoor recursive formula, properties, open uniform basis functions, Non-uniform basis functions, periodic B-spline curve.

**07 Hours**

## PART – B

### UNIT - 5

**Types and Mathematical Representation** of Solids, Solid Models, Solid entities, Solid representation, Solid modeling- set theory, regularized set operations, set membership classification, Half spaces, Half spaces of plane, cylinder, sphere, conical half-space, Boundary representation, Constructive Solid Geometry- basic elements, Building operations.

**07 Hours**

### UNIT - 6

**VISUAL REALISM-I:** Introduction, hidden line removal- visibility of object views, Visibility techniques: minimax test, containment test, surface test, Silhouettes, Homogeneity test, Sorting, Coherence, Hidden line priority algorithm, Hidden surface removal- Z-buffer algorithm, Warnock's algorithm, Hidden solid removal- ray tracing algorithm.

**06 Hours**

### UNIT - 7

**VISUAL REALISM-II:** Shading, shading models- diffuse reflection, specular reflection, ambient light, Shading surfaces- constant shading, gourmand shading, Phong shading, Shading enhancements, Shading Solids- Ray tracing for CSG, z- buffer algorithm for B-rep and CSG, octree encoded objects, Colouring- RGB, CMY, HSV, HSL colour models.

**07 Hours**

### UNIT - 8

**COMPUTER ANIMATION:** Introduction, Conventional animation-key frame, Inbetweening, Line testing, Painting, Filming, Computer animation-entertainment and engineering animation, Animation system hardware, software architecture, Animation types- frame buffer, colour table, zoom-pan-scroll, cross bar, real time play back, Animation techniques- key frame, skelton. Path of motion and p-curves.

**06 Hours**

### TEXT BOOKS:

- 1 **CAD/CAM-Theory and Practice**, Ibraham Zeid, 2<sup>nd</sup> Ed., McGraw Hill, 2006
- 2 **Mathematical Elements for Computer Graphics**, Rogoer's Adams, McGraw Hill. 1990

**REFERENCE BOOKS:**

1. **Computer Graphics**, Xiang z, Plastock, R. A., Schaums outlines, McGraw Hill. 2007.
2. **Computer Graphics, principles and practice**, .Foley, Van- Damn, Finner and Hughes, Addison Wesley. 2000
3. **Computer Graphics**, Sinha A. N., Udai A. D., Tata McGraw Hill, 2008.
4. **Computer Graphics**, C Version- Doneld Heran, M. Pauline Baker, 2<sup>nd</sup> Edition, Pearson.

**RAPID PROTOTYPING**

<b>Subject Code</b>	<b>: 10ME837</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Introduction:** Need for the compression in product development, history of RP systems, Survey of applications, Growth of RP industry, and classification of RP systems.

**Stereo Lithography Systems:** Principle, Process parameter, Process details, Data preparation, data files and machine details, Application.

**07 Hours****UNIT - 2**

**Selective Laser Sintering:** Type of machine, Principle of operation, process parameters, Data preparation for SLS, Applications.

**Fusion Deposition Modelling:** Principle, Process parameter, Path generation, Applications.

**07 Hours****UNIT - 3**

**Solid Ground Curing:** Principle of operation, Machine details, Applications. Laminated Object Manufacturing: Principle of operation, LOM materials. Process details, application.

**06 Hours**

#### **UNIT - 4**

**Concepts Modelers:** Principle, Thermal jet printer, Sander's model market, 3-D printer. Genisys Xs printer HP system 5, object Quadra systems.

**06 Hours**

#### **PART – B**

#### **UNIT - 5**

**Rapid Tooling:** Indirect Rapid tooling, Silicon rubber tooling, Aluminium filled epoxy tooling, Spray metal tooling, Cast kirksite, 3Q keltool, etc. Direct Rapid Tooling Direct. AIM.

**06 Hours**

#### **UNIT - 6**

**Rapid Tooling:** Quick cast process, Copper polyamide, Rapid Tool, DMILS, Prometal, Sand casting tooling, Laminate tooling soft Tooling vs. hard tooling.

**06 Hours**

#### **UNIT - 7**

**Software For RP:** STL files, Overview of Solid view, magics, imics, magic communicator, etc. Internet based software, Collaboration tools.

**06 Hours**

#### **UNIT - 8**

**Rapid Manufacturing Process Optimization:** factors influencing accuracy. Data preparation errors, Part building errors, Error in finishing, influence of build orientation.

**08 Hours**

#### **TEXT BOOKS:**

1. **Stereo Lithography and other RP & M Technologies**, Paul F. Jacobs: SME, NY 1996.
2. **Rapid Manufacturing**, Flham D.T & Dinjoy S.S Verlog London 2001.

#### **REFERENCE BOOKS:**

1. **Rapid Prototyping**, Terry Wohlers Wohler's Report 2000" Wohler's Association 2000.
2. **Rapid Prototyping Materials**, Gurumurthi, IISc Bangalore.
3. **Rapid Automated**, Lament wood. Indus press New York

## FOUNDRY TECHNOLOGY

<b>Subject Code</b>	<b>: 10ME838</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Foundry Metallurgy:** Oxidation of liquid metals, gas dissolution in liquid metals, methods of degassing, fluidity, factors affecting fluidity, fluidity tests, hot tearing, shrinkage of liquid metals.

**06 Hours**

#### UNIT - 2

**Casting Design:** Introduction to casting design, redesign considerations, design for minimum casting stresses, design for directional solidification, design for metal flow, safety factors, design for low pattern cost and model making as an aid in design.

**06 Hours**

#### UNIT - 3

**Solidification Of Castings:** Crystallization and development of cast structure - nucleation, growth and dendritic growth. Structure of castings - significance and practical control of cast structure, grain shape and orientation, grain size, refinement and modification of cast structure. Concept of progressive and directional solidification, solidification time and derivation of Chvorinov's equation, influence on mold characteristics and cast metal.

**07 Hours**

#### UNIT - 4

**Risling And Gating:** Need for risling, general considerations of risling, riser shapes, riser size, and location. Requirements of a riser. Sand, insulating, and exothermic materials used for risers. Riser feeding distance and theory of risling. Internal chills, external chills, use of mould materials of different chill capacities, padding for directional solidification. Open type and blind risers. Riser treatment using exothermic and insulating compounds. Gating system – theoretical consideration of gating, laws of fluid flow, turbulence in gating system, use of ceramic foam filters in gating, need for tapered sprue, gating ratio, simple problems.

**07 Hours**

## PART – B

### UNIT - 5

**Special Moulding Techniques:** Principles, materials used, process details and application of no-bake sand systems, vacuum moulding, flaskless moulding, and high pressure moulding.

**CUPOLA MELTING:** Developments in cupola melting – hot blast cupola, water cooled cupola, balanced blast cupola, cokeless cupola, cupola charge calculations.

**07 Hours**

### UNIT - 6

**Ferrous Foundry:** Melting procedures, casting characteristics, production, specification, and properties of some typical steels, grey cast iron, malleable iron, and spheroidal graphite cast iron castings.

**07 Hours**

### UNIT - 7

**Non-Ferrous Foundry:** Melting procedures, casting characteristics, production, specification, and properties of some typical aluminum, copper, and magnesium based alloy castings.

**06 Hours**

### UNIT - 8

**Modernization And Mechanization Of Foundry:** Need for modernization, and mechanization, moulding and core making, melting, pouring, shake out equipment and fettling, dust and fume control, material handling equipments for sand moulds and cores, molten metal and castings, reclamation of sands. Pollution control – norms, and agencies.

**06 Hours**

### TEXT BOOKS:

1. **Principles of metal casting**, Heine Loper & Rosenthal TMH - 2005
2. **Principle of Foundry Technology**, P. L. Jain, 5<sup>th</sup> Ed., TMH – 2006.

### REFERENCE BOOKS:

1. **Castings**, John Campbell, Second edition, Elsevier
2. **Foundry Technology**, P. N. Rao
3. **Manufacturing Process**, I, Dr. K. Radha Krishna 5<sup>th</sup> Edn. Sapna Book House, Bangalore

**ELECTIVE-V (GROUP - E)**

**MACHINE TOOL DESIGN**

<b>Subject Code</b>	<b>: 10ME841</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A**

**UNIT - 1**

**Principles Of Machine Tool Design:** General requirements of machine tool design - design process machine tool layout general requirements of machine tool design – design process machine tool layout

**05 Hours**

**UNIT - 2**

**Machine Tool Drives And Mechanisms:** Working and auxiliary motion. Drives- Electric drives, Hydraulic transmission, Kinematic structure, Regulation of speed and feeds, stepped regulation, standardization of speed and feed, stepless regulation of speeds and feeds.

**07 Hours**

**UNIT - 3**

**Cutting Force Analysis And Power Requirement:** In Turning, Milling, Drilling, Shaping and Broaching operation with simple problems. General requirements of machine tools - Centre lathe, Milling machine.

**07 Hours**

**UNIT - 4**

**Design Of Machine Tool Structures:** Functions-Requirements-Design criteria Material used – static and dynamic stiffness – Profile and basic design procedure for machine tool structures. Design of beds, columns, housing, bases, tables, cross-rails, arms saddle, carriages.

**07 Hours**

**PART - B**

**UNIT - 5**

**Design Of Guide Ways And Power Screws:** Function and types of guide ways – Design and lubrication of slide ways - aerostatic slide ways -

antifriction guide ways, combination guide ways - protecting devices, design of power screws.

**06 Hours**

**UNIT - 6**

**Design Of Spindle And Spindle Bearings:** Functions-Requirements and materials for spindle compliance and machining accuracy. Design of spindles, antifriction bearing, Hydrodynamic and Hydrostatic bearing, Air lubricated bearing.

**06 Hours**

**UNIT - 7**

**Dynamics Of Machine Tools:** Concept of dynamic cutting process, Physical causes of chatter and vibrations, Types of Chatter. Stability chart, chatter vibration in Lathe, Drilling machine, Grinding machine and Milling machine. Different methods for avoiding machine tool chatter and vibration.

**07 Hours**

**UNIT - 8**

**Control Systems In Machine Tools:** Functions, requirements and classification. Control system for speed and feeds centralized control pre selective control, control system for forming and auxiliary motions – Mechanical control– Ergonomic consideration and compatibility – Automatic control system – Electric Hydraulic and pneumatic systems.

**07 Hours**

**TEXT BOOKS:**

1. **Machine Tool Design**, N.K. Mehta, 2<sup>nd</sup> Ed., Tata McGraw Hill 2001
2. **Principles of Machine Tools**, Sen and Bhattacharaya Oxford IBM Publishing 2000

**REFERENCE BOOKS:**

1. **Machine Tool Design Volume – II and III**, N. Acharkan MIR Publications 2000
2. **Design of Machine Tools**, S. K. Basu and D. K. Pal 2000
3. **Principles of Machine Tool Design**, Koensberger 1993



## INDUSTRIAL ENGINEERING AND ERGONOMICS

<b>Subject Code</b>	<b>: 10ME842</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART - A

#### UNIT - 1

**Productivity & Work Study:** Definition of productivity, factors affecting productivity, definition, objective & scope of work study, human factors in work study, work study & management, work study & supervisor, work study & worker.

**06 Hours**

#### UNIT - 2

**Method Study:** Definition, objective & scope, charts to record movements in shop, process charts, flow process charts, Multiple activity charts, two handed process charts, SIMO chart, principles of motion economy.

**08 Hours**

#### UNIT - 3

**Work Measurement:** Definition, objectives, techniques of work measurement, work sampling, need of confidence levels, sample size determination, random observation with simple problems

**06 Hours**

#### UNIT - 4

**Time Study:** Definition, time study equipments, selection of jobs, steps in time study, breaking jobs into elements, recording information, rating, standard performance, scales of rating, factors affecting rate of working, allowances, standard time determination.

**06 Hours**

### PART – B

#### UNIT - 5

**Introduction To Industrial Design:** elements of design structure for industrial design in engineering application in modern manufacturing systems.

Ergonomics and Industrial Design: Introduction, general approach to the man-machine relationship, workstation design-working position.

**08 Hours**

**UNIT - 6**

**Visual Effects Of Line And Form:** The mechanics of seeing-psychology of seeing general influences of line and form.

**06 Hours**

**UNIT - 7**

**Color Models:** RGB, CMY, HSV, Color and light, color and objects-color and the eye-color consistency-color terms reactions to color and color continuation-color on engineering equipments.

**06 Hours**

**UNIT - 8**

**Aesthetic Concepts:** Concept of unity-concept of order with variety-concept of purpose style and environment –Aesthetic expressions. Style –components of style house style, observation style in capital goods, case study.

**06 Hours**

**TEXT BOOKS:**

1. **Work study**, ILO, 3<sup>rd</sup> edition, 2006
2. **Human Factor Engineering:** Sanders & McCormick, 7<sup>th</sup> Ed., McGraw Hill Publications.

**REFERENCE BOOKS:**

1. **Applied Ergonomics Hand Book**, Brain Shakel, Butterworth Scientific, London 1988
2. **Introduction to Ergonomics**, R. C. Bridger, McGraw Hill Publications.
3. **Industrial Design for Engineers**, Mayall W. H. London Hiffee Books Ltd., 1988
4. **Work Study & Ergonomics**, Suresh Dalela & Saurabh, standard publishers & distributors,1999

## BIOMASS ENERGY SYSTEMS

<b>Subject Code</b>	<b>: 10ME843</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART - A

#### UNIT - 1

**Introduction:** Biomass energy sources, energy content of various Bio – fuels, Energy plantation, origin of Biomass photo synthesis process, Biomass Characteristics, sustainability of Biomass.

**06 Hours**

#### UNIT - 2

**Biomass Conversion Methods:** Agrochemical, Thermochemical, Biochemical (flowchart) & Explanation.

**06 Hours**

#### UNIT - 3

**Physical & Agrochemical Conversion:** Briquetting, Pelletization, Agrochemical, fuel Extraction, Thermo chemical Conversion: Direct combustion for heat, Domestic cooking & heating.

**07 Hours**

#### UNIT - 4

**Biomass Gasification:** Chemical reaction in gasification, Producer gas & the constituents, Types of gasifiers. Fixed bed gasifiers, Fluidized bed gasifiers. Liquefaction: Liquefaction through pyrolysis & Methanol synthesis, application of producer gas in I C Engines.

**07 Hours**

### PART – B

#### UNIT - 5

**Bio-Methanization:** Anaerobic digestion, Basic principles, factors influencing Biogas yield, classification of Biogas digester, floating gasholder & fixed dome type. (Working Principle with diagram), Calculations for sizing the Biogas plant.

**06 Hours**

#### **UNIT - 6**

**Biogas For Power Generation:** Ethanol as an automobile fuel, Ethanol production & its use in engines.

**06 Hours**

#### **UNIT - 7**

**Bio - Diesel:** Bio Diesel from edible & non-edible oils, Production of Bio diesel from Honge & Jatropha seeds, use of bio diesel in I C engines, Engine power using Bio diesel, Blending of Bio diesel, Performance analysis of diesel engines using bio diesel. Effect of use of bio diesel in I C engines.

**07 Hours**

#### **UNIT - 8**

**Bio Power Plants:** Bio Power generation routes, Basic Thermodynamic cycles in Bio power generation; Brayton cycle, Sterling cycle, Rankine cycle, Co-generation cycle. Biomass based steam power plant.

**07 Hours**

#### **TEXT BOOKS:**

1. **Bio Gas Technology**, B.T. Nijaguna. New Age International- New Delhi.2001-02
2. **Energy Technology**, S. Rao & B. B. Parulekar – Khanna Publishers, Delhi-1999.
3. **Non Conventional Energy Sources**, G. D. Rai - Khanna Publishers. Delhi.

#### **REFERENCE BOOKS:**

1. **Greenhouse Technology for Controlled Environment**, G.N. Tiwari, Alpha Science International Ltd., Pangbourne.England.
2. **Renewable Energy Resources**, John.W.Twidell, Anthony. D. Weir, EC BG-2001.
3. **BioMass, Deglisc. X and P. Magne**, Millennium Enterprise, New Delhi.

## AUTOMOTIVE ENGINEERING

<b>Subject Code</b>	<b>: 10ME844</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Engine Components And Cooling & Lubrication Systems:** Spark Ignition (SI) & Compression Ignition (CI) engines, cylinder – arrangements and their relative merits, Liners, Piston, connecting rod, crankshaft, valves, valve actuating mechanisms, valve and port timing diagrams, Types of combustion chambers for S.I.Engine and C.I.Engines, Compression ratio, methods of a Swirl generation, choice of materials for different engine components, engine positioning, cooling requirements, methods of cooling, thermostat valves, different lubrication arrangements.

**07 Hours**

#### UNIT - 2

**Fuels, Fuel Supply Systems For Si And Ci Engines:** Conventional fuels, alternative fuels, normal and abnormal combustion, cetane and octane numbers, Fuel mixture requirements for SI engines, types of carburetors, C.D.& C.C. carburetors, multi point and single point fuel injection systems, fuel transfer pumps, Fuel filters, fuel injection pumps and injectors.

**07 Hours**

#### UNIT - 3

**Superchargers And Turbochargers:** Naturally aspirated engines, Forced Induction, Types of superchargers, Turbocharger construction and operation, Intercooler, Turbocharger lag.

**06 Hours**

#### UNIT - 4

**Ignition Systems:** Battery Ignition systems, magneto Ignition system, Transistor assist contacts. Electronic Ignition, Automatic Ignition advance systems.

**06 Hours**

## PART – B

### UNIT - 5

**Power Trains:** General arrangement of clutch, Principle of friction clutches, Torque transmitted, Constructional details, Fluid flywheel, Single plate, multi-plate and centrifugal clutches.

Gear box: Necessity for gear ratios in transmission, synchromesh gear boxes, 3, 4 and 5 speed gear boxes. Free wheeling mechanism, planetary gears systems, over drives, fluid coupling and torque converters, Epicyclic gear box, principle of automatic transmission, calculation of gear ratios, Numerical calculations for torque transmission by clutches.

**08 Hours**

### UNIT - 6

**Drive To Wheels:** Propeller shaft and universal joints, Hotchkiss and torque tube drives, differential, rear axle, different arrangements of fixing the wheels to rear axle, steering geometry, camber, king pin inclination, included angle, castor, toe in & toe out, condition for exact steering, steering gears, power steering, general arrangements of links and stub axle, over steer, under steer and neutral steer, numerical problems, types of chassis frames.

**06 Hours**

### UNIT - 7

**Suspension, Springs And Brakes:** Requirements, Torsion bar suspension systems, leaf spring, coil spring, independent suspension for front wheel and rear wheel. Air suspension system.

Types of brakes, mechanical compressed air, vacuum and hydraulic braking systems, construction and working of master and wheel cylinder, brake shoe arrangements, Disk brakes, drum brakes, Antilock –Braking systems, purpose and operation of antilock-braking system, ABS Hydraulic Unit, Rear-wheel antilock & Numerical Problems

**06 Hours**

### UNIT - 8

**Automotive Emission Control Systems:** Automotive emission controls, Controlling crankcase emissions, Controlling evaporative emissions, Cleaning the exhaust gas, Controlling the air-fuel mixture, Controlling the combustion process, Exhaust gas recirculation, Treating the exhaust gas, Air-injection system, Air-aspirator system, Catalytic converter, Emission standards- Euro I, II, III and IV norms, Bharat Stage II, III norms.

**6 Hours**

**TEXT BOOKS:**

1. **Automotive mechanics**, William H Crouse & Donald L Anglin, 10<sup>th</sup> Edition Tata McGraw Hill Publishing Company Ltd., 2007
2. **Automotive Mechanics**, S. Srinivasan, 2<sup>nd</sup> Ed., Tata McGraw Hill 2003.

**REFERENCE BOOKS:**

1. **Automotive mechanics: Principles and Practices**, Joseph Heitner, D Van Nostrand Company, Inc
2. **Fundamentals of Automobile Engineering**, K.K.Ramalingam, Scitech Publications (India) Pvt. Ltd.
3. **Automobile Engineering**, R. B. Gupta, Satya Prakashan, 4<sup>th</sup> edn. 1984.
4. **Automobile engineering**, Kirpal Singh. Vol I and II 2002.

**DATABASE MANAGEMETN SYSTEM**

<b>Subject Code</b>	<b>: 10ME845</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART – A****UNIT - 1**

**Database And Database Users:** Introduction, characteristics of database approach, intended uses of a DBMS, advantages and implementation of database approach.

**06 Hours****UNIT - 2**

**Database Systems Concepts And Architecture:** Data models, schemes and instances, DBMS architecture and data independence, database languages and interfaces, database system environment, classification of database management systems.

**06 Hours**

**UNIT - 3**

**Data Modeling:** High level conceptual data models for database design. Entity types, entity sets, attributes and keys, Relationships, relationship types, roles and structural constraints. Weak entity types, ER diagram and design issue.

**08 Hours**

**UNIT - 4**

**Record Storage And Primary File Organizations:** Secondary storage devices, buffering of the blocks, placing file records on the disk, operations on files, heap files and sorted files, hashing techniques.

**06 Hours**

**PART – B****UNIT - 5**

**Relational Data Model And Relational Algebra:** Brief discussion on code rules, relational model concepts, constraints and schemas. Update operation on relations, basic and additional relational algebra operations, queries in relational algebra.

**07 Hours**

**UNIT - 6**

**Structural Query Language (Sql):** Data definition etc., in SQL2. Basic and complex queries in SQL, Inset, Delete; Update statements, and views in SQL, embedded SQL.

**07 Hours**

**UNIT - 7**

**Database Design:** Design guidelines for relational schemas, functional dependencies, normalization 1<sup>st</sup>, 2<sup>nd</sup>, 3<sup>rd</sup>, 4<sup>th</sup> and 5<sup>th</sup>; normal forms. Database design process, factors influencing physical database design guidelines, and guidelines for relational systems.

**07 Hours**

**UNIT - 8**

**System Implementation:** System catalogue for RDBMSs, transaction processing, and system concepts, properties of transaction, brief discussion on concurrency control and recovery techniques, database security and authorization.

**05 Hours**



**TEXT BOOKS:**

1. **Fundamentals of Database Systems**, Ramez Elmasri and Shanmkanth B. Navathe, 3<sup>rd</sup> Edition, Addison Pearson.
2. **Database Management System**, Raghu Ramakrishnan, Tata Mc Graw Hill, 3<sup>rd</sup> Edn. 2002.

**REFERENCE BOOKS:**

1. **Database Management and Design**, Gray W.hansen and James V. Hansen, 2<sup>nd</sup> Edn. Printice Hall India Pvt. Ltd., 2002.
2. **Database Management Systems**, Designing and Building business applications by Gerald V. Post, 3<sup>rd</sup> Edition, Tata Mc Graw Hill Publishing company Ltd.,- 2005
3. **Project Mangment with PERT and CPM**, Moder Joseph J and Phillips cerel, R., VAN Noserand, Reinhold, 2<sup>nd</sup> Edn., 1976.

**ARTIFICIAL INTELLIGENCE**

<b>Subject Code</b>	<b>: 10ME846</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

**PART – A****UNIT - 1**

**Artificial Intelligence:** Introduction, definition, underlying assumption, importance of AI & AI related fields.

**06 Hours****UNIT - 2**

**Space Representation:** Defining a problem. Production systems and its characteristics, Search and Control strategies – Generate and Test, Hill Climbing, Best – first Search, Problem reduction, Constraint Satisfaction, Means – Ends Analysis.

**07 Hours****UNIT - 3**

**Knowledge Representation Issues:** Representations and Mappings, Types of knowledge – Procedural Vs Declarative, Logic programming. Forward Vs Backward reasoning, Matching.

**07 Hours**

#### **UNIT - 4**

**Use Of Predicate Logic:** Representing simple facts, Instance and Isa relationships, Syntax and Semantics for Propositional logic, FQPL and properties of Wffs, Conversion to Clausal form, Resolution, Natural deduction.

**06 Hours**

### **PART – B**

#### **UNIT - 5**

**Statistical And Probabilistic Reasoning:** Symbolic reasoning under uncertainty, Probability and Bayes' theorem, Certainty factors and Rule based systems, Bayesian Networks, Shafer Theory, Fuzzy Logic.

**07 Hours**

#### **UNIT - 6**

**Expert Systems:** Structure and uses, Representing and using domain knowledge, Expert System Shells. Pattern recognition Learning classification patterns, recognizing and understanding speech. Introduction to knowledge Acquisition, Types of Learning.

**07 Hours**

#### **UNIT - 7**

**Typical Expert Systems:** MYCIN, Variants of MYCIN, PROSPECTOR, DENDRAL, PUFF, ETC.

**06 Hours**

#### **UNIT - 8**

**Introduction To Machine Learning:** Perceptrons, Checker Playing Examples, Learning Automata, Genetic Algorithms, Intelligent Editors.

**06 Hours**

#### **TEXT BOOKS:**

1. **Artificial Intelligence**, Elaine Rich & Kevin Knight, 3<sup>rd</sup> Ed., M/H 1983.
2. **Introduction to AI & ES**, Dan W. Patterson, Prentice Hall of India, 1999.

#### **REFERENCE BOOKS:**

1. **Principles of Artificial Intelligence**, Springer Verlag, Berlin, 1981.
2. **Artificial Intelligence in business, Science & Industry**, Wendy B. Ranch

3. **A guide to expert systems**, Waterman, D.A., Addison – Wesley inc. 1986
4. **Building expert systems**, Hayes, Roth, Waterman, D.A. Addison – Wesley, 1983

### DESIGN OF EXPERIMENTS

<b>Subject Code</b>	<b>: 10ME847</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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### PART – A

#### UNIT - 1

**Introduction:** Strategy of Experimentation, Typical applications of Experimental design, Basic Principles, Guidelines for Designing Experiments.

**05 Hours**

#### UNIT - 2

**Basic Statistical Concepts:** Concepts of random variable, probability, density function cumulative distribution function. Sample and population, Measure of Central tendency; Mean median and mode, Measures of Variability, Concept of confidence level. Statistical Distributions: Normal, Log Normal & Weibull distributions. Hypothesis testing, Probability plots, choice of sample size. Illustration through Numerical examples.

**07 Hours**

#### UNIT - 3

**Experimental Design:** Classical Experiments: Factorial Experiments: Terminology: factors, levels, interactions, treatment combination, randomization, Two-level experimental designs for two factors and three factors. Three-level experimental designs for two factors and three factors, Factor effects, Factor interactions, Fractional factorial design, Saturated Designs, Central composite designs. Illustration through Numerical examples.

**07 Hours**

**UNIT - 4**

**Analysis And Interpretation Methods:** Measures of variability, Ranking method, Column effect method & Plotting method, Analysis of variance (ANOVA) in Factorial Experiments: YATE's algorithm for ANOVA, Regression analysis, Mathematical models from experimental data. Illustration through Numerical examples.

**07 Hours**

**PART – B****UNIT - 5**

**Quality By Experimental Design:** Quality, Western and Taguchi's quality philosophy, elements of cost, Noise factors causes of variation. Quadratic loss function & variations of quadratic loss function. Robust Design: Steps in Robust Design: Parameter design and Tolerance Design. Reliability Improvement through experiments, Illustration through Numerical examples.

**06 Hours**

**UNIT - 6**

**Experiment Design Using Taguchi's Orthogonal Arrays:** Types of Orthogonal Arrays, selection of standard orthogonal arrays, Linear graphs and Interaction assignment, Dummy level Technique, Compound factor method, Modification of linear graphs. Illustration through Numerical examples.

**08 Hours**

**UNIT - 7**

**Signal To Noise Ratio:** Evaluation of sensitivity to noise. Signal to Noise ratios for static problems: Smaller-the-better type, Nominal-the -better-type, Larger-the-better type. Signal to Noise ratios for Dynamic problems. Illustration through Numerical examples.

**06 Hours**

**UNIT - 8**

**Parameter And Tolerance Design:** Parameter and tolerance design concepts, Taguchi's inner and outer arrays, parameter design strategy, tolerance design strategy. Illustration through Numerical examples.

**06 Hours**

**TEXT BOOKS:**

1. **Design and Analysis of Experiments**, Douglas C. Montgomery, 5<sup>th</sup> Edition Wiley India Pvt. Ltd. 2007
2. **Quality Engineering using Robust Design**, Madhav S. Phadke, Prentice Hall PTR, Englewood Cliffs, New Jersey 07632, 1989.

**REFERENCE BOOK:**

1. **Quality by Experimental Design**, Thomas B. Barker, Marcel Dekker, Inc ASQC Quality Press.1985.
2. **Experiments Planning, analysis, and parameter Design optimization**, C.F. Jeff Wu Michael Hamada, John Wiley Editions. 2002.
3. **Reliability Improvement by Experiments**, W.L. Condra, Marcel Dekker, Inc ASQC Quality Press.1985.
4. **Taguchi Techniques for Quality Engineering**, Phillip J. Ross, 2<sup>nd</sup> Edn. McGraw Hill International Editions, 1996.

**DESIGN FOR MANUFACTURING AND ASSEMBLY**

<b>Subject Code</b>	<b>: 10ME848</b>	<b>IA Marks</b>	<b>: 25</b>
<b>Hours/Week</b>	<b>: 04</b>	<b>Exam Hours</b>	<b>: 03</b>
<b>Total Hours</b>	<b>: 52</b>	<b>Exam Marks</b>	<b>: 100</b>

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**PART - A****UNIT-1**

**Tolerances, Limits & Fits:** General Tolerances, Tolerance grades, Limits fundamental deviation, Fits, Tolerance Accumulation cumulative effect of tolerances in assembly. Relationship between attainable tolerance grades and different machining processes.

**06 Hours**

**UNIT-2**

**Geometric Tolerances:** Geometrical characteristics and symbols. Definition and Measurement of circularity, cylindricity, flatness and runout. True position tolerance.

**Surface Roughness :** Terminology, Terms used for surface roughness, measurement of surface roughness. Surface roughness values obtained from various machining processes.

**08 Hours**

### **UNIT-3**

**Cumulative Effect Of Tolerances:** sure fit law and truncated normal law. Selective assembly and interchangeable part manufacture, Control of axial play by introducing secondary machining processes and by adding laminated shims.

**06 Hours**

### **UNIT-4**

**Statistical Quality Control:** Frequency distribution, standard deviation concept of skewness & Kurtosh variance, Process capability, Indices  $C_p$  and  $C_{pk}$  control charts.

**06 Hours**

## **PART – B**

### **UNIT-5**

**Component Design From Casting Considerations:** Pattern, Mould, Parting line, cored holes and machined holes, Design for reducing/eliminating sand cores.

**06 Hours**

### **UNIT-6**

**Component Design From Machining Consideration:** Design considerations for turning, drilling, tapping, milling and grinding operations, provisions for clamping, Reduction in machining area, simplification by separation and amalgamation, Use of productive machines.

**06 Hours**

### **UNIT-7**

**Design Considerations:** Major Design Phases. Design for Manufacturability consideration. Influence of Fabrication properties (Machinability, Castability, Weldability, Polymer processing).

**07 Hours**

### **UNIT-8**

**Selection Of Materials In Design:** Properties of Materials used in design. Material selection process – cost per unit property, weighted properties and limits on properties methods.

**07 Hours**

**TEXT BOOKS:**

1. **Design for Manufacture**, Harry Peck, Pitman Publications, 1983.
2. **Engineering Metrology**, R.K. Jain Khanna Publishers, 2000.

**REFERENCE BOOKS:**

1. **ASM Handbook, vol.20**. Material selection & Design.
2. **Design for Manufacturability Handbook**, James G. Baralla, Editor, McGraw Hill 1998.
3. **Product Design for Manufacture and Assembly**, Geoffrey Boothroyd et al 'Mercel Dekker Inc. New York.
4. **Engineering Design: A Materials and Processing Approach**, George. E. Dieter, McGraw Hill, 1991.

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